

WAsc 2268

History of Ammunition

General

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Nothing certain is known as to the time or place of the discovery of the first explosive, but it was probably a form of gunpowder, which depended for its action upon the use of saltpetre, a material which does not seem to have been known before the tenth century, and can only be traced as an article of commerce, back to about A.D.1200. Without saltpetre as an ingredient, it is unlikely that the alleged explosives attributed to earlier times, such as "Greek Fire", used in the defence of Constantinople from A.D. 670 onwards, can have been more than highly combustible substances used for incendiary purposes.

Propellants

(i) Gunpowder

Gunpowder is the oldest known propellant, its origin having been lost in the mist of antiquity, as also has the name of its inventor and the country of its origin.

What however is certain, is that it was known to Berthold Schwartz and to Roger Bacon at the beginning of the thirteenth century, and that it was the first propellant used in cannon, and remained unrivalled for over five hundred years.

Gunpowder consists of an intimate mixture of potassium nitrate (Saltpetre), charcoal and sulphur, which in the early days were mixed in an arbitrary manner, the proportion of each being entirely at the discretion of the maker concerned.

A passage which is claimed to contain the earliest description of gunpowder has been deciphered in a cryptic work of Roger Bacon probably written in 1249, giving the proportions of 41.2 parts of saltpetre, 29.4 parts charcoal and 29.4 parts of sulphur. During the centuries that followed, the proportions varied considerably, until they were standardised in 1781, as 75 parts saltpetre, 15 parts charcoal and 15 parts sulphur.

The discovery that gunpowder could be used to propel a projectile is considered to have occurred about 1300-1320.

Firearms were apparently used by the Moors at the Siege of Alicante in 1331, and cannon by the Germans at Cividale in the same year.

The main drawback with gunpowder has always been its liability to absorb moisture, due to the hygroscopic nature of saltpetre, the powder was often found to be damp and useless when required in an emergency, rendering artillery incapable of inflicting the slightest damage on the enemy's troops.

The Navy were always the chief sufferers in this respect, owing to the general humidity of the atmosphere at sea and for this reason carried nothing but corned powder after the middle of the 17th century. This does not appear to have solved the whole of the trouble, for in an action fought off Grenada in July, 1779, the English shot could not reach the French men-of-war as the powder in the barrels had coalesced into large lumps in the midst of which were visible segregations of

... of this period, originally prepared in a very fine state of division known as serpentine, suffered from the following disadvantages:-

- (a) It was extremely sensitive to moisture.
- (b) It had a tendency to separate out into component parts during transit.
- (c) It left a large residue after firing.
- (d) It required very careful ramming.
- (e) It burnt very slowly and over-ramming caused combustion without explosion.
- (f) It always gave rise to quantities of fine explosive dust.

Many methods were introduced during the 15th and 16th centuries to overcome these defects but none proved completely satisfactory and corned powder which had been used for small arms in England before 1560 succeeded serpentine. It had, however, two qualities which operated against its general use at this period; its cost was excessive and its power too great for the early cannon. It was not, therefore, generally used for the artillery until the latter end of the 16th century, when the engineer had caught up with the chemist and designed a gun strong enough to withstand the higher pressures involved.

The following advantages were claimed for corned powder:-

- (a) It was much less susceptible to damp, especially when glazed.
- (b) It deposited less residue after firing.
- (c) It did not resolve itself into different strata during transport.
- (d) It required less careful ramming.
- (e) Owing to the size of its grains, and consequently greater surface and air-spacing, it was consumed so rapidly that there was little or no escape of the gas through the vent, consequently, weight for weight it had $33\frac{1}{3}$ per cent more power.
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Mills, therefore, began to spring up about the countryside. In 1555, there was one near Rotherhithe, and in 1561, others were to be found at Long Ditton, Leigh Place, near Godstone, Faversham and Waltham Abbey, the latter being taken over by the Government in 1787, finally becoming a Royal Ordnance Factory, for the manufacture of various explosives.

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Charges for guns previous to the introduction of rifled ordnance were always made of a large grain black powder. Rifled guns, however, fired a far heavier shell, about three times the weight of a smooth bore gun of the same calibre, with the result that the pressures developed during firing became excessive and slower burning powder became imperative. R.L.F. powder introduced in 1860 under the name of *M*₄, had a higher density and a larger grain and was used for the Armstrong guns.

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Experiments were carried out and eventually pellet powder was adopted in 1866 and later, in 1869 Pebble or 'P' powder was approved for all gun charges over 40 lbs. Many alterations took place around this period and "P²" being larger in grain than its predecessor was approved for use for the largest R.M.L. guns such as the 12".

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E.X.E. and prism brown, therefore, remained in use as propellants used for R.M.L. and B.L. guns until the introduction of cordite.

(ii) Smokeless Powders

Guncotton is the basis of nearly all smokeless powders. This substance which is obtained by nitrating cotton, was discovered by Schönbein, Professor of Chemistry at the University of Basle in 1846, during experiments he was making in oxidised bodies. Pérouze had fore-stalled him to a certain extent by making an explosive in 1838 by the action of nitric acid on cotton, but he missed the important step of adding sulphuric acid as a dehydrator.

Schönbein kept his patent as a secret and tried to dispose of it to various governments. In the same year guncotton was also discovered independently by Professor Böttger of Frankfort-on-Maine, and the two scientists agreed to share whatever profits the invention might bring them. In 1846, Schönbein came to England, carried out successful demonstrations, and taking out a patent, made final arrangements with a British firm to proceed with manufacture. In France, also the preparation was carried out. In 1847, explosions took place in both countries which resulted in manufacture being entirely suspended for sixteen years.

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The first successful smokeless powder was made by Major Schultz of the Prussian Artillery in 1865, and consisted of a species of nitro-lignose impregnated with saltpetre or barium nitrate. Another highly successful smokeless powder was E.C. powder manufactured by the Explosive Company at Stowmarket which was introduced in 1882 and consisted of a mixture of nitro-cotton and nitrates of potassium or barium, in the form of grains hardened by being partially gelatinized in ether-alcohol.

These powders were, and still are highly successful as charges for sporting cartridges, but their action was too rapid for rifled weapons. In 1885, the introduction of small calibre magazine rifles made the problem of securing a suitable smokeless propellant urgent. Vieille in France produced the first good smokeless rifle powder in 1866, and designated it "Poudre B" after General Boulanger. Ballistite, invented by Nobel, followed in 1888 and other powders began to appear on the continent.

In England, experiments were being actively pushed forward by Sir Frederick Abel, Sir James Dewar and Dr. Kellner, and in 1889, patents were taken out in the names of Abel and Dewar on behalf of the Government for Cordite. It was introduced into the service in 1891.

Cordite, Mark 1, had the following composition:-

Nitroglycerine	58 per cent.
Guncotton	37 " "
Mineral Jelly	5 " "

In addition to its smokeless nature and non-fouling properties, cordite was very much more powerful, weight for weight than gunpowder, owing to its greater heat content. At the same time, owing to its homogeneous character, its rate of burning was much slower and could be more easily controlled. The result was that, although a lower maximum pressure could be used than in the case of gunpowder, a higher pressure could be maintained over a much longer period.

This had a beneficial effect on gun design. The weight of the metal at the breech could be suitably reduced, and a longer and lighter weapon produced.

Cordite, Mark 1, however, had a very high temperature of combustion owing to its large proportion of nitroglycerine. This caused excessive erosion and consequent wear of the gun. Cordite M.D. or modified was, therefore, introduced in 1901 to remedy this state of affairs. It was a slower burning propellant and gave out less heat on combustion. Its composition was:-

Nitroglycerine	30 per cent
Guncotton	65 per cent
Mineral Jelly	5 per cent

A heavier charge of M.D. than Mark 1 was required to produce the same ballistic results, but the life of the gun under more moderate temperature conditions of discharge was greatly prolonged.

Owing to its method of manufacture, cordite can be made in almost any desired shape or size, with very little trouble, the orifice of the final die deciding the ultimate form of the "cord". In this manner the most convenient shapes suitable for different types of cartridges can be

upon the internal ballistics of a gun, and the question is too deep to be touched upon here. Suffice it to say that round, tubular, oval and chopped cords, strips, flakes, cruciform and other shapes have been made with success at different times.

During the 1914-18 war, owing to the shortage of acetone, other propellants such as N.C.T., N.C.Z., R.D.B., etc., were introduced as emergency powders but such substances had not the keeping qualities of cordite.

Between the first and second world wars, research was carried out with the aim of reducing the drying time of cordite by the introduction of (a) Solventless or S.C. Cordite, (b) W. Cordite, (c) Flashless powders.

The drying time for M.D. cordite had been a lengthy process owing to the solvent it contained; by introducing solventless cordite the process was ready to use immediately after pressing.

Cordite of any size can be made as there is no solvent to be dried out, also the life was increased.

The flash resulting from a gun firing ordinary propellants has two distinct disadvantages, especially at night. First it will disclose the gun position and the moment of firing to the enemy. This allows of counter-battery activity or of evasion action by aircraft, as the case may be. Secondly, the flash may temporarily blind gun crews, occupants of command posts or the personnel of the ship's bridge, thereby hampering their operational duties. As a result of the research carried out, two main flashless propellants emerged, (a) Cordite N, (Army) or N.F. (Navy) and (b) Cordite N.Q. (Army) or N.Q.F. (Navy).

Work continued on further improvements during the Second Great War, particularly in improving the degree of flashlessness of the N.C. powders.

Thus cordite with its many improvements has stood the test of time and succeeded gunpowder as a propellant.

Cartridges

Cartridges were first introduced to diminish the pernicious effect of fouling the chamber of the gun. The original serpentine, especially if moist left such an amount of residue in the chamber and first few inches of the bore after firing off a few rounds, that reloading became a matter of some difficulty. Cartridges made of linen or paper bags are mentioned in 1560, but the probability is that they did not come into even partial use until the early part of the 17th century, when they were employed for rapid firing. From this time onwards their use became more and more general. Many materials have been tried in this connection, paper of all kinds, together with parchment, bladders, canvas, linen, merino, wildbore and bomazette. The two substances most commonly employed, however, until the introduction of flannel, were paper and parchment.

All cotton and linen materials had the disadvantage of never being completely consumed on discharge, a fact which necessitated the use of a wad hook and rendered the service of the guns dangerous and slow. Parchment, also had its drawback, it tended to shrivel up under the heat of combustion and choke the vent.

In 1778, Sir Charles Douglas suggested the use of flannel or serge to obviate these difficulties, and although it was not immediately adopted,

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Mineral Jelly	5 per cent

A heavier charge of M.D. than Mark 1 was required to produce the same ballistic results, but the life of the gun under more moderate temperature conditions of discharge was greatly prolonged.

Owing to its method of manufacture, cordite can be made in almost any desired shape or size, with very little trouble, the orifice of the final die deciding the ultimate form of the "cord". In this manner the most convenient shapes suitable for different types of cartridges can be

...the essential characteristics of a gun, and the question is too deep to be touched upon here. Suffice it to say that round, tubular, oval and chopped cords, strips, flakes, cruciform and other shapes have been made with success at different times.

Only the advantages over (a) It w (b) It w

During the 1914-18 war, owing to the shortage of acetone, other propellants such as N.C.T., N.C.Z., R.D.B., etc., were introduced as emergency powders but such substances had not the keeping qualities of cordite.

For the o (a) Cyli (b) Coni

Between the first and second world wars, research was carried out with the aim of reducing the drying time of cordite by the introduction of (a) Solventless or S.C. Cordite, (b) W. Cordite, (c) Flashless powders.

The next land service b it remained the choked and hoop

The drying time for M.D. cordite had been a lengthy process owing to the solvent it contained; by introducing solventless cordite the process was ready to use immediately after pressing.

Cordite of any size can be made as there is no solvent to be dried out, also the life was increased.

Cartridges formed of two circular for th twine. All car worsted braid.

The flash resulting from a gun firing ordinary propellants has two distinct disadvantages, especially at night. First it will disclose the gun position and the moment of firing to the enemy. This allows of counter-battery activity or of evasion action by aircraft, as the case may be. Secondly, the flash may temporarily blind gun crews, occupants of command posts or the personnel of the ship's bridge, thereby hampering their operational duties. As a result of the research carried out, two main flashless propellants emerged, (a) Cordite N, (Army) or N.F. (Navy) and (b) Cordite N.Q. (Army) or N.Q.F. (Navy).

As guns in enough to hold introduced for with silk braid adopted for sma together with b

Work continued on further improvements during the Second Great War, particularly in improving the degree of flashlessness of the N.C. powders.

Since the placed in the b outline of the and make its co

Thus cordite with its many improvements has stood the test of time and succeeded gunpowder as a propellant.

Cartridges

Means of firing

Cartridges were first introduced to diminish the pernicious effect of fouling the chamber of the gun. The original serpentine, especially if moist left such an amount of residue in the chamber and first few inches of the bore after firing off a few rounds, that reloading became a matter of some difficulty. Cartridges made of linen or paper bags are mentioned in 1560, but the probability is that they did not come into even partial use until the early part of the 17th century, when they were employed for rapid firing. From this time onwards their use became more and more general. Many materials have been tried in this connection, paper of all kinds, together with parchment, bladders, canvas, linen, merino, wildbore and bomazette. The two substances most commonly employed, however, until the introduction of flannel, were paper and parchment.

The earliest bars, which were pair of bellows ment of the arti

Owing to th was doubtless fo middle of the fi plan for priming how this priming that a heated ir supposition is c made of a match

All cotton and linen materials had the disadvantage of never being completely consumed on discharge, a fact which necessitated the use of a wad hook and rendered the service of the guns dangerous and slow. Parchment, also had its drawback, it tended to shrivel up under the heat of combustion and choke the vent.

No further when gunners of of quick-match w Quick-match used still retain in origin of "the t a diminutive of "E way.

In 1778, Sir Charles Douglas suggested the use of flannel or serge to obviate these difficulties, and although it was not immediately adopted,