New Hill Nitroglycerine Factory



NUMBER

OLD SERIES

RCHME NUMBER

NGR

S1

NAME/FUNCTION

Pump House

START DATE 1941 END DATE

TL 37742 02014



CARTOGRAPHIC DEPICTION

> 1940

WASC 900/91A

1954

A - B.34

c1960 WASC 900/94; S1

c1963 1972 WASC 900/97; S1 WASC 900/102; S1

1972 1976

WASC 900/104; S1 WASC 900/113; S1

Plans;

rialis,

S1 B02,B03; Plans and Elevations 1941

1972

ERDE List; Pump House

DOCUMENTARY REFERENCES

1991 1992

Mott McDonald survey; Pump House

RARDE List ; Pump House

PHOTOGRAPHY HISTORIC PHOTOGRAPHY

RCHME

1) 206/N/5 From North East

206/N/6 Detail of pipes West of S1 from North

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: New Hill Nitroglycerine factory

CONDITION

Fair

DESCRIPTION

1) CONSTRUCTIONAL MATERIAL

Brick in English bond

2) ROOF MATERIALS AND STRUCTURE

Flat concrete slab with felt covering

3) POWER SOURCE

Steam and Electricity

- 4) DIMENSIONS i) L 4.64 ii) W 4.07 iii) HT 3.25
- 5) The building has a single door on the eastern wall. About 5m to the west of the building five pipes diameter 64mm dip into the Cornmill Stream. The pipes have flanged heads and formerly connected to a machine set on a concrete base within the pump house, the mounting bolts from which remain. To the East is a small concrete pit with pipe work.

NUMBER

OLD SERIES

RCHME NUMBER

N.G.R.

S2 24/145

NAME/FUNCTION
Electrical Sub Station

START DATE 1941

END DATE

TL 37780 02044

198?







CARTOGRAPHIC DEPICTION

> 1940

WASC 900/91A

1954

A - B.34 WASC 900/94 ; S2

c1960 c1963

WASC 900/94; S2 WASC 900/97: S2

1972

WASC 900/97; 52 WASC 900/102; S2

1972 1976 WASC 900/102; S2 WASC 900/104; S2

WASC 900/113; S2

DOCUMENTARY REFERENCES

Plans:

S2

B01,B02; General Plans 1941

1972

ERDE List : Electrical Sub Station

1991

Mott McDonald survey ; Electrical Sub Station

1992 RARDE List; Electrical Sub Station

1992 FBRC Transformer House

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

- 1) 206/D/1 From North West 206/D/12 Interior Control room 206/D/13 Interior Control room
- BB92/26152 Interior of West room from South West BB92/26153 Interior of East room from South East BB92/26154 North East room from North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: New Hill Nitroglyerine Factory

CONDITION

Fair

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL
 - Brick

ROOF MATERIALS AND STRUCTURE

Concrete

- 3) POWER SOURCE
 - Electricity
- 4) DIMENSIONS i) L 11.85 ii) W 8.01 iii) HT 3.48
- 5) The building is a single storey structure. To the north are two open bays screened by a brick wall within, each of these bays is a transformer. Each transformer has a makers plate that reads 'The British Thomso-Houston Co Ltd Rugby Manu 1941 250 KV'. The building was entered through two single doors on the west wall that gave access into two switch rooms. Both the switch rooms retain all their original equipment.

Historic artefacts - switch rooms and transformers, salvage some/all the equipment, makers plates. Seal and mothball?

NUMBER \$3	OLD SERIES 24/103	RCHME NUMBER	N.G.R. TL 37830 02050
NAME/FUNCTION	e Trial House	START DATE	END DATE
Store/Small Scal		1941	197? (demolished)



CARTOGR	APHIC	DEDIC	LION
CANTOUN	A1111C	171711	

>1940 WASC 900/91A

1954 A - B.34

c1960 WASC 900/94; 24/103

WASC 900/97; S3 c1963

1972 WASC 900/102; S3

WASC 900/104; S3 1972 1976

WASC 900/113; S3

DOCUMENTARY REFERENCES

Plans

S3 B01 - B07; Plan and Elevations 1941 to 1957

ERDE List; Demolished Store 1972

1991 Mott McDonald survey; Small Scale Trials

House

1992 RARDE List; Demolished Store

PHOTOGRAPHY

HISTORIC

PHOTOGRAPHY

RCHME

1) 206/D/2 From North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:

CONDITION

Demolished

- CONSTRUCTIONAL MATERIAL 1) Brick
- POWER SOURCE 3) Electricity
- DIMENSIONS i) L 14.6 ii) W 9.2 4)
- 5) The building has been demolished a concrete slab remains, a former porch may be discerned on the north side.

NUMBER	OLD SERIES	RCHME NUMBER	N.G.R.
S5	24/129		TL 37880 02064
NAME/FUNCTION	ery Block	START DATE	END DATE
Charge Machine		1941	1958?
Process Building		1958?	198?



CARTOGRAPHIC DEPICTION

WASC 900/91A

1954 A - B.34

c1960 WASC 900/94; 24/129 WASC 900/97; S5 c1963 1972 WASC 900/102: S5

WASC 900/104; S5 1972 1976

WASC 900/113; S5

DOCUMENTARY REFERENCES

B01 -B15; Plans and Elevations 1940 to 1959 S₅

1972 ERDE List; Charge Macinery Block

1991 Mott McDonald survey; Charge Machining

Block

RARDE List; Charge Machinery Block 1992

1992 FBRC; Metal Store

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/D/4 From North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S6

CONDITION

DESCRIPTION

CONSTRUCTIONAL MATERIAL 1) Brick

Poor

- 2) ROOF MATERIALS AND STRUCTURE Concrete slab covered in felt
- POWER SOURCE 3) Steam, Electricity
- 4) DIMENSIONS i) L 23.88 ii) W 9.81 iii) HT 3.4
- 5) The building is a single storey structure. Two principal building phases were recognised. On the western and eastern elevations is a single door and a window. Along the northern wall a timber framed corridor covered by asbestos has been added. The single and double doors on this wall are protected by toe boards to delineate dirty and clean areas. the interior of the building appears most recently to have been used as workshops and laboratories. Uses include a Casting room, Pressing bay, Incorporator, 1+2 Ball and Casting room and Drill room and associated switch rooms.

NUMBER S6	old series 24/137	RCHME NUMBER	N.G.R. TL 37872 02051
NAME/FUNCTION Lavatories	7	START DATE	END DATE
Magazine		195?	198?



CARTOGRAPHIC DEPICTION

> 1940 WASC 900/91A

1954 A - B.34

c1960

WASC 900/94; 24/137 WASC 900/97; S6 c1963

WASC 900/102; S6 1972

1972 WASC 900/104; S6 1976

WASC 900/113; S6

DOCUMENTARY REFERENCES

Plans;

S6 B01 - 29/1/41; Architectural Details of Units

1972 ERDE List; Magazine

1991 Mott McDonald survey; Magazine

RARDE List; Magazine 1992

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/D/3 From North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S5

CONDITION

DESCRIPTION

CONSTRUCTIONAL MATERIAL 1) Brick in English Bond

Fair

- ROOF MATERIALS AND STRUCTURE 2) Concrete slab at two heights
- POWER SOURCE 3) Steam and Electricity
- DIMENSIONS i) L 5.1 ii) W 6.37 iii) HT 3.0 4)
- 5) To the North a door in an outshot gives access into the magazine the dirty and clean areas delimited by a toaboard at the threshold. Inside are four open fronted lockers. The South elevation is blank and on the West are two doors. To the East are another two doors one of which is blocked. The building was formerly protected by a screen wall.

NUMBER S7 OLD SERIES 24/101

RCHME NUMBER

NGR

TL 37960 02093

NAME/FUNCTION

Store (Nitromethane Store)

START DATE

1941

END DATE



CARTOGRAPHIC DEPICTION

> 1940

WASC 900/91A

1954

A - B.34

c1960 WASC 900/94 ; 24/101 c1963 WASC 900/97 ; S7

1972 1972 1976 WASC 900/102; S7 WASC 900/104; S7 WASC 900/113; S7 DOCUMENTARY REFERENCES

Plans; S7

B01 - B05; Plans and Elevations 1940 to 1941

1972

ERDE List; Demolished Store only Base

Remains

1991 Mott McDonald survey; Nitromethane Store

1992 RARDE List; Demolished Store

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/D/9 From North East

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:

CONDITION

Demolished

- 1) CONSTRUCTIONAL MATERIAL Concrete
- 4) DIMENSIONS i) L 21.3 ii) W 11.3
- 5) The building has been demolished a concrete slab remains

NUMBER OLD SERIES RCHME NUMBER N.G.R. S9 TL 38096 02145	SO		RCHME NUMBER	N.G.R. TL 38096 02145
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START DATE END DATE NAME/FUNCTION Police Gate House 1941



0 A	DTOO	TY	DITTO	DEPICTION	

> 1940 WASC 900/91A

1954 A - B.34

c1960

WASC 900/94

WASC 900/97; S9 c1963 1972 WASC 900/102; S9

1972

1976 WASC 900/113; S9

WASC 900/104; S9

DOCUMENTARY REFERENCES

Plan;

S9 B01; 16/8/1941; Temporary Police Hut

ERDE List; Police Gate House 1972

Mott McDonald survey; New Hill Gate 1991

1992 RARDE List; Police Gate House

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/D/10 From North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:S42,S43

CONDITION

Fair

- CONSTRUCTIONAL MATERIAL 1) Asbestos sheet over wooden frame
- ROOF MATERIALS AND STRUCTURE 2) Wood with Felt covering
- POWER SOURCE 3) Electricity
- DIMENSIONS i) L 3.9 ii) W 2.0 4)
- The North East and North West elevations have windows in the angles. To the West is a door and porch and to 5) the South another window. The interior consists of two rooms.

NUMBER OLD SERIES RCHME NUMBER S10 24/128

TL 37920 02064

NAME/FUNCTION
Dark Room & Ofice Block

START DATE 1941 END DATE 198?



CARTOGRAPHIC DEPICTION

>1940 WASC 900/91A 1954 A - B.34

c1960 WASC 900/94; 24/128

c1963 WASC 900/97; S10 1972 WASC 900/102; S10 1972 WASC 900/104; S10 1976 WASC 900/113; S10 DOCUMENTARY REFERENCES

Plans;

S10 B01 - B03; Plans and Elevations 1940 to 1965

1972 ERDE List; Dark Room and Office Block 1991 Mott McDonald survey; Dark Room and Office

Block

1992 RARDE List; Dark Room and Office Block

1992 FBRC Laboratory

PHOTOGRAPHY HISTORIC PHOTOGRAPHY

RCHME

1) 206/D/6 from North East

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:

CONDITION Fair

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab with felt covering
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 16.45 ii) W 5.29 iii) HT 2.88
- The eastern elevation originally comprised a recessed central door flanked by two metal windows with tile sills. The northern elevation has a single window, the west side has two windows and an external toilet. A small extension has been added to the southern end of the building 3.93m in length. It is brick built in stretcher bond with a single door and window. Its most recent use has been as a locker and shower room. The recessed door on the eastern side gave access to a central lobby to the left was a laboratory area and to the right a darkroom. The room to the rear of the lobby was also a darkroom.

NUMBER \$11	OLD SERIES	RCHME NUMBER	N.G.R. 37916 02077
NAME/FUNCTION Small Shed		START DATE 1941	END DATE 198?



CARTOGRAPHIC DEPICTION

>1940 WASC 900/91A 1954 A - B.34

c1960 WASC 900/94 c1963 WASC 900/97; S11

1972 WASC 900/102; S11 1972 WASC 900/104; S11 1976 WASC 900/113; S11 DOCUMENTARY REFERENCES

Plan; S11

Bo1 - 14/5/1940; Structural Details

1972 ERDE List; Small Shed

1991 Mott McDonald survey; Transmitting

Equipment

1992 RARDE List; Small Shed

PHOTOGRAPHY HISTORIC PHOTOGRAPHY

RCHME

1) 206/D/5 From North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:

CONDITION

Poor

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Hardboard over Timber Frame
- 2) ROOF MATERIALS AND STRUCTURE Flat Asbestos sheeting
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 1.25 ii) W 1.18 iii) HT 2.15
- 5) small shed with a single door on the northern side, inside the shed is Radio Telephone equipment

Historic artefacts - Radio equipment

NUMBER S12	OLD SERIES 24/135	RCHME NUMBER	N.G.R. TL 37928 02044
NAME/FUNCTION		START DATE	END DATE
Chemical Store		1941	198?



CARTOG	RAPHIC DEPICTION	DOCUM	IENTARY REFERENCES
>1940 1954 c1960	WASC 900/91A A - B.34 WASC 900/94; 24/135	Plans; S12	B01,B02 ; Plan and Elevations 1941
c1963 1972 1972 1976	WASC 900/97; S12 WASC 900/102; S12 WASC 900/104; S12 WASC 900/113; S12	1972 1991 1992 1992	ERDE List; Chemical Store Mott McDonald survey; Lab, Hose and Reel House and Store RARDE List; Chemical Store FBRC Laboratory

PHOTOGRAPHY
HISTORIC

PHOTOGRAPHY
RCHME
1) 206/D/7 From North East

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S13

CONDITION Good

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab with felt covering
- 3) POWER SOURCE Steam and Electricity
- 4) DIMENSIONS i) L 7.18 ii) W 5.9 iii) HT 3.12
- To the east two sets of double doors give access into two bays. To the north a single door gives access into a rear room.

NUMBER S13	OLD SERIES	RCHME NUMBER	N.G.R. TL 37947 02052
NAME/FUNCTION		START DATE	END DATE
Store		1940	198?



CARTOGRAPHIC DEPICTION

> 1940 WASC 900/91A

1954 c1960 A - B.34 WASC 900/94

c1963

WASC 900/97; S13

1972

WASC 900/102; S13

1972 1976 WASC 900/104; S13

WASC 900/113; S13

DOCUMENTARY REFERENCES

Plans:

S13

B01,B02; Plans and Elevations 1941

1972

ERDE List; Store

1991 1992 Mott McDonald survey; Detonation

RARDE List; Store

PHOTOGRAPHY HISTORIC

PRO Supply 5/863 August 1940 342 As built

PHOTOGRAPHY

RCHME

1) 206/D/8 From North west

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S12

CONDITION

Good

- CONSTRUCTIONAL MATERIAL 1) Brick in English Bond
- ROOF MATERIALS AND STRUCTURE 2) Flat concrete slabs over two RSJ's
- 3) POWER SOURCE Electricity
- DIMENSIONS i) L 8.33 ii) W 5.2 4)
- 5) The West elevation has a single door and a double roll door. The interior has a crane with RSJ runners above a Parquet floor.

NUMBER S14	OLD SERIES	RCHME NUMBER	N.G.R. TL 37969 01953
NAME/FUNCTION Solex Fuel Store		START DATE 1941	END DATE 198?



2 22 22 2			
CADTO	CDAPL	HC DEI	PICTION

1976 WASC 900/113; S14

DOCUMENTARY REFERENCES

Plan;

S14

B01 - 8/9/75; Rehab of S14 Providing Day

Expence Mag.

1991 1992 Mott McDonald survey; Solex Fuel Store

RARDE List ; Solex Fuel Store

PHOTOGRAPHY HISTORIC PHOTOGRAPHY

RCHME

1) 206/B/9 From South

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S16?

CONDITION

Fair

- 1) CONSTRUCTIONAL MATERIAL Brick in English Bond
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab
- 4) DIMENSIONS i) L 4.1 ii) W 2.31 iii) HT 2.2
- 5) The entrance to the building is from the South. The interior has two cubicles to the East and a Urinal. One of the doors has a sign which reads 'corrosive Acids'.

NUMBER OLD SERIES RCHME NUMBER N.G.R. S15 RCHME NUMBER N.G.R. TL 38002 01947

END DATE

198?

NAME/FUNCTION
Plenum Heater House
Control Room & Firing Point (S16)

START DATE
1941



CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES >1940 WASC 900/91A A - B.34 B01 - B03; Plans and Elevations 1940 to 1969 S15 1954 c1960 WASC 900/94; S15 WASC 900/97; S15 1972 ERDE List; Control Room and Firing Point S16 c1963 1972 WASC 900/102; S15 1991 Mott McDonald survey; Control Room RARDE List; Control Room and Firing Point WASC 900/104; S15 1992 1972 1976 WASC 900/113; S15 FBRC Control room for S16 1992

PHOTOGRAPHY
HISTORIC

PHOTOGRAPHY
RCHME

1) 206/B/6 From North

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S16

CONDITION Fair

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond
- 2) ROOF MATERIALS AND STRUCTURE Concrete slab with felt covering
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 5.37 ii) W 2.93 iii) HT 2.8
- 5) The building is single storied with a double door on the north wall. The internal switch gear has been removed.

OLD SERIES NUMBER RCHME NUMBER 24/105 TL 38020 01934 S16 NAME/FUNCTION START DATE END DATE



1940

195?

CARTOGRAPHIC DEPICTION		DOCUMENTARY REFERENCES	
> 1940 1954 c1960	WASC 900/91A A - B.34 WASC 900/94 ; 24/105	Plans; S16	B01 - B24 ; Plans and Elevations 1940 to 1975
c1963	WASC 900/97; S16	1972	ERDE List; Firing Point No.1
1972	WASC 900/102; S16	1991	Mott McDonald survey; Firing Point No.1
1972	WASC 900/104; S16	1992	RARDE List; Firing Point No.1
1976	WASC 900/113; S16	1992	FBRC Firing Chamber

PHOTOGRAPHY HISTORIC

Nitrating House

Firing Point No 1

PRO Supply 5/863 August 1940 331, 332, 33, 335, 336 Photographs of construction

PHOTOGRAPHY

RCHME

1) 206/B/7 Entrance from North 206/B/17 Process Earthernware 206/B/18 Tower on East side with Earthernware 206/B/19 Tower on East side with Earthernware bases

1945

198?

2) BB92/26135 Detail of Earthernware fragment BB92/26136 Nitrator view from East BB92/26148 Interior BB92/26351 S16 Drawing S.16.B.12 Details of Support to Fume pipe 4.Mar.1941 (MOD Chessington) BB92/26368 S16 Drawing S16.B.18 Pipework General Arrangement (MOD Chessington)

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S14?, S15, S19, S23 consists of: S18

CONDITION Fair

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick Earthwork
- ROOF MATERIALS AND STRUCTURE
 Concrete formerly attached to bolts around the top
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i)INT L 10.0 ii)INT W 9.8
- 5) S16 was originally constructed as nitrating house during the second world war. It is however believed that it was never used for this purpose. The structure was subsequently converted to firing point.

The interior of the structure was protected by slightly battered concrete walls surrounded by an earthen traverse. It was entered from the north through a curving tunnel. To the south a straight exit tunnel formerly enclosed channels to S19 The Washing House, S23 the Wash Water Settling House and S25 The Flume House. On the southern side of the mound a raised concrete platform S18 formerly supported a timber framed building and tanks.

Subsequent to its conversion to a firing point a gantry 4.65m by 4.63m and 2.85m in height has been constructed. The straight tunnel to west has been partly blocked by breeze blocks and a breeze block structure built at the end. Around the top,of the firing point has been fenced protecting a walkway with timber decking. On the east side of the mound are two brick pillars supporting a concrete slab covered in asphalt. This platform formerly supported two pottery towers, the bases adhering to the platform are 1m in diameter. At the base of this structure is apile of broken process earthenware.

Historic artefacts - Fume Piipe earthenware at base of east side.

NUMBER \$17	OLD SERIES	RCHME NUMBER	N.G.R. TL 37998 01932
NAME/FUNCTION Expense Magazine Control Room		START DATE 1941 194?	END DATE 195? 198?



CARTOGRAPHIC DEPICTION

> 1940 WASC 900/91A

1954

A - B.34

c1960

WASC 900/94

c1963 1972

WASC 900/97; S17 WASC 900/102; S17

1972 1976 WASC 900/104; S17

WASC 900/113; S17

DOCUMENTARY REFERENCES

1972

ERDE List; Expense Magazine

1991

Mott McDonald survey; Expense Magazine

RARDE List; Expense Magazine

1992 1992 FBRC Control room for S16

PHOTOGRAPHY

HISTORIC

PHOTOGRAPHY

RCHME

1) 206/B/8 From North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S16

CONDITION

Fair

- CONSTRUCTIONAL MATERIAL 1) Brick in English Bond
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab
- POWER SOURCE 3) Electricity
- 4) DIMENSIONS i) L 3.17 ii) W 3.15 iii) HT 2.80
- The magazine was entered through a single door on the southwest side. The building has largely been stripped, a 5) high shelf and some coat hooks remain on the west side.

NUMBER OLD SERIES RCHME NUMBER N.G.R.
\$18

TL 38040 01923

NAME/FUNCTIONSTART DATEEND DATEPart of Nitrator \$161940195?Compressor Room1950198?



CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES

WASC 900/91A Plans; > 1940 A - B.34 B01 - B07; Plan and Elevations 1940 to 1941 1954 S18 WASC 900/94 c1960 c1963 WASC 900/97 : S18 1972 ERDE List; Remains of shed WASC 900/102; S18 Mott McDonald survey 1972 1991 WASC 900/104; S18 RARDE List; Remains of shed 1972 1992 1976 WASC 900/113; S18 1992 FBRC Compressor Room

PHOTOGRAPHY HISTORIC

PRO Supply 5/863 August 1940 342

PHOTOGRAPHY

RCHME

- 1) 206/B/15 From South 206/B/16 From South East
- BB92/26369 S18 Drawing S18.B.02 Pipework General Arrangement 20.May.1940 (MOD Chessington)

RELATIONSHIPS WITH OTHER MONUMENTS

PART OF: S16

CONDITION Fair

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL
 - Concrete
- 3) POWER SOURCE

Electricity

- 4) DIMENSIONS i) L 17.29 ii) W 6.05
- All that remains of S18 is a raised concrete platform on the southern side of the nitrator S16. On top of the platform were two buildings set on a low concrete sills to which the timber frame was bolted. The walls were covered by asbestos sheets secured by copper nails. The whole of the platform appears to have once been covered. The original plans of the building show tanks placed on the platform ,to serve the nitrator. A photograph in PRO Supply 5/863 shows a timber building on top of the platform painted in camouflage

NUMBER	OLD SERIES	RCHME NUMBER	N.G.R.
\$19	24/107		TL 37964 01918
NAME/FUNCTION		START DATE	END DATE
Washing House		1941	1945
Firing Point No 2		195?	198?



CARTOGRAPHIC DEPICTION

> 1940 WASC 900/91A

1954

A - B.34

c1960

WASC 900/94; 24/107

c1963

WASC 900/97; S19 WASC 900/102; S19

1972 1972

WASC 900/104; S19

1976

WASC 900/113; S19

DOCUMENTARY REFERENCES

Plans

S19 B01 - B34; Plans and Elevations 1940 to 1982

1972

1992

ERDE List; Firing Point No.2 Mott McDonald survey; Firing Point No.2 (All.5) 1991

Explosives Magazine

1992

RARDE List; Firing Point No.2

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

- 1) 206/B/14 From top of S16 206/T/27 Looking to the South
- 2) BB92/26134 Nitroglycerine gutter support from South west

BB92/26137 Wash house from North East BB92/26138 Wash house from North East BB92/26139 Washgutter support stanchions from

North West

BB92/26149 Interior from South West BB92/26348 S19 Drawing S.19.B.27 Detail of Nitroglycerine Gutter 30.Jan.1940 (MOD Chessington) BB92/26371 S19 Drawing S19.B.25 Plenum Heating arrangement or Washing House 7.Jan.1941 (MOD Chessington)

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S16, S21, S23

CONDITION

Fair

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Concrete and Earthwork
- 2) ROOF MATERIALS AND STRUCTURE Part concrete slab
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 12.1 ii) W 12.65
- The structure was originally built as a washing house for the nitrator S16. It is believed that the plant was never used for the production of nitroglycerine. The washing house was situated in the centre of a square earthen mound surrounded by slightly battered concrete walls. The building was entered from the north west through a curving tunnel. The wash house would have been served through a straight tunnel from S16 the nitroglycerine gutters carried on concrete stanchions between the buildings. From the wash house the contaminated water would have been channelled through astraight tunnel to the south to the wash water settling house. The nitrogleerine through a tunnel to the west to the Mixing house S21.

The structure has subsequently been converted into a firing point. This has involved the insertion of a massive armoured steel structure into the centre of the mound. The roof of the firing point covered in about 0.30m of soil. From the original northwestern entrance to the mound and the former westerly nitroglecrine tunnel access may be gained to an observation room around three sides of the chamber. Armoured glass panels allow experiments within the chamber to be observed. The tunnel on the eastern side of the mound has been blocked at its inner end where there is a pipe 0.28m in diameter containing wires. Entry into the firing point is through the former wash water tunnel from the south.

NUMBER \$20	OLD SERIES	RCHME NUMBER	N.G.R. TL 37945 01929
NAME/FUNCTION Plenum Heater House Control Room for S19		START DATE 1941 195?	END DATE 1945 1992



CARTOGRAPHIC DEPICTION

>1940 WASC 900/91A

1954

A - B.34

c1960

WASC 900/94 WASC 900/97; S20

c1963 1972

WASC 900/102; S20

1972 1976 WASC 900/104; S20 WASC 900/113; S20 DOCUMENTARY REFERENCES

1972

2 ERDE List; Control Room for S19

1991

Mott McDonald survey; Control Room for S19

(AII.5)

1992 RARDE List; Control Room for S19

PHOTOGRAPHY

HISTORIC

PHOTOGRAPHY

RCHME

1) 206/B/11 From West with entrance to S19

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S19

CONDITION

Fair

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL
 - Brick English Bond
- 2) ROOF MATERIALS AND STRUCTURE

Flat Concrete slab

3) POWER SOURCE

Electricity

- 4) DIMENSIONS i) L 3.15 ii) W 3.14 iii) HT 2.6
- 5) The building is a single storey structure with a single door on the west side. Inside the biulding is a wash basin and fuse boxes. on the southern external wall are switch boxes for S19 and S20.

NUMBER	OLD SERIES	RCHME NUMBER	N.G.R.
S21	24/110		TL 37906 01896
NAME/FUNCTION		START DATE	END DATE
Mixing House		1941	1945
Large Magazine		195?	1992







CARTOGRAPHIC DEPICTION

>1940 WASC 900/91A

1954 A - B.34 c1960 WASC 900/94

c1963 WASC 900/97; 24/110 1972 WASC 900/102; S21 1972 WASC 900/104; S21 1976 WASC 900/113; S21 DOCUMENTARY REFERENCES

Plans;

S21 B01 - B12; Plans and Elevations 1940 to 1985

1972 ERDE List; Large Magazine (derelict)
1991 Mott McDonald survey; Proof Stand (All.5)
1992 RARDE List; Large Magazine (derelict)

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/B/12 Nitroglycerine gully support leading from S19

206/B/13 Nitroglycerine gully stanchions leading to S21 from S19

206/B/23 Entrance from South 206/B/28 Railway rom North East

206/B/29 Entrance tunnel from South West 206/B/30 Porch, rails & Firing point from South

BB92/26150 Interior showing wooden rails
 BB92/26151 Interior & Nitroglycerine gully from South
 BB92/26379 S21 Drawing S21.B.09 Plenum Heating
 arrangements 10.Jan.1941 (MOD Chessington)

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S19

CONDITION

Fair





DESCRIPTION

- CONSTRUCTIONAL MATERIAL
 Brick and Earthwork
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 12.6 ii) W 10.0 iii) HT 3.5
- S21 was originally constructed during the second world war as a Mixing house as part of the New Hill Nitroglycerine Factory. It is believed that the factory was never operational. The building was sited in the centre of a square earthen traverse revetted by gently battered concrete walls. It was intended that the nitroglycerine would have been run along a gutter from the washing house S19 to the mixing house. The concrete stanchions to support the gutter nsurvive along the footpath between S19 and S21. The nitroglycerine would have then entered the mixing house along a straight concrete tunnel through the traverse and into the mixing house. A section of the wooden support shelf remains insitu along the south side of the tunnel, the shelf was constructed with copper screws and was covered by a canvas strip. The mixing house (demolished) was a timber framed structure, 8m x 5m, with a loading porch on the west side. The frame was bolted to a low sill wall, the floor was asphalt. The building was originally served by the narrow guage railway system through straight tunnels from the north and south. The rails remain insitu within the northern tunnel. As the rails approach the entrance porch to the building the metal rails give way to teak rails.

Part of this structure has subsequently been adapted as a firing point by the blocking of the northern tunnel at either end.

Historic artefacts - wooden nitroglycerine gutter support in the eastern tunnel

NUMBER \$22	OLD SERIES	RCHME NUMBER	N.G.R. TL 37921 01874
NAME/FUNCTION Plenum Heater House Control Room	Э	START DATE 1941 195?	END DATE 1945 1992



CARTOGRAPHIC DEPICTION

>1940 WASC 900/91A 1954 A - B.34

WASC 900/94 c1960 WASC 900/97; S22 c1963

WASC 900/102; S22 1972 1972 WASC 900/104; S22 WASC 900/113; S22 1976

DOCUMENTARY REFERENCES

1972 ERDE List; Control Room 1991 Mott McDonald survey (All.5) 1992

RARDE List; Control Room

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY RCHME

1) 206/B/22 From South

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S21

CONDITION

Fair

- CONSTRUCTIONAL MATERIAL 1) Brick in English Bond
- ROOF MATERIALS AND STRUCTURE 2) Flat Concrete slab
- POWER SOURCE 3) Electricity
- DIMENSIONS i) L 3.16 ii) W 3.14 iii) HT 2.6 4)
- 5) The building is a single storey structure with a single door on the south side. To the west is a slit window and to the north wooden louvre vent. The interior has three small concrete bases and some switch gear and steam pipe valve.

NUMBER	old series	RCHME NUMBER	N.G.R.
\$23	24/108		TL 37954 01857
NAME/FUNCTION	tling House	START DATE	END DATE
Wash Water Set		1941	1945
Large Nitration F		195?	1992





CARTOGRAPHIC I	DEPICTION
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>1940 WASC 900/91A

1954 A - B.34

c1960 WASC 900/94; 24/108 c1963 WASC 900/97; S23 1972 WASC 900/102; S23 1972 WASC 900/104; S23

WASC 900/113; S23

DOCUMENTARY REFERENCES

Plans;

S23 B01 - B08 ; Plans and Elevations 1940 to 1941

1972 ERDE List; Large Nitration Plant 1991 Mott McDonald survey (All.5) 1992 RARDE List; Large Nitration Plant

PHOTOGRAPHY HISTORIC

1976

PHOTOGRAPHY

RCHME

1) 206/B/20 Entrance tunnel from South 206/B/21 Interior & exit tunnel from North 206/B/25 From South showing Earthernware gully

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S16, S19, S24, S25

CONDITION Fair

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Concrete and Earthwork
- 2) ROOF MATERIALS AND STRUCTURE Timber with felt covering
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 19.0 ii) W 10.4
- 5) This structure was built as a wash water settling house as part of the New Hill Nitroglycerine factory laid out during the second world war. It is believed that the factory was never operational.

The building lay in the centre of a rectangular earthen traverse within a concrete lined cellar 1.6m in depth. The building was timber framed covered by flat asbestos sheets bolted to low concrete sill walls. It measured 16.4m x 7.5m. At ground level on the eastern side are the footing of a small lobby area. Within the well of the building are two circular concrete bases covered by asphalt, diameters 5m and 0.88m each with a height of 0.7m. The Wash Water Settling tank originally sitting on the larger of the two bases (see drwg .S23 BO6 28-12-40). It was intended that the water used in the washing of nitroglycerine would be channelled into the building through a tunnel on the north side. Two rows of concrete stanchions link it to S16 and S19 originally intended to carry a wooden gutter. After the settling process the water was discharged along a tunnel to the south in direction of the Flume house S25. In the base of this tunnel is a open white earthen ware drain. It is unclear whether or not this drain was originally open or whether it had a metal pipe within it packed around with clay.

NUMBER \$24	OLD SERIES	RCHME NUMBER	N.G.R. TL 37950 01833
NAME/FUNCTION Plenum Heater Ho Small Brick Buildin		START DATE 1941 195?	END DATE 1945 198?



CA	DTO	CDA	DLIIC	DEDL	CTION	
L.A	KIU	M 1 K P	PHIL	DEPT	CITON	

> 1940

WASC 900/91A

1954 c1960 A - B.34 WASC 900/94

1976

WASC 900/113; S24

DOCUMENTARY REFERENCES

Plan;

S24

B01 - 10/6/41; Plenum Heater House

1972

ERDE List; Small Brick Building

1991

Mott McDonald survey (All.5)

1992

RARDE List; Small Brick Building

PHOTOGRAPHY

HISTORIC

PHOTOGRAPHY

RCHME

1) 206/B/24 From South

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S23

CONDITION

Fair

DESCRIPTION

CONSTRUCTIONAL MATERIAL

Brick in English Bond

ROOF MATERIALS AND STRUCTURE 2)

Flat Concrete slab

3) POWER SOURCE

Electricity

- DIMENSIONS i) L 3.46 ii) W 3.16 iii) HT 2.55 4)
- The building is a single storey structure with a single door on the south side. On the west side at gound level is a 5) wooden louvre vent. On the north side there is a slit opening. The interior has three small concrete bases and a fuse box along with steam pipes.

NUMBER OLD SERIES RCHME NUMBER S25

NAME/FUNCTION START DATE END DATE Flume Unit House 1941 1945 Charge Assembly 195? 198?





DOCUMENTARY REFERENCES



TL 37944 01804

CARTOGRAPHIC DEPICTION

WASC 900/91A > 1940 B01,B02; Plans and Elevations 1941 S25 1954 A - B.34 WASC 900/94 c1960 WASC 900/97; S25 ERDE List; Charge Assembly c1963 1972

1972 WASC 900/102; S25 1991 Mott McDonald survey; Charge Assembly

WASC 900/104; S25

1972 WASC 900/113; S25 RARDE List; Charge Assembly 1976 1992

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/B/26 From East 206/B/27 From South East 206/T/24 Interior from East 206/T/25 Eatrhernware trough to West 206/T/26 Earthernware trough to West

2) BB92/26140 Flume house from North East BB92/26155 Earthernware gullies leading to S25 BB92/26156 Interior flume house from North

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S16, S23

CONDITION

Fair

- CONSTRUCTIONAL MATERIAL
 Asbestos and Concrete walls
- 2) ROOF MATERIALS AND STRUCTURE Asbestos
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 17.88 ii) W 3.06 iii) HT 2.95
- The building is a single storey with a gabled roof, the north and south elevations each have four small windows. Traces of wavy camouflage paint remain on the exterior of the building. The building was entered through two single doors on the east side giving access into a lobby or changing area. A further door then gave access into a long narrow room with a path along the northern side of the building leading to a single door to the south. In the centre of this room is a channel 1.15m in width and 0.10m in depth. To either side of this channel were seven pairs of leg settings 0.35m x 0.35m. At the western end the channel was drained by a metal pipe into a concrete tank. Over the tank was a metal extractor hood served by a fan attached to the north wall. From the tank the water drained southwards into an open earthenware drain and then into Cornmill Stream. A metal pipe packed around remains insitu for part of the length of this drain perhaps indicating the other earthenware drains originally also contained metal pipes.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER OLD SERIES RCHME NUMBER N.G.R. TL 37909 01847 S26 NAME/FUNCTION START DATE END DATE Toilet Block 1941 NO PHOTOGRAPHY **AVAILABLE** CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES WASC 900/91A 1972 ERDE List; Toilet Block > 1940 1954 A - B.34 1991 Mott McDonald survey (All.5) WASC 900/94 RARDE List; Toilet Block 1992 c1960 c1963 WASC 900/97; S26 WASC 900/102; S26 1972 1972 WASC 900/104; S26 WASC 900/113; S26 1976 PHOTOGRAPHY **PHOTOGRAPHY RCHME** HISTORIC RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: CONDITION Poor DESCRIPTION CONSTRUCTIONAL MATERIAL 1) Brick in English Bond ROOF MATERIALS AND STRUCTURE 2) Concerte slab DIMENSIONS i) L 4.1 ii) W 2.3 iii) HT 2.2 4)

Closet with two cubicles to the north with buckets in situ roofed by slab. The south end is open with a urinal,

5)

it was entered from the east.

ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER OLD SERIES \$42	RCHME NUMBER	N.G.R. TL 38090 02155			
NAME/FUNCTION Sentry Box	START DATE 1941	END DATE			
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION > 1940 WASC 900/91A 1954 A - B.34 c1960 WASC 900/94 c1963 WASC 900/97; S42 1972 WASC 900/102; S42 1972 WASC 900/104; S42 1976 WASC 900/113; S42	DOCUMENTARY REFERENCES 1972 ERDE List; Sentry Post 1991 Mott McDonald survey (All.5) 1992 RARDE List; Sentry Post				
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: S9, S43					
CONDITION Demolished	CONDITION Demolished				
DESCRIPTION 5) No field remains					

NUMBER

OLD SERIES

RCHME NUMBER

S43

TL 38087 02142

NAME/FUNCTION

Concrete block bunker

START DATE 1941

END DATE



CARTOGRAPHIC DEPICTION

>1940

WASC 900/91A

1954

A - B.34

c1960 c1963 WASC 900/94 WASC 900/97; S43

1972

WASC 900/102; S43

1972

WASC 900/104; S43

1976

WASC 900/113; S43

DOCUMENTARY REFERENCES

1972 1991

ERDE List : Concrete Block Bunker

Mott McDonald survey (All.5)

1992

RARDE List; Concrete Block Bunker

PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/D/11 15 Feb 1993 From South West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: S9, S42

CONDITION

Fair

DESCRIPTION

- CONSTRUCTIONAL MATERIAL 1)
 - Breeze block and Timber
- ROOF MATERIALS AND STRUCTURE 2)

Concrete

- DIMENSIONS i) L 2.99 ii) W 2.3 iii) HT 2.0 4)
- The sentry post has a single entrance on the south east angle. There are observation slits on all sides formed 5) from breeze blocks laid on their side.

NUMBEROLD SERIESRCHME NUMBERN.G.R.X3\$51TL 37935 01977

NAME/FUNCTION START DATE END DATE
Sand Bagged Bunker 1941?



CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES

1972 ERDE List; Bunker (sand bagged) 1992 RARDE List; Bunker (sand bagged)

PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME

1) 206/B/31 From South West 206/B/32 From South West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:

CONDITION Fair

- 1) CONSTRUCTIONAL MATERIAL Concrete filled sandbags
- 4) DIMENSIONS i) L 8.3 ii) W 2.31 iii) HT 2.2
- 5) The feature is rectangular and is constructed from concrete filled sandbags to create battered walls. There was an entrance on the north side protected by a blast screen wall. This has been filled with further concrete filled sandbags. A straight joint is visible in the wall. The interior of the feature is sand filled.
 A drawing (S51 BO1 1.8.73) shows scaffolding supporting a platform an top of the sand bag mound.

NUMBEROLD SERIESRCHME NUMBER
102N.G.R.
TL37575 01973NAME/FUNCTIONSTART DATEEND DATE

1940

ILFORD FP4 PLUS



1945

CARTOGRAPHIC DEPICTION

S-B 39 4.4.41 O-B 24 22.4.41

Pipe bridge

DOCUMENTARY REFERENCES

PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME

1) 206/I/20 From South

206/N/7 Cornmill Stream Bridge

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: Acid factory and New Hill Nitroglycerine Factory

CONDITION

Poor

DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Angle iron
- 4) DIMENSIONS i) L ii) W
- 5) The bridge carried an acid pipe, compressed air pipe and steam pipe from the acid factory to the new nitroglycerine hill to the east of the site. It is believed that the acid pipe was never used. Drawing S-B 39 Shows pipe sizes:

iii) HT

- 3"-3.5" Steam main
- 2.5" Mixed acid
- 2" Waste acid
- 2" compressed air line

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER OLD SERIES	RCHME NUMBER 234	N.G.R. TL37575 01973			
NAME/FUNCTION Nitroglycerine Drowning Pond	START DATE 1940	END DATE			
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: ? S16					
CONDITION Good					
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Earthwork 4) DIMENSIONS iv)DIA 5) A circular bank, height 0.8m width 5.4m encloses a pond.					

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER OLD SERIES	RCHME NUMBER 235	N.G.R. TL 38048 01878			
NAME/FUNCTION Inspection covers	START DATE 1940?	END DATE			
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES				
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:					
CONDITION Good					
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Concrete 4) DIMENSIONS i) L 6.55m ii) W 1.7m 5) Concrete drain ducts and three inspection covers.					

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBI	ER OLD SERIES	RCHME NUMBER 255	N.G.R. TL37782 02035 TL37870 01814		
	FUNCTION c power line	START DATE 1941?	END DATE		
NO PHOTOGRAPHY AVAILABLE					
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFERENCES			
PHOTO:	GRAPHY JC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: S2					
CONDITION Fair					
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Timber poles					
2)	ROOF MATERIALS AND STRUCTURE - POWER SOURCE Electricity				
4) 5)	4) DIMENSIONS i) L ii) W iii) HT				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER OLD SERIES	RCHME NUMBER 256	N.G.R. TL37852 01884 TL37880 01836			
NAME/FUNCTION Telegraph wire	START DATE 1941?	END DATE			
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES				
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: PART OF: CONSISTS OF: CUTS: CUT BY: ABUTTS: ABUTTED BY: OVERLIES: UNDERLIES:					
CONDITION Poor					
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Wooden pole					
2) ROOF MATERIALS AND STRUCTURE -	ROOF MATERIALS AND STRUCTURE				
3) POWER SOURCE Electricity					
4) DIMENSIONS i) L ii) W iii) HT	iv)DIA				
5) Line of telegraph poles one stamped GPO 28L 39 (1939?), insulators bitumen solid types stamped LE GPO 47, screw tops T GPO 47.					

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