THE ROYAL GUNPOWDER FACTORY

WALTHAM ABBEY

Guncotton Drying Stoves

T ALSO

74-98

ROYAL COMMISSION REHISTORICAL MONUMENTS OFENGLAND

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES 74	RCHME NUMBER	N.G.R. TL 37640 02024		
NAME/FUNCTION Engine/Fan House	START DATE 1879	END DATE		
	1904(altered)	1945?		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES		
1923 WASC 900/84 ; 74 Engine House	Engine & Fan Hous			
	House	C 1680 ; Engine & Fan		
	c1945 RGPF Ledger WAS(House (demolished	C 1508 ; Engine & Fan by expolsion)		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS				
ASSOCIATED WITH: 75 underlies steam pipes RCHM 206	and 209			
CONDITION Demolished				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick				
2) ROOF MATERIALS AND STRUCTURE				
3) POWER SOURCE		<i>*</i>		
4) DIMENSIONS i) L 10m ii) W 5.7m				
5) The brick foundations of this building remain.				

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NAR

NUMBE	R (old series 74a		RCHME NUMBER	N.G.R. TL 37706 02020
	UNCTION tton Stove No.18			START DATE 1914-18? 1940	END DATE 18-Jan-1940 1945
				OGRAPHY _ABLE	
CARTO(1923	GRAPHIC DEPICTION WASC 900/84 ; 74a		e No.18	DOCUMENTARY REFE c1925 RGPF Ledger W No.18	RENCES VASC 1680 ; Guncotton Stove
PHOTOGRAPHY HISTORIC 1) WASC 499 Photograh 11, Explosion 18-Jan-1940			PHOTOGRAPHY RCHME		
RELATI	ONSHIPS WITH OTH ATED WITH: 75a, 76	ER MONUMEN			
CONDIT	ION Destroyed i	n an explosion			
DESCRI 1) 2)	PTION CONSTRUCTIONAL Brick and earthwork ROOF MATERIALS		JRE		
3)	POWER SOURCE				
4)	DIMENSIONS i) L	ii) W	iii) HT	iv)DIA	
5)	January 1940. The S demolished around 1	tove was rebuilt 970 when the ne	and is visibl w Cattlegate	e on post-war ariel photogra	constructed.lts site now partly

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES 75	RCHME NUMBER	N.G.R. TL 37650 02000		
NAME/FUNCTION Guncotton Stove No.14	START DATE 1895 1901-2	END DATE 1901 (demolished) 1940 (demolished by explosion)		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	VCES		
1923 WASC 900/84 ; 75 Guncotton Stove No.14	Guncotton Stove bu c1925 RGPF Ledger WAS c1945 RGPF Ledger WAS (destroyed by explo	C 1680 ; Guncotton Stove C 1508 ; Guncotton Stove		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
1) WASC 499 Photographs 4 and 5, explosion 18-jan-1940				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 74 UNDERLIES: S28				
CONDITION Fair				

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Formerly slate
- 3) POWER SOURCE Steam heating?
- 4) DIMENSIONS i) L 9.8m ii) W 6.1m
- 5) The site of the building is marked by brick foundations and demolition rubble. At the northern end of the building is concrete machine mounting block with four vertical mounting bolts. This building was severely damaged in two explosions in 1940, 18 january and 20 april.

To the south of the building is a battered cast concrete traverse. The traverse is 9m in length, 2.3m wide and 3.4m in height. It has been partly incorporated into S28.

Replaced by E14

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES 75a	RCHME NUMBER N.G.R. TL 37721 02000			
NAME/FUNCTION Motor House Rebuilt	START DATE END DATE 1908-14 18-Jan-1940 1940 1945			
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1923 WASC 900/84 ; 75a Motor House				
PHOTOGRAPHY HISTORIC 1) WASC 499, Photograph ?12, explosion 18-Jan-194	PHOTOGRAPHY RCHME 40			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 74a, 76a				
CONDITION Buried ?				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL -				
2) ROOF MATERIALS AND STRUCTURE				
3) POWER SOURCE				
 4) DIMENSIONS i) L ii) W iii) HT 5) The building was badly damaged in an accidental explosion 18-jan-1940. 				

NUMBE	r OLD SERIES 76	RCHM	E NUMBER	N.G.R. TL 37532 01952
Traverse Press H				END DATE 1819 1898? 1940?
CARTOG 1827 1830 c1835 1865 1865 1871 1897 c1910 c1910 c1910 1917 1917 1919 c1920 1923 1932 > 1940 1954 c1960	RAPHIC DEPICTION WASC 900/04 + MPHH 271 ; Traverse site c Former Corning House worked by Horses. WASC 900/05 ; site of No.3 Corning House WASC 900/07 ; site of Corning House WASC 900/38 + SUPP5 975 ; Press House,Wheel, Pump, Washing up Houses ar Traverse. WASC 900/42 ; Press House,Wheel, Pump, Washing up Houses and Traverse. SUPP5/682 ; Wasing up House/Press House WASC 900/53C WASC 900/79 ; 76 WASC 900/79 ; 76 WASC 900/74 ; 76 WASC 900/84 ; 76 WASC 900/87 ; 76 WASC 900/91 A ; 76 WASC 900/91 A ; 76 WASC 900/94 ; 76	f 1830 1819 d 1841 1851	late sale of Ordnar Houses, Press Hou £50 for the machin Houses, which cos state of presevation Statement of Prope RGPF Ledger WAS Mixing House,Shoe RGPF Ledger WAS Porch RGPF Ledger WAS Porch RGPF Ledger WAS Porch (demolished ERDE list ; Former	erty WO55 2351 hford Street purchased here property all the Cor- lises etcMr Philpot or hery of Nos 2 and 3 Cou- t the Board £9000. In g n' Winters 1887 p86 erty WO55 2856 erty WO55 3027 SC 1509 + WASC 1764 the Porch built 1860(abou- SC 1508 ; Mixing House SC 1508 ; Mixing House
c1963 1972 1972 1976	WASC 900/97 ; 76 WASC 900/102 ; 76 WASC 900/104 ; 76 WASC 900/113 ; 76			
		RCHM 1) 206/ 206/ 206/	'l/16 01 Feb 1993 Tra	

RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: RCHME 288 CUT BY: RCHM 107
CONDITION GOOD: Fair
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick
2) ROOF MATERIALS AND STRUCTURE -
 3) POWER SOURCE 1) Horse 2) Water powering a hydraulic pump 3) Electric lighting?
4) DIMENSIONS i) L 14.94m ii) W 5.45m iii) HT estimate 6m
5) The monument lies at the head of a higher level leat RCHME 288 fed from Millhead stream. The core of this monument is an oval, battered brick traverse dating from the early nineteenth century and asociated with a corning mill worked by horses. In the middle of the century the building was converted to a water powered gunpowder press house, analogous to 103/4. The mill was powered by the head of water from the leat falling into the old river Lee at a lower level. This wheel powered an hydraulic pump which in turn powered the press on the north east side of the building. At the end of the century the press house was converted to a cordite mixing house. The mixing house was badly damaged in an explosion in 1940 and may have gone out of use at this time. The site of the wheel house to the south west of the traverse was lost in 1940 when a new canal arm was pushed though RCHM 107.
The remains consist of the brick traverse, to the southwest a short length of a brick foundation in the canal bank marks one wall of the wheel house, the remainder has been lost to the canal. To the north east of the traverse the brick foundations of the press house, length 8.65m width 7.23m and part of a broken concrete floor. The western wall also forming a wharf edge to the canal basin. Along the front of the wharf is some metal piping that may either relate to the hydraulic gunpowder press or the cordite mixing house. To the southwest of the traverse the foundations of the nothestern wall of the pump house survive in the canal bank as a single row of bricks.
Historic artefacts - Metal pipes along the front of the press house.

NUMBER	OLD SERIES 76a	RCHME NUMBER	N.G.R. TL 37737 01970
NAME/FUNCTION Guncotton Stove	No.19	START DATE 1908-1914	END DATE 1945
	20 20A		ORD HPS PLUS
CARTOGRAPHIC I 1923 WASC 90	DEPICTION 00/84 ; 76a Guncotton Stove No.19	DOCUMENTARY REFERENCES c1925 RGPF Ledger WASC 1680 ; Guncotton Sto No.19 c1945 RGPF Ledger WASC 1508 ; Guncotton Sto	
		No.19 1972 ERDE List ; (1992 RARDE List ;	Guncotton Stove/Burnt out Guncotton Stove/Burnt out
PHOTOGRAPHY HISTORIC 1) WASC 499 Photog	graph 13, Explosion 18-Jan-1940		193 From West 93 Detail of warm air pipe 93 Detail of warm air pipe roof
RELATIONSHIPS W	/ITH OTHER MONUMENTS		

DESCRIPTION CONSTRUCTIONAL MATERIAL 1) Brick and earthwork ROOF MATERIALS AND STRUCTURE 2) POWER SOURCE 3) Electritcty and steam heat 4) DIMENSIONS iii) HT wall 2.05m iv)DIA 10.8m 5) The guncotton stove survives as a circular brick wall 2.05m in height and 10.8m in diameter with an earthen mound packed around it almost to wall height. The interior of the walls in this stove are cement redendered. The Stove was entered from the south west along a coverd porch. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow guage railway that served the stove. The stove was situated within a circular round house set on a platform separted from the enclosing wall by a narrow gully. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building. The stove was lit by electric 'Maxlume' lights, a number of which are lying around in the building. The heating was supplied to the stove by a single pipe which entered from the north west. The pipe is constructed from joined sheet metal segments forming two flanged straights 1.45m and 3.05m in length with a bore of 30.2cm connected to a flanged curve. This in turn was connected to a circular roofplate 106.5m in diameter with a bore of 30.5cm. The pipe is lagged with fibrous abestos held in place by chicken wire with an outer sheet metal coat. The stove was severely damaged in an explosion on 18-Jan-1940 see WASC 498, .499 Historic artefacts - Light fittings, nails and heating pipe, window glass?

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 88a	RCHME NUMBER	N.G.R. TL 37594 01900	
NAME/FUNCTION No.6 Mixing House C.E. Magazine	START DATE 1914-20? 1940?	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1923 WASC 900/84 ; 88a > 1940 WASC 900/91A ; 88a 1954 A - B.34 ; 88a c1960 WASC 900/94 ; 88a c1963 WASC 900/97 1972 WASC 900/102 1972 WASC 900/104 1976 WASC 900/113	1991 Mott McDonald sur	nd Elevations C 1680 ; CE Magazine	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 88b			
CONDITION Fair			

- DESCRIPTION
- 1) CONSTRUCTIONAL MATERIAL Brick in English Bond
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electric lighting
- 4) DIMENSIONS i) L 10.67m ii) W 6m iii) HT gable 5m

5) The magazine is a single storey gabled building in brick. The western wall consists of three blind panels the centre panel has the double doors. This entrance was originally protected by a covered porch in order that material could be loaded and unloaded under cover from the adjacent canal. The north and south gabled ends consist of two blind panels with a window in each panel. The eastern wall has three blind panels with a window in the centre panel opposite to the door. In the concrete floor of the building are a number of holes marking the positions of the mixing tables. The building is roofless.

All five windows in the building retain part of the danger building lighting system. This consisted of a timber blocking to the window with asingle small pane of glass at the top, two in the larger eastern window. External to each window is a Maxlume danger building light casing set with a wooden case. thw iring for the lights was enclosed within narrow bore metal piping.

Historic artefacts - Danger building lights including at least one window frame.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER OLD SERIES 88b	RCHME NUMBER	N.G.R.			
NAME/FUNCTION Fanhouse?	START DATE END DATE 1940				
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	VCES			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/I/21 From south 206/T/12 From south				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 88a					
CONDITION Good	CONDITION Good				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab					
3) POWER SOURCE Electricity					
 4) DIMENSIONS i) L 3.25m ii) W 3.25m iii) HT 3.26m 5) The building is a small brick shed with a single door on the west side and a small window on the northern side. The door furniture is brass. A small circular hole on the south side presumably housed a pipe leading to 88a. With the building is an electric ?pump, for pushing warm air into 88a?. A small plate on the machine records the date of manufacture as 16 12 40. 					
Historic artefacts - pump and makers plate (it is the only surviving ?warm air pump/fan on site), brass door furniture.					

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER OLD SERIES 91a	RCHME NUMBER	N.G.R. TL 37724 01906			
NAME/FUNCTION Hose House	START DATE 1908-14	END DATE 1945			
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN c1925 RGPF Ledger WAS(c1945 RGPF Ledger WAS(NCES C 1680 ; Hose House C 1508 ; Hose House			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: U9, 93a					
CONDITION Demolished					
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL					
2) ROOF MATERIALS AND STRUCTURE					
 2) ROOF MATERIALS AND STRUCTURE 3) POWER SOURCE 4) DIMENSIONS i) L ii) W iii) HT 					
5)					

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY						
NUMBER	c OLD SERIES 91b	RCHME NUMBER	N.G.R. TL 37725 01902			
NAME/FU Earth C		START DATE 1908-14	END DATE			
	NO PHOTOGRAPHY AVAILABLE					
	RAPHIC DEPICTION NASC 900/84; 91b E.C. Womens	DOCUMENTARY REFERENCES				
PHOTOGI HISTORIC		PHOTOGRAPHY RCHME				
	RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 91a					
CONDITIO	DN partially Demolished					
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick and timber superstruture 2) ROOF MATERIALS AND STRUCTURE						
1	None					
 5) Remains of a demolished toilet block, northwest wall survives with the remains of a urinal attached, low brick sill wall with vertical mounting bolts for a timber superstructure survives around the remainder of the base. Opposite to the toilet block is a cast iron telphone column. 						

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES 92a	RCHME NUMBER	N.G.R. TL 37775 01921		
NAME/FUNCTION Guncotton Stove No.20	start date 1908-1914	end date 1945		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES		
1923 WASC 900/84 ; 92a Guncotton Stove No.20	c1925 RGPF Ledger WAS No.20	C 1680 ; Guncotton Stove		
		ton Stove/Burnt out otton Stove/Burnt out		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 92b, 93c				
CONDITION Good				

DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL Brick and earthwork
2)	ROOF MATERIALS AND STRUCTURE
3)	POWER SOURCE Electricity and steam heat
4)	DIMENSIONS iii) HT wall 2m iv)DIA 10.7m
5)	The guncotton stove survives as a circular brick wall 2m in height and 10.7m in diameter with an earthen mound packed around it almost to wall height. The Stove was entered from the south west along a covered porch. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow guage railway that served the stove.
	The stove was situated within a circular round house set on a platform separted from the enclosing wall by a narrow gully, 65cm in width and 30cm deep. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building.
	The heating was supplied to the stove by a single pipe which entered from the south est from motor house 92b. The pipe is constructed from joined sheet metal segments forming two flanged straights 1.4m and 2.43m in length with a bore of 30.2cm connected to a flanged curve. This in turn was connected to an octagonal roofplate 91.2cm x 91.7cm with a bore of 30.5cm. The pipe is lagged with fibrous abestos secured by chicken wire with an outer sheet metal coat.
	Historic artefacts - Light fittings, nails and heating pipe, window glass?

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 92b	RCHME NUMBER	N.G.R. TL 37797 01900
NAME/FUNCTION Motor House	START DATE 1908-14	END DATE 1945
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION		NCES C 1680 ; Motor House C 1508 ; Motor House
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 92a, 93c		
CONDITION Poor		
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL		
2) ROOF MATERIALS AND STRUCTURE		
 ROOF MATERIALS AND STRUCTURE POWER SOURCE Steam heat and electricity DIMENSIONS i) L ii) W iii) HT 		
4) DIMENSIONS i) L ii) W iii) HT		
 The site of this building is marked by a westwar a raised path to the west. 	d bulge in the scarp linking 92a t	o 93c and the earthwork of

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 93a	RCHME NUMBER	N.G.R. TL 37742 01866
NAME/FUNCTION C.E. Stove no 1	start date 1908-14	end date 1945
	6	
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES
1923 WASC 900/84 ; 93a C.E. Stove No.1	c1925 RGPF Ledger WAS	C 1680 ; C.E. Stove No.1
		ton Stove/Burnt out otton Stove/Burnt out
	Proc Court Enquire 1940 Map C.E. Stor	y Explosion RGPF 20-Apr- e no 5
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/M/6 4 Mar 1993 From	n East
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 93b, 96a		
CONDITION Good		

DESCRIPTION 1) CONSTRUCTIONAL MATERIAL

- Brick and earthwork
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS iii) HT wall 2.05m iv)DIA 10.7m

5) The guncotton stove survives as a circular brick a wall 2.05m in height and 10.7m in diameter with an earthen mound packed around it almost to wall height. The Stove was entered from the northest through a covered porch. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow gauge railway that served the stove.

The stove was situated within a circular round house set on a platform separted from the enclosing wall by a narrow gully. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building.

The heating was supplied to the stove by a single pipe which entered from the south west from motor and switch house 93b. The pipe is constructed from joined sheet metal segments forming two flanged straights 1.92m and 2.43m in length with a bore of 30.3cm connected to a flanged curve. The pipe is lagged with fibrous abestos secured by chicken wire with an outer sheet metal coat.

Historic artefacts - Light fittings, nails, heating pipe, window glass

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBI	er old series 93b	RCHME NUMBER	N.G.R. TL	
	FUNCTION and switch house	START DATE 1908-14	end date 1945	
NO PHOTOGRAPHY AVAILABLE				
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES	
Accession and the second second	PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME			
	RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 93a, 96a			
CONDI	ION Fair			
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL - 2) ROOF MATERIALS AND STRUCTURE				
3)	- 3) POWER SOURCE Electricity and steam heat			
4) 5)				

NAME/FUNCTION C.E. Stove No.20	START DATE 1908-14	end date 1945
A 17 17A	18 18 iA	19 19
CARTOGRAPHIC DEPICTION	DOCUMENTARY REF	ERENCES
1923 WASC 900/84 ; 93c C.E. Stove No.20	c1925 RGPF Ledger	WASC 1680 ; C.E. Stove No.
	1972 ERDE List ; Gu out	incotton and Tetryl Stove/Bu
	1992 RARDE List ; C out	Suncotton and Tetryl Stove/E
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
	1) 206/M/17 4 Mar 1993 206/M/18 4 Mar 1993	3 From West Strong porch po Detail of warm air pipe Detail of interior from South

DESCRIPTION		
1)	CONSTRUCTIONAL MATERIAL Brick	
2)	ROOF MATERIALS AND STRUCTURE	
3)	POWER SOURCE Electricity and warm air	
4)	DIMENSIONS i) L ii) W iii) HT 2.05 iv) internal 11m	
5)	The guncotton stove survives as a circular brick a wall 2.05m in height and 10.7m in diameter with an earthen mound packed around it almost to wall height. The Stove was entered from the northwest through a covered porch7.4 m length and 2.4m wide. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow gauge railway that served the stove. Opposite to the entrance is a 'telegraph' pole that formerly carried an overhead line, the poles and insulators dated from the 1890s.	
	The stove was situated within a circular round house set on a platform separted from the enclosing wall by a narrow gully. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building.	
	The heating was supplied to the stove by a single pipe which entered from the south west from motor and switch house 92b. The pipe is constructed from joined sheet metal segments forming two flanged straights 1.92m and 2.43m in length with a bore of 30.3cm connected to a flanged curve. The pipe is lagged with fibrous abestos secured by chicken wire with an outer sheet metal coat. The pipe formerly connected to the apex of the conical roof of the stove and was secured by a circular metal plate.	
	Historic artefacts - Light fittings, nails, heating pipe, window glass	

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBE	er OLD SERIES 93d	RCHME NUMBER	N.G.R.
NAME/I Motor	FUNCTION House	start date 1908-14	end date 1945
	NO PHOT AVAIL		
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFEREN	ICES
PHOTO HISTOR	GRAPHY IC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 96b			
CONDI	ION Fair		
DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL -		
2)	2) ROOF MATERIALS AND STRUCTURE		
3) 4) 5)	POWER SOURCE Electricity and steam heat		
4)	DIMENSIONS i) L 4.1m ii) W 4m		
5)	The building has been fired. A concrete floor slab framed building to the base.	remains with vertical bolts that	formerly secured the timber

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 94	RCHME NUMBER	N.G.R.
NAME/FUNCTION Boat house	START DATE 1857-8	END DATE
A DETAILY AN IN OTHER PARTY	OGRAPHY ABLE	
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN 1908 RGPF Ledger WASC 1 House built 1857-8(about) p4	509 + WASC 1764; Boat
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: S31		
CONDITION Demolished, bay and foundations may survive as buried remains		
DESCRIPTION 5) At the site of the boathouse are odd brick foundations they may mark its site. The area is now partly covered by a tarmac and concrete surface.		

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 95a	RCHME NUMBER	N.G.R. TL37590 01807
NAME/FUNCTION Tetryl Purification plant	START DATE 1917?	END DATE 1945?
NO PHOTO AVAIL		
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN Plan 95a B.02 9.10.16	NCES
PHOTOGRAPHY HISTORIC PRO Supply 5/861 349	PHOTOGRAPHY RCHME 1) 206/H/36 95a From Sou	th
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: U6		
CONDITION Good DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Concrete 3) POWER SOURCE - - 4) DIMENSIONS i) L 5.8m ii) W 5.15 iii) HT 1.65 5) Solid concrete hexagonal base raised on concrete legs, on top of the platform are two concrete blocks with vertical mounting bolts set into them.		

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 95b	RCHME NUMBER	N.G.R. TL 37617 01812
NAME/FUNCTION Fire Engine House	START DATE 1918?	END DATE
NO PHOT AVAIL		
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:		
CONDITION Demolished		
 DESCRIPTION 4) DIMENSIONS i) L 3.1m ii) W 3.3m 5) The building has been demolished, a concrete floor slab with vertical frame mounting bolts remains. A timber revetment against the side of Old River Lee may mark the position of a bridge. 		

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER	OLD SERIES 96	RCHME NUMBER	N.G.R. TL 37536 01780
NAME/FUNCTION Box house Dining room Washing up house		START DATE 1861	END DATE

NO PHOTOGRAPHY AVAILABLE

CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES		
1865 WASC 900/38 + SUPP5 975 ; Box House 1865 WASC 900/41A ; Box House 1865 WASC 900/42 ; Box House 1867 WASC 900/53C c1910 WASC 900/53 (C) c1910 WASC 900/65 ; Dining Room c1910 WASC 900/79 ; Dining Room 1917 WASC 900/70 1917 WASC 900/72 ; 96 1919 WASC 900/74 ; 96 c1920 WASC 900/74 ; 96 c1920 WASC 900/80 ; 96 1923 WASC 900/94 ; 96 > 1940 WASC 900/91A ; 96 c1960 WASC 900/97 ; 96 1972 WASC 900/102 ; 96 1972 WASC 900/104 ; 96 1976 WASC 900/113 ; 96	Plans; 96B01,B02 ; Plans and Elevations 1861,18711908RGPF Ledger WASC 1509 + WASC 1764 ; Dining Room built 1861 p9c1925RGPF Ledger WASC 1680 ; Dining Roomc1945RGPF Ledger WASC 1508 ; Dining Room1992RARDE List ; Dining House		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/J/5 From east 206/J/6 Detail of window showing blackout shutters 206/J/7 From North 206/J/8 Detail of window 206/R/24 From east 206/R/25 North elevation from east		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:			
CONDITION Poor			

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Hipped, roofing felt over timber boards
- 3) POWER SOURCE Steam heating and electricity
- 4) DIMENSIONS i) L 17.1m ii) W 7.7m iii) HT eave 3m

5) The dining room is a single storey building with a hipped roof. A number of additions have been made to the original core of the building. A brick lobby has been added to the eastern end. A timber framed outshot covered by asbestos sheeting attached to the northern wall probably dates from the second world war. Within this room a series of pigeon holes still retained address cards to other explosives factories and a pocket calendar from 1944. All the window openings were protected by canvas blackout shutters.

Originally the building was heated by a number of fireplaces subsequently blocked. In its last phase the building was steam heated, the pipe was attached to the northern wall along with a pressure guage 0-100lbs/sqin.

Historic artefacts - Contraband box near east end, pressure guage on north wall, other items may survive within the building.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 96a	RCHME NUMBER	N.G.R. TL 37784 01821	
NAME/FUNCTION C.E. Stove No.2	START DATE 1908-14	END DATE 1945	
	A 9 9A	10 10	
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES	
1923 WASC 900/84 ; 96a C.E. Stove No.2	c1925 RGPF Ledger WAS	C 1680 ; C.E. Stove No.2	
	out 1992 RARDE List ; Gunce out	ton and Tetryl Stove/Burnt otton and Tetryl Stove/Burnt	
	Store no 6	on at RGPF 20-Apr-1940 C.E.	
PHOTOGRAPHY HISTORIC	 PHOTOGRAPHY RCHME 1) 206/M/7 4 Mar 1993 Detail of inlet pipe 206/M/8 4 Mar 1993 Detail of inlet into building 206/M/9 4 Mar 1993 Interior of Stove rom South 206/M/10 4 Mar 1993 Steps in west side of mound from South 2) BB92/26286 96A Guncotton Stove with internal pipes BB92/26247 96A Guncotton Stove with Drying Racks view from West. 		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 93a, 93b			
CONDITION Good			

- 1) CONSTRUCTIONAL MATERIAL Brick and earthwork
- 2) ROOF MATERIALS AND STRUCTURE Timber board covered by felt
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS iii) HT wall 2m iv)DIA 10.75m

5) The guncotton stove survives as a circular brick a wall 2 in height and 10.75m in diameter, encircled by an earthen mound almost to wall height. The Stove was entered from the northeast through a covered porch. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow guage railway that served the stove.

The stove was situated within a circular round house set on a platform separted from the enclosing wall by a narrow gully. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building. On the western side of the encircling mound a set of steps ran up the side of the mound. These formerly served a set of steps between the side of the round house and the wall.

The heat for the stove was supplied from motor and switch house 93b. The main feeder pipe being carried up the side of the stove mound on concrete stanchions. This pipe now missing joined to a curved flanged bend.

Historic artefacts - Light fittings, nails and heating pipe, window glass?

NUMBER	old series 96b	RCHME NUMBER	N.G.R. TL 37842 01826
NAME/FUNCTION C.E. Stove No.3		START DATE 1908-14	END DATE 1945
	A 15	15A 16 16	
CARTOGRAPHIC DE 1923 WASC 900/	PICTION /84 ; 96b C.E. Stove No.3	1972 ERDE List ; Gunco out 1992 RARDE List ; Gunco out	C 1680 ; C.E. Stove No.3 tton and Tetryl Stove/Burnt cotton and Tetryl Stove/Burn v explosion RGPF 20-Aug-
		1	
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME 1) 206/M/15 From West 206/M/16 Detail of Warm	Air Pipe

- 1) CONSTRUCTIONAL MATERIAL Brick and earthwork
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS iii) HT wall 2.1m iv)DIA 10.7m

5) The guncotton stove survives as a circular brick a wall 2.1m in height and 10.7m, encircled by an earthen mound almost to wall height. The Stove was entered from the south west through a covered porch. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow guage railway that served the stove.

The within the earthen was timber framed circular round house set on a platform separted from the enclosing wall by a narrow gully. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building.

The heating was supplied to the stove by a single pipe which entered from the north west from motor house 93d. The pipe is constructed from joined sheet metal segments forming two flanged straights 2.41m and 2.41m in length with a bore of 30.2cm connected to a flanged curve. This in turn connected to an octagonal roof plate 92 cm x 92.3cm, bore 30.5cm. The pipe is lagged with fibrous abestos secured by chicken wire with an outer sheet metal coat.

Historic artefacts - Light fittings, nails and heating pipe, window glass?

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES 98a	RCHME NUMBER	N.G.R. TL 37815 01760		
NAME/FUNCTION Guncotton Stove No.2	START DATE 1908-14	end date 1945		
	A 13 .13/			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES		
1923 WASC 900/84 ; 98a Guncotton Stove No.22	1972ERDE List ; Guncotton Stove/Burnt out1992RARDE List ; Guncotton Stove/Burnt out			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 206 D 19-2) 1) 206/M/11 4 Mar 1993 Detail of Drying Rack 206/M/12 4 Mar 1993 Detail of steps on West side 206/M/13 4 Mar 1993 Drying Racks 206/M/14 4 Mar 1993 Detail of steps on West side 2) BB92/26161 98a Detail of interior of Guncoton Stove			
RELATIONSHIPS WITH OTHER MONUMENTS				
ASSOCIATED WITH:				
CONDITION: Good				
P4 PLUS ILFORD FP4 PLUS ILFORD FP4 PLUS ILFORD FP4 PLUS	4 · · · · ·→ 10 · · · · · ·→ 10 · · · · · · · · · · · · · · · · · ·	- 31A 22		

DESCRIP 1)	TION CONSTRUCTIONAL MATERIAL Brick
2)	ROOF MATERIALS AND STRUCTURE
-/	POWER SOURCE Electricity and warm air
4)	DIMENSIONS i) L ii) W iii) HT 1.8m iv) Dia internal 9.9m
	The guncotton stove survives as a circular brick a wall 1.8m in height and 9.9m in diameter with an earthen mound packed around it almost to wall height. The Stove was entered from the east through a covered porch 7.4 m length and 2.4m wide. The porch consists of a low brick wall into which bolts were set to secure the timber superstructure. The porch is a later addition in red brick, the remainder of the stove being of buff brick.Two concrete blocks on the opposite side of the modern track mark the positions of upright timbers. These formerly supported a cover over narrow gauge railway that served the stove.
	The stove was situated within a circular round house set on a platform separted from the enclosing wall by a narrow gully. The inner edge of this gully is lined with grey engineering bricks into which are set vertical bolts that formerly carried the timber frame of the building. Access to the outside of the stove was by means of wooden steps up the southwest side of the traverse and then down into the gulley, these steps remain <u>insitu</u> .
	The stove was heated by a single warm air pipe served by a fanhouse on the north west side of the traverse mound. This building survives as a concrete floor slab $6.2m \times 3.4m$, it was timber framed bolted to the slab. The pipe formerly connected to the apex of the conical roof of the stove and was secured by a circular metal plate.
	This stove still retaind its metal drying racks. There are 14 racks arranged in a circle with agap opposite to the entrance. Each measures 1.4m in height, and they are 1.25m in length, the width at the front is 0.85m and at the rear 1.25m. The guncotton was supported on wires fixed to the shelves.
	Historic artefacts - Drying racks, light fittings, nails, heating pipe, window glass, steps.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES S27	RCHME NUMBER	N.G.R. TL 37675 02076	
NAME/FUNCTION Weighing House Magazine Weighing House with loading stage	START DATE 192? 1943	END DATE 1945?	
CARTOGRAPHIC DEPICTION > 1940 WASC 900/91A ; S27 1954 A - B.34 ; S27 c1960 WASC 900/94 ; S27 c1963 WASC 900/97 ; S27 1972 WASC 900/102 ; S27 1972 WASC 900/104 ; S27 1976 WASC 900/113 ; S27	1972 ERDE List ; Magaz 1991 Mott McDonald sur	and Elevations 1940 ine 1943	
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/M/25 From west 206/M/26 From north west		st	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: RCHME 205, RCHME 201, X19 OVERLIES: 53			
CONDITION Fair			

- 1) CONSTRUCTIONAL MATERIAL Breeze block and earthwork
- 3) POWER SOURCE Steam heating and electricity

4) DIMENSIONS i) L 22.5m ii) W 19.65m iii) HT 3.95m

5) The weighing house has been demolished however its protective traverse remains. The weighing house replaced an earlier structure that was badly damaged in 1940 in the accidental explosions in Mixing House [46 and 63]. A low brick wall incorporated into the southern edge of of S27 appears to be the only surface remain of the earlier structure.

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Abbuted against this earlier wall is a low earthen blast bank. The west wall of the traverse is built from breeze block the northern end with an earthen traverse against the exterior. The north wall is breeze block with an entrance from canal RCHME 292. This entrance was screened by a breeze block blast wall RCHME 205 on the opposite canal bank. The building was also served from a railway running along its west side and then into a porch? on the south west corner of the building. This railway has later been covered by tarmac. The interior of the traverse has been dumped over, odd sections of timber wall sills are visible.

NUMBER	old series 53A	RCHME NUMBER	N.G.R. TL 37672 02088
NAME/FUNCTION Weighing House		START DATE 192?	END DATE 1940?
CARTOGRAPHIC I	DEPICTION	DOCUMENTARY RI	EFERENCES
1923 WASC 9 >1940 WASC 9		1) Proc Court Inquirey Appendix IV	explosion at RGPF 20-Apr-19
1954 A - B.34 c1960 WASC 9		c1925 RGPF Ledg	er WASC 1680 ; Nitroglycerine
c1963 WASC 9 1972 WASC 9 1972 WASC 9	00/102	Weighing H c1945 RGPF Ledg Weighing H	er WASC 1508 ; Nitroglycerine
1972 WASC 9		Weighnig h	uuse
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
1) WASC 499 Photo Jan-1940	graph no.8, Explosion damage 1	8- 1) 206/M/24 From w	est
RELATIONSHIPS V	WITH OTHER MONUMENTS	I	
Underlies S27			
CONDITION	Demolished, replaced by S27		
DESCRIPTION 1) CONSTRU	UCTIONAL MATERIAL		
Brick			
2) ROOF M.	ATERIALS AND STRUCTURE		
3) POWERS	SOURCE		
4) DIMENSI	ONS i) L 10.53m		
building.	ength of brick wall standing to 0. The building was damaged by to		0 on 18 january and 20 april.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES X19 53b	RCHME NUMBER	N.G.R. TL 37655 02090		
NAME/FUNCTION Loading Stage	START DATE 192?	END DATE		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION 1923 WASC 900/84 ; Loading Stage > 1940 WASC 900/91A 1954 A - B.34 c1960 WASC 900/94 ; X19 c1963 WASC 900/97 1972 WASC 900/102 1972 WASC 900/104 1976 WASC 900/113	DOCUMENTARY REFEREN 1991 Mott McDonald sun 1992 RARDE List ; Base	vey		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS Associated with: S27				
CONDITION				
DESCRIPTION 4) DIMENSIONS i) L 3.7 ii) W 2.95 5) Building demolished concrete slab remains				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
RCHME NUMBER	N.G.R. TL			
START DATE 1940?	END DATE 1945			
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES				
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/M/4 04.03.1993 From South East				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 91a				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Breeze block				
2) ROOF MATERIALS AND STRUCTURE Concrete slab				
3) POWER SOURCE None				
4) DIMENSIONS i) L 3.5m ii) W 2.35m iii) HT 2.3m				
5) The building is entered through a single door on the east side it has a single window which has been blocked.				
	RCHME NUMBER START DATE 1940? USA AL DOCUMENTARY REFER DOCUMENTARY REFER 1) 206/M/4 04.03.1993 Fi			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBE	R OLD SERIES	RCHME NUMBER 201	N.G.R. TL 37667 02075		
NAME/F Shelter	UNCTION	START DATE c1940	END DATE		
CARTO	CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES				
PHOTOC HISTOR	GRAPHY IC	PHOTOGRAPHY RCHME 1) 206/M/23 From south west			
	RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: \$27				
CONDII	ION Good				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick in English bond					
2)	2) ROOF MATERIALS AND STRUCTURE Flat concrete slab				
3)	POWER SOURCE None				
4)	DIMENSIONS i) L 3.05 ii) W 2.15m iii) HT 2.15m				
5) The shelter is a single storey brick building. It has a single door on the on the western side and a splayed window on the south side. A pile of segmental breeze blocks near the building could be used to block the window.					

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SEF	UES	RCHME NUMBER 205	N.G.R. TL 37670 02102
NAME/FUNCTION Blast Wall		START DATE 1940?	END DATE
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS PART OF: S27 CONDITION Good DESCRIPTION 1) CONSTRUCTIONAL MATERIAL			
 Breeze block 4) DIMENSIONS i) L 18m ii) W 1.3m iii) HT 3.8m 5) Breeze block wall screening northern entrance to S27. 			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER	OLD SERIES	RCHME NUMBER 209	N.G.R. TL 37617 02036 TL 37635 02067		
NAME/FUNCTION Steam Heating Pi	ipeline	START DATE 1940?	END DATE		
	NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES			NCES		
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: S27					
CONDITION P	CONDITION Poor				
DESCRIPTION 3) POWER SOURCE Steam 5) concrete stanchions of steam pipeline serving S27, pipe bore 37mm.					

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBE	ER OLD SERIES	RCHME NUMBER 231	^{N.G.R.} TL 37722 01940 TL 37829 01816		
NAME/I Overh	ZUNCTION ead ?powerline	START DATE 1908-14?	END DATE		
	NO PHOTOGRAPHY AVAILABLE				
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFERENCES			
PHOTO HISTOR	GRAPHY IC	PHOTOGRAPHY RCHME			
	RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 76a, 92a, 93c, 96b				
CONDIT	CONDITION Poor stumps only				
DESCRIPTION					
3)	3) POWER SOURCE Electricity?				
5) Row of 'telegraph' type timber poles (now sawn down) with late nineteenth/early twentieth type pottery insulators. A pole is positioned opposite the entrance to each guncotton stove. It is thought the line carried electricity lines rather than telegraph wires.					





