THE ROYAL GUNPOWDER FACTORY

WALTHAM ABBEY

Millhead Stream



RCHME COPYRIGHT

NUMBER OLD SERIES 97	RCHME NUMBER	N.G.R. TL 37414 01761
NAME/FUNCTION Corning House No.4 Granulating House No.2	START DATE pre 1821 1865?	END DATE 1865? 1945?
	HOTOGRAPHY AVAILABLE	
CARTOGRAPHIC DEPICTION 1827 WASC 900/04 + MPHH 271 ; Corning Hous (No.2) 1830 WO55 2694 ; 145 1830 WASC 900/05 ; Corning House No.4 c1835 WASC 900/07 ; Corning House No.4 WASC 900/38 + SUPP5 975 ; Granulating House No.2 House No.2 1865 WASC 900/42 ; No.2 Granulating House 1897 WASC 900/53 C c1910 WASC 900/65 ; 97 c1910 WASC 900/79 ; 97	House 1841 Statement of Prop House 1851 Statement of Prop 1851 Granulating and E c1925 RGPF Ledger WA Blending House	erty WO55 2351 ; Cornin erty WO55 2856 ; Cornin erty WO55 3027 کتریجه کو شهریایی SC 1509 + WASC 1764 ;
1917 WASC 900/70 ; 97 1917 WASC 900/72 ; 97 1919 WASC 900/74 ; 97 51920 WASC 900/80 ; 97 1923 WASC 900/84 ; 97 1932 WASC 900/87 ; 97 ; 97 > 1940 WASC 900/91A ; 97	PHOTOGRAPHY	lemolished)
HISTORIC RELATIONSHIPS WITH OTHER MONUMENTS	RCHME	
ASSOCIATED WITH: 98		

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NAME/EUNCTION			TI 27411 01700	
	98 NAME/FUNCTION part of Corning House (No.2/No.4) Shoe Room		TL 37411 01739 END DATE 1945?	
		TOGRAPHY LABLE		
CARTOGRAPHIC DEPICTION 1827 WASC 900/04 + MPHH 271 ; part of N0.2 Corning House * 330 WO55 2694 ; 143 1830 WASC 900/05 ; building connected to No.4 Corning House c1835 WASC 900/07 ; building connected to No.4 Corning House c1835 WASC 900/07 ; building connected to No.4 Corning House 1865 WASC 900/38 + SUPP5 975 ; Shoe House 1865 WASC 900/42 ; Shoe House 1865 WASC 900/53C c1910 WASC 900/53C c1910 WASC 900/77 ; 98 1917 WASC 900/72 ; 98 1917 WASC 900/74 ; 98 c1920 WASC 900/80 ; 98 1923 WASC 900/84 ; 98 1932 WASC 900/91A ; 98 > 1940 WASC 900/91A ; 98		Corning House 1841 Statement of Proper Corning House 1851 Statement of Proper	ty WO55 2351 ; part of ty WO55 2856 ; part of ty WO55 3027 1509 + WASC 1764 ; 1680 ; Shoe Room	
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME		
RELATIONSHIPS WIT ASSOCIATED WITH: (H OTHER MONUMENTS Corning house 97			
CONDITION Der	nolished			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY OLD SERIES NUMBER RCHME NUMBER NGR 116 TL 37432 01570 NAME/FUNCTION START DATE END DATE The Great Stove (Gallows Gate Stove) pre1735 A Stove pre 1783 1827 Corning House No.1 1827 1865 Breaking Down House and Pebble Cutting 1865 (rebuilt 1891) 1925? (disuse) House post1957 (demolished) NO PHOTOGRAPHY **AVAILABLE** CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1783 WASC 900/01 + MR 593 ; A Stove 1735 Farmer J. Engraving ; The Great Stove WASC 1262 ; Gallows Gate Stove (Great Stove) 1783 WASC 900/01A ; A House for Drying 1783 Gunpowder 1801 WASC 900/58 + MR 580 ; Upper Stove 1807 Statement of Property WO55 2694 WASC 900/04 + MPHH 271 ; Corning House 1830 1827 Statement of Property WO55 2351 ; Corning No.1 House 1830 WO55 2694 ; 139 1841 Statement of Property WO55 2856 : Corning WASC 900/05 ; Corning House No.1 1830 House WASC 900/07 ; Corning House No.1 c1835 1851 Statement of Property WO55 3027 1865 WASC 900/38 + SUPP5 975 ; Breaking Down House and Pebble Cutting House RGPF Ledger WASC 1509 + WASC 1764 ; 1908 WASC 900/42 ; Breaking Down House and 1865 Gunpowder Breaking Down House **Pebble Cutting House** c1925 RGPF Ledger WASC 1680 ; Gunpowder WASC 900/53C Breaking Down (demolished) 1897 c1910 WASC 900/65; 116 c1945 RGPF Ledger WASC 1508 ; Gunpowder WASC 900/79:116 Breaking Down House (demolished) c1910 WASC 900/70; 116 1917 WASC 900/72; 116 1917 WASC 900/74 ; 116 1919 WASC 900/80; 116 c1920 1923 WASC 900/84; 116 WASC 900/87; 116 1932 WASC 900/91A; 116 >1940 1954 A - B.34 ; 116 PHOTOGRAPHY PHOTOGRAPHY HISTORIC RCHME **RELATIONSHIPS WITH OTHER MONUMENTS** ASSOCIATED WITH: 117 CONDITION Demolished DESCRIPTION The cartographic evidence suggests a number of rebuilding phases probably reusing the same foundations. 5) It is unclear how much of this building was removed when the Horsemill Stream was widened. Remains of this building may survive beneath the the eastern bank of the Horsemill Stream.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER **OLD SERIES** RCHME NUMBER N.G.R. 117 TL 37431 01554 NAME/FUNCTION START DATE END DATE part of Corning House pre 1821 1865? part of Dusting House No.2 1865? 1865? Washing Up House/Shoe Room 1865? 1945? NO PHOTOGRAPHY **AVAILABLE** CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1827 WASC 900/04 + MPHH 271 ; part of No.1 1830 Statement of Property WO55 2351 ; part of **Corning House Glazing Mill** 1830 WO55 2694 ; part of glazing Mill Statement of Property WO55 2856 ; Washing 1841 1830 WASC 900/05 ; building connected to No.1 **Up House Corning House** 1851 Statement of Property WO55 3027 c1835 WASC 900/07 ; building connected to No.1 **Corning House** 1908 RGPF Ledger WASC 1509 + WASC 1764 ; 1865 WASC 900/38 + SUPP5 975 ; part of Dusting Shoe Room House No.2 c1925 RGPF Ledger WASC 1680 ; Shoe Room 1865 WASC 900/42 ; Shoe House c1945 RGPF Ledger WASC 1508 ; Shoe Room 1897 WASC 900/53C WASC 900/65; 117 c1910 WASC 900/79 ; 117 c1910 WASC 900/70 ; 117 1917 WASC 900/72; 117 1917 1919 WASC 900/74; 117 WASC 900/80 ; 117 c1920 WASC 900/84; 117 1923 1932 WASC 900/87 : 117 >1940 WASC 900/91A; 117 PHOTOGRAPHY PHOTOGRAPHY HISTORIC RCHME **RELATIONSHIPS WITH OTHER MONUMENTS** ASSOCIATED WITH: 116 CONDITION Demolished

DESCRIPTION

5)

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It is unclear how much of this building was removed when the Horsemill Stream was widened. The building may survive as aburied feature beneath the eastern bank of the Horsemill Stream.

THE RC	OYAL GUNPOWDER FACTORY	- WALTHAM ABBEY	7
NUMBER	OLD SERIES 125	RCHME NUMBER	N.G.R. TL 37438 01455
Glazing &	Duse & Tumbling Room Dusting House Ing & Dusting House NO PHOT	START DATE pre 1783 1783 1900? OGRAPHY ABLE	END DATE 1900? post 1957
1783 W. 1783 W. 1783 W. Gu Gu 1801 W. 1827 W. 1830 W. 1835 W. 1835 W. 1865 W. 1865 W. 1897 W. 1910 W. 1917 W. 1917 W. 1918 W. 1917 W. 1918 W. 1917 W. 1918 W. 1919 W. 1919 W. 1920 W. 1932 W. > 1940 W.	APHIC DEPICTION ASC 900/01 + MR 593 ; Engine House & mbling Room ASC 900/01A ; A Water Mill to Corn inpowder & an Engine For Glazing & Dusting inpowder ASC 900/58 + MR 580 ASC 900/04 + MPHH 271 ; Glazing Mill O55 2694 ; 135 ASC 900/05 ; Glazing Mill ASC 900/07 ; Glazing Mill ASC 900/07 ; Glazing Mill ASC 900/73 + SUPP5 975 ; Dusting House .2 ASC 900/42 ; Dusting House No.2 ASC 900/53C ASC 900/75 ; 125 ASC 900/77 ; 125 ASC 900/74 ; 125 ASC 900/84 ; 125 ASC 900/84 ; 125 ASC 900/87 ; 125 ASC 900/87 ; 125 ASC 900/81 ; 125 ASC 900/91A ; 125 AS	 1807 Statement of Proper 1830 Statement of Proper Mill 1841 Statement of Proper Mill 1851 Statement of Proper 1908 RGPF Ledger WASC 	e House & Tumbling Room ty WO55 2694 ty WO55 2351 ; Glazing ty WO55 2856 ; Glazing ty WO55 3027 c 1509 + WASC 1764 ; ting & Dusting House c 1680 ; Gunpowder ng House c 1508 ; Gunpowder
PHOTOGRA HISTORIC	РНҮ	PHOTOGRAPHY RCHME	
RELATIONS	HIPS WITH OTHER MONUMENTS D WITH: 126		
CONDITION	CONDITION Probably destroyed when the Horsemill Stream was widened		

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DESCRIPTION

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The building was probably destroyed when the Horsemill Stream was widened.

THE ROYAL GUNFOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 132	RCHME NUMBER	N.G.R. TL 37456 01413
NAME/FUNCTION Magazine	START DATE pre 1821	END DATE post 1957
NO PHOT AVAIL		
CARTOGRAPHIC DEPICTION 1827 WASC 900/04 + MPHH 271 ; Receiving Magazine 1830 WO55 2694 ; 134 1830 WASC 900/05 ; Magazine c1835 WASC 900/07 ; Magazine 1865 WASC 900/28 + SUPP5 975 ; Double Magazine 1865 WASC 900/42 ; Double Magazine 1865 WASC 900/55 ; 132 c1910 WASC 900/55 ; 132 c1910 WASC 900/79 ; 132 1917 WASC 900/70 ; 132 1917 WASC 900/72 ; 132 1919 WASC 900/74 ; 132 c1920 WASC 900/74 ; 132 1923 WASC 900/84 ; 132 1932 WASC 900/84 ; 132 1934 A - B.34	DOCUMENTARY REFERENCES 1807 Statement of Property W055 2694 1830 Statement of Property W055 2351 ; Magazine 1841 Statement of Property W055 2856 ; Magazine 1851 Statement of Property W055 3027 1908 RGPF Ledger WASC 1509 + WASC 1764 ; Magazine c1925 RGPF Ledger WASC 1680 ; Magazine c1945 RGPF Ledger WASC 1508 ; Magazine	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead Stream RCHME 296 CONDITION Destroyed?		
CONDITION Destroyed? DESCRIPTION 5) The building was probably destroyed when the Horse mill Stream was widened.		

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NUMBER OLD SERIES 155	RCHME NUMBER N.G.R. TL 37542 01	312
NAME/FUNCTION Magazine	START DATE END DATE pre 1861 1960? 1993(exists a	as ruins)
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975 ; Magazine 1865 WASC 900/41A ; Magazine 1865 WASC 900/42 ; Magazine 1897 WASC 900/53C c1910 WASC 900/65 ; 155 c1910 WASC 900/79 ; 155 1917 WASC 900/70 ; 155 1917 WASC 900/72 ; 155 1919 WASC 900/74 ; 155 c1920 WASC 900/84 ; 155 1932 WASC 900/84 ; 155 1932 WASC 900/97 ; 155 1954 A - B.34 ; L129 c1960 WASC 900/94 ; 155 c1963 WASC 900/97 1972 WASC 900/102	DOCUMENTARY REFERENCES 1908 RGPF Ledger WASC 1509 + WASC 1 Magazine c1925 RGPF Ledger WASC 1680 ; Magazine c1945 RGPF Ledger WASC 1508 ; Magazine	e(L129)
1972 WASC 900/104 1976 WASC 900/113 PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/N/21 12 Mar 1993 Detail of barge porch 206/N/22 12 Mar 1993 From South West	1
RELATIONSHIPS WITH OTHER MONUMENTS		

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l	DESCRI	PTION
	1)	CONSTRUCTIONAL MATERIAL
		Brick in English bond
	2)	ROOF MATERIALS AND STRUCTURE
		Hipped, slate over brick vault
	3)	POWER SOURCE
	,	Steam heating
	4)	DIMENSIONS i) L 7.4m ii) W 7.1m iii) HT Eave 3.2m
	5)	The magazine is single storeyed with a T shaped ground plan, there is a single buttress on the east elevation. Its
	5)	only entrance was from a covered porch served from Millhead stream RCHME 296 the porch is in brick and is an integral part of the structure. The porch had a timber floor covered by leather fixed by copper nails part of which remains. The magazine was entered through a door with a cambered brick head. floor of the magazine was also timber supported on sub floor brick piers. The magazine has a brick vaulted hipped roof covered by slates.
		The magazine was heated by steam pipes closeby the magazine and probably derived from the building was a cast iron steam trap 'No.3 trap syphonia Royles Limited'.
		Historic artefacts - section of leather floor and steam trap

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 157	RCHME NUMBER	N.G.R. TL 37594 01270	
NAME/FUNCTION Shoe Room/House	START DATE pre 1860?	END DATE 1957?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975 ; Shoe House 1865 WASC 900/41A ; Shoe House 1865 WASC 900/42 ; Shoe House 1897 WASC 900/53C c1910 WASC 900/55 ; 157 c1910 WASC 900/79 ; 157 1917 WASC 900/70 ; 157 1917 WASC 900/72 ; 157 1919 WASC 900/74 ; 157 c1920 WASC 900/80 ; 157 1923 WASC 900/84 ; 157 1932 WASC 900/84 ; 157 1932 WASC 900/91A ; 157 1940 WASC 900/91A ; 157 1954 A - B.34	DOCUMENTARY REFERENCES 1908 RGPF Ledger WASC 1509 + WASC 1764 ; Shoe Room c1925 RGPF Ledger WASC 1680 ; Shoe Room c1945 RGPF Ledger WASC 1508 ; Shoe Room		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 159			
CONDITION Demolished			
DESCRIPTION 5) No surface remains, may survive as a buried feature.			

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NUMBI	ER OLI 15	D SERIES 9	RCHM	E NUMBER	^{N.G.R.} TL 57592 01238
NAME/FUNCTION The Dusting House Running Houses (old & new) Dusting Houses & Barrel House Dusting House		START DATE pre 1735 pre 1783 1783 1827		END DATE 1827 post 1957?	
		12 A 13	ILFORD F		
CARTO	GRAPHIC DEPICTION		DOCU	MENTARY REFERE	NCES
1783	WASC 900/01 + MR 59 Old Running House	3; Running House &	1735	Farmer J. Engravin	g ; "18" The Dusting House
1783 1801	WASC 900/01A ; Dustin House proposed Barrel I WASC 900/58 + MR 58	House	1783	WASC 1262 ; Runn House	ing House & Old Running
	Cooperage	-	1807	Statement of Prope	erty WO55 2694
1827 1830	WASC 900/04 + MPHH House WO55 2694 ; 129	271 ;Principle Dusting	1830	Statement of Prope Dusting House	erty WO55 2351 ; Principle
1830	WASC 900/05 ; Principl			-	
c1835 1865	WASC 900/07 ; Principl WASC 900/38 + SUPP Glazing House	5 975 ; Dusting &	and eq	uipment of the Gunpo	the buildings, Machinery wder Works at Waltham mill??) PRO MP 11.15
1865 1865 1897	WASC 900/41A ; Dustin WASC 900/42 ; Dusting WASC 900/53C	g & Glazing House & Glazing House	1841	Statement of Prope Dusting House	erty WO55 2856 ; Principle
c1910	WASC 900/65 ; 159		1071	•	
c1910 1917	WASC 900/79 ; 159 WASC 900/70 ; 159		1851	Statement of Prope	-
1917 1919	WASC 900/72 ; 159 WASC 900/74 ; 159		1908	RGPF Ledger WAS Dusting House No.	C 1509 + WASC 1764 ; 3
1010	WASC 900/80 ; 159 WASC 900/84 ; 159		c1925		C 1680 ; Dusting House
c1920	WASC 900/87 ; 159 WASC 900/87 ; 159 WASC 900/91A ; 159		c1945		C 1508 ; Dusting House
c1920 1923 1932	A - B.34			110.0	
c1920 1923 1932 >1940 1954	14/4 0 0 000 /0 /				
c1920 1923 1932 >1940	WASC 900/94				

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RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: 157, Millhead Stream, RCHME 223, RCHME 296

CONDITION Fair

DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick in English bond

3) POWER SOURCE Water

- 4) DIMENSIONS See below
- 5) The cartographic evidence suggests that two earlier structures may underlie the prsent mill the foundations of which at least may date from the 1820s.

This mill site represents the best above ground remains of a gunpowder processing mill on the site powered by a centrally driven waterwheel.

The mill survives as brick foundations in English bond either side of a central wheel pit. The wheel was powered from Millhead Stream, the flow of water onto the wheel regulated by a metal curving sluice gate. A scar on the side of the wheel pit indicates that the wheel was 4m in diameter. To either side of the pit and within the adjacent mills are two slots that would have formerly housed the pit wheel. The remains indicate that the wheel was a low breast shot wheel.

The mill to the south measures 18m in length and 7.3m in width. The revetment along Millhead Stream has been rebuilt in concrete and corrugated iron however the other three walls of the mill are in brick. On the mill platform are low concrete sill walls with vertical mounting bolts for a timber framed wall. Within the building are sandstone machine bases with vertical mounting bolts. Packed around these base is brick rubble perhaps indicating a cellared interior.

The mill north of the central pit measures 13.2m in length and 6.4m in width. Internally are sandstone machine bases and brick and slate rubble. All four sides of this mill are laid in brick in English Bond.

The Dusting House has latterly been protected by concrete traverse to the north and south and probably to the east also. The traverse to the north has battered walls it measures 7.3m x 3.07m and 4m in height. A narrow channel separated it from 159. The traverse to the south also has battered sides, it measures $5.9m \times 2.8m$ with a height of 4.2m. A channel existed between it and 159 that was covered by timber decking. On the opposite side of the tailrace to the east of the mill is a concrete foundation 36.5m in length that may mark the site of a further traverse.

NUMBER OLD SERIES 165	RCHME NUMBER	N.G.R. TL 37619 01170
NAME/FUNCTION The Store House Magazine Temporary Dusting House Barrel House	START DATE pre 1735 pre 1783 1827? 1865?	END DATE 1827? 1865? post 1957
	rography Lable	
CARTOGRAPHIC DEPICTION 1783 WASC 900/01 + MR 593 ; The Magazine 1783 WASC 900/01A ; The Powder Magazine 1801 WASC 900/058 + MR 580 ; Old Magazine 1827 WASC 900/04 + MPHH 271 ; Temporary Dusting House 1830 1830 WO55 2694 ; 127 1830 WASC 900/05 ; Temporary Dusting House c1835 WASC 900/07 ; Temporary Dusting House c1835 WASC 900/07 ; Temporary Dusting House 1865 WASC 900/07 ; Temporary Dusting House 1865 WASC 900/22 ; Barrel House 1865 WASC 900/41A ; Barrel House 1865 WASC 900/53C c1910 WASC 900/65 ; 165 1917 WASC 900/70 ; 165 1917 WASC 900/72 ; 165 1917 WASC 900/72 ; 165 1919 WASC 900/80 ; 165 1923 WASC 900/81 ; 165 1932 WASC 900/93 ; 165 1932 WASC 900/94 ; 165 1954 A - B.34 ; L165 c1960 WASC 900/94 ; 165	 1783 WASC 1262 ; The M 1807 Statement of Prope 1830 Statement of Prope Dusting House 1841 Statement of Prope Dusting House 1851 Statement of Prope 1908 RGPF Ledger WASC Barrel House No.2 c1925 RGPF Ledger WASC 	g ; "17" The Store House Aagazine (Store House) rty WO55 2694 rty WO55 2351 ; Temporary rty WO55 2856 ; Temporary
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead stream RCHME 296		

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DESCRIPTION

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1) CONSTRUCTIONAL MATERIAL Brick in Flemish bond

3) POWER SOURCE

4) DIMENSIONS i) L 12.3m ii) W iii) HT surviving 1.15m

A section of the brick foundations laid in Flemish bond survives formerly the eastern foundation of the building against the tailrace. The northern return of the wall is visible although partly buried by rubble. The southern return was not visble, it however probably remains buried just to the north of the modern road to H67. The platform that the building sat on between Millhead stream and the tailrace is partly covered in rubble. The potential for the survival of archaeological deposits is good.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 165a	RCHME NUMBER	N.G.R. TL 37613 01152	
NAME/FUNCTION Gunpowder Incorporating Mill No.7	START DATE 1910?	END DATE post 1957	
	OGRAPHY ABLE		
CARTOGRAPHIC DEPICTION c1910 WASC 900/65 ; 165a c1910 WASC 900/79 ; 165a 1917 WASC 900/70 ; 165a 1917 WASC 900/72 ; 165a 1919 WASC 900/74 ; 165a c1920 WASC 900/80 ; 165a 1923 WASC 900/84 ; 165a 1932 WASC 900/87 ; 165a > 1940 WASC 900/91A ; 165a 1954 A - B.34 ; H3 c1960 WASC 900/94 ; 165a	Mill No.7	ICES C 1680 ; Gunpowder Incorp. C 1508 : Gunpowder Incorp.	
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead Stream RCHME 296			
CONDITION Demolished			
 DESCRIPTION 5) The site of this mill probably lies beneath the road to H67. Brick foundations of the mill may survive beneath the road. 			

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NUMBE	ER.	OLD SERIES 181	RCHME NUMBER	N.G.R. TL 37632 01132
NAME/FUNCTION Corning House Gunpowder Mills Incorporating Mills 3			START DATE pre 1783 1814 1865?	END DATE 1814 1965? 1950?
			2 7A 18	-
CARTOG 1783 1801 1827 1830 1830 c1835 1865 1865 1865 1865 1897 c1910 c1910 1917 1917 1917 1919 c1920 1923 1932 > 1940	Corn Powder in wi Barrel House) WASC 900/58 + I WASC 900/04 + I above) New Mills E Principle WO55 2694 ; 126 WASC 900/05 ; G WASC 900/07 ; G	A House formerly used to th Hand Engines (proposed MR 580 MPHH 271 ; (on site of Erected in 1814 on a New unpowder Mills SUPP5 975 ; Incorp. Mills SUPP5 975 ; Incorp. Mills ncorp. Mills No.3 corp. Mills No.3 31 31 31 31 31 31	1 1807 Statement of 1830 Statement of Gunpowder Mill 1841 Statement of Gunpowder Mill 1851 Statement of 1908 RGPF Ledger Incorp. Mills N c1925 RGPF Ledger (H6)	Hand Crank Corning House Property WO55 2694 Property WO55 2351 ; Is upon an Improved Principle Property WO55 2856 ; Is upon an Improved Principle Property WO55 3027 WASC 1509 + WASC 1764 ;
PHOTOGRAPHY HISTORIC 1) RCHME Neg No. BB92/16745 (also PRO Supply 5/860 photo 116) No. 5 mill exploded 2-Oct-1897 with 60lbs Picric Powder RCHME Neg No. BB92/16717 (also PRO Supply 5/860 photo 115) No. 5 mill exploded 2-Oct-1897 with 60lbs Picric Powder		runners	93 Site of mill with broken edge	

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RELATI	IONSHIPS WITH OTHER MONUMENTS
ASSOCI	ATED WITH: Millhead stream RCHME 296
CONDIT	TION Demolished
DESCRII	IPTION CONSTRUCTIONAL MATERIAL Brick foundations ROOF MATERIALS AND STRUCTURE
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3)	POWER SOURCE Water
4) 5)	DIMENSIONS i) L ii) W iii) HT The site of this mill is marked by a number of broken limestone edge runners. The eastern side of the mill is marked by the brick tail race wall, this is partially buried and other parts have collapsed. odd short lengths of brick foundations may be traced on the platform between the tail race and the line of the canal. The potential for archaeological deposits relating to building surviving in this area is good.

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 182	RCHME NUMBER	N.G.R. TL 37617 01120	
NAME/FUNCTION Gunpowder Mills Incorporating Mills 5 & 6	START DATE pre 1827 1877	END DATE 1877 1957?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1827 WASC 900/04 + MPHH 271 ; Gunpowder Mills 1830 WO55 2694 ; 119,120 1830 WASC 900/05 ; Gunpowder Mills c1835 WASC 900/07 ; Gunpowder Mills c1835 WASC 900/07 ; Gunpowder Mills 1865 WASC 900/38 + SUPP5 975 ; Incorp. Mills 5 & 6 1865 WASC 900/41A ; Incorp. Mills 5 & 6 1865 WASC 900/42 ; Incorp. Mills 5 & 6 187 WASC 900/53C c1910 WASC 900/79 ; 182 c1910 WASC 900/79 ; 182 1917 WASC 900/70 ; 182 1917 WASC 900/74 ; 182 1919 WASC 900/84 ; 182 1920 WASC 900/84 ; 182 1932 WASC 900/87 ; 182 1934 A - B.34 ; H4 c1960 WASC 900/94 ; 182	Incorp. Mills No.5 & c1925 RGPF Ledger WASC 6 (H4)	rty WO55 2351 ; rty WO55 2856 ; rty WO55 3027 © 1509 + WASC 1764 ;	
PHOTOGRAPHY HISTORIC 1) RCHME Neg No. BB92/16744 (also PRO Supply 5/860 photo 112) No 5 mill exploded 2-Oct-1897 60lbs Picric Powder RCHME Neg No. BB92/16717 (also PRO Supply 5/860 photo 115) No 5 mill exploded 2-Oct-1897 60lbs Picric Powder	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead stream RCHME 296			
CONDITION Demolished			

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DESCRIPTION

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From the catographic evidence it is thought likely that the gunpowder mills underlie the later incoporating mills, the latter perhaps using parts of the earlier foundations. The site of these mills lie on a raised platform between the canal and the western tailrace. The slight elevation of this area suggests that archaeological remains will be present.

NUMBER	OLD SERIES 183	RCHME NUMBER	N.G.R. TL 37630 01103	
NAME/FUNCTION Gunpowder Mills Incorporating Mills	No.2	START DATE 1814 1865?	END DATE 1865? 1950?	
	ILFORD	FP4 PLUS		
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1827 WASC 900/04 + MPHH 271 ; Gunpowder Mills erected 1814 to a new principle 1830 Statement of Property W055 2351 ; Gunpowder Mills erected upon an Improv 1830 WOS5 2694 ; 125 1830 WASC 900/07 ; Gunpowder Mills 1830 WASC 900/07 ; Gunpowder Mills 1841 Statement of Property W055 2856 ; Gunpowder Mills erected upon an Improv 1865 WASC 900/73 ; Hoorp. Mills No.2 1851 Statement of Property W055 3027 1865 WASC 900/41 ; Incorp. Mills No.2 1851 Statement of Property W055 3027 1865 WASC 900/53 ; Incorp. Mills No.2 1908 RGPF Ledger WASC 1509 + WASC 1769 1897 WASC 900/79 ; 183 1917 WASC 900/79 ; 183 1917 1917 WASC 900/72 ; 183 (H6) 1945 RGPF Ledger WASC 1508 ; Incorp. Mills (H6) 1923 WASC 900/81 ; 183 1932 WASC 900/91 ; 183 1932 WASC 900/91 ; 183 1932 WASC 900/94 ; 183 1933 YASC 900/94 ; 183 1934 Statement of Property WASC 1508 ; Incorp. Mills (H6)		nty WO55 2351 ; ted upon an Improved nty WO55 2856 ; ted upon an Improved nty WO55 3027 C 1509 + WASC 1764 ; C 1680 ; Incorp. Mills No.2		
ohoto 115) No 5 mill ex Powder RCHME Neg No. BB92/	2/16717 (also PRO Supply 5/860 ploded 2-Oct-1897 60lbs Picric '16745 (also PRO Supply 5/860 ploded 2-Oct-1897 60lbs Picric	o PRO Supply 5/860		
	H OTHER MONUMENTS Millhead stream RCHME 296			

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DESCRIPTION 1) CONSTRUCTIONAL ...IATERIAL Brick foundations

2) ROOF MATERIALS AND STRUCTURE

3) POWER SOURCE Water

4) DIMENSIONS i) L ii) W iii) HT

5) The remains of the mill are represented by the eastern foundations that form the revetting wall to the eastern tailrace. Within this wall the southern side of the wheel pit survives, the pit is blocked by rubble. On the platform between the tail race and the canal odd lengths of brick foundations may be discerned. One broken limestone edge runner survives in this area. the potential for the survival of archaeolgical deposits in this area is good.

THE	THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBI	ER OLD SERIES 184	RCHME NUMBER	N.G.R. TL 37626 01089	
	TUNCTION House/Magazine	START DATE pre 1783	END DATE post 1957?	
	NO PHOTOGRAPHY AVAILABLE			
CARTOO 1753 1783 1801 1827 1830 1830 c1835 1865 1865 1865 1865 1865 1865 1865 186	GRAPHIC DEPICTION WASC 900/01 + MR 593 ; A Charge House WASC 900/01A ; A Magazine to hold Mill Charges WASC 900/58 + MR 580 WASC 900/04 + MPHH 271 ; Charge Magazine WO55 2694 ; 118 WASC 900/05 ; Charge Magazine WASC 900/07 ; Charge Magazine WASC 900/73 ; Charge Magazine WASC 900/74 ; Charge Magazine WASC 900/42 WASC 900/42 WASC 900/42 WASC 900/55 ; 184 WASC 900/79 ; 184 WASC 900/72 ; 184 WASC 900/74 ; 184 WASC 900/84 ; 184 WASC 900/91A ; 184 A - B.34 ; H5 WASC 900/94 ; 184	old Mill 1807 Statement of Property WO55 2694 1830 Statement of Property WO55 2351 ; Charge Magazine 1841 Statement of Property WO55 2856 ; Charge Magazine 1851 Statement of Property WO55 3027		
	PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 182, 196, RCHME 296				
CONDIT	CONDITION Demolished			
 DESCRIPTION 5) The site of the building lies between the canal and the western tail race. The elevated nature of its situation suggests that its foundations will survive as a buried archaeological feature. 				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 187	RCHME NUMBER	N.G.R. TL 37638 01091	
NAME/FUNCTION Loading Stage	START DATE 1890	END DATE 1950?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1897 WASC 900/53C c1910 WASC 900/65 ; 187 c1910 WASC 900/79 ; 187 1917 WASC 900/70 ; 187 1917 WASC 900/72 ; 167 1919 WASC 900/74 ; 187 c1920 WASC 900/80 ; 187 1923 WASC 900/84 ; 187 1932 WASC 900/87 ; 187 > 1940 WASC 900/91A ; 187	DOCUMENTARY REFERENCES 1908 RGPF Ledger WASC 1509 + WASC 1764 ; Loading Stage c1925 RGPF Ledger WASC 1680 ; Loading Stage c1945 RGPF Ledger WASC 1508 ; Loading Stage		
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead Stream RCHME 296			
CONDITION Demolished			
DESCRIPTION 5) May survive as a buried feature between Millhead Stream and the eastern tailrace.			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 190	RCHME NUMBER	N.G.R. TL 37645 01083	
The Charging House pre 1735 Charge House/Magazine pre 1783?		END DATE 1908? 1957?	
CARTOGRAPHIC DEPICTION 1783 WASC 900/01 + MR 593 ; A Charging House 1783 WASC 900/01A ; A Magazine to Hold Mill Charges 1801 WASC 900/58 + MR 580 1827 WASC 900/04 + MPHH 271 ; Charge Magazine 1830 WO55 2694 ; Charge Magazine 1830 WASC 900/05 ; Charge Magazine 1835 WASC 900/07 ; Charge Magazine 1865 WASC 900/73 Charge Magazine 1865 WASC 900/41A 1865 WASC 900/42 1897 WASC 900/53C c1910 WASC 900/65 ; 190 c1910 WASC 900/79 ; 190 1917 WASC 900/72 ; 190 1917 WASC 900/72 ; 190 1919 WASC 900/74 ; 190 c1920 WASC 900/84 ; 190 1923 WASC 900/84 ; 190 1932 WASC 900/91A ; 190 1954 A - B.34 ; 190 c1960 WASC 900/94 ; 190 (demolished)	DOCUMENTARY REFERENCES 1735 Farmer J. Engraving ; "15" The Charging House 1783 WASC 1262 ; A Charging House 1807 Statement of Property WO55 2694 1830 Statement of Property WO55 2351 ; Charge Magazine 1841 Statement of Property WO55 2856 ; Charge Magazines 1851 Statement of Property WO55 3027 1908 RGPF Ledger WASC 1509 + WASC 1764 ; Magazine c1925 RGPF Ledger WASC 1680 ; Magazine c1945 RGPF Ledger WASC 1508 ; Magazine		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead Stream RCHME 296			
CONDITION Demolished			
 DESCRIPTION 5) The site of the building lies on raised groung between the earthwork remains of the canal and the eastern tailrace. The raised nature of this area suggests that it will survive as a buried archaeological feature. 			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY

NUMBER	OLD SERIES 191	RCHME NUMBER	N.G.R. TL 37630 01068
NAME/FUNCTION The New Mills 19 The New Mills 138 Gunpowder Mills Incorporating Mills	\$14	START DATE pre 1783? 1783 1827 1886?	END DATE 1827 1886? 1957?

NO PHOTOGRAPHY AVAILABLE

CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFERENCES	
1783 1783	WASC 900/01 + MR 593 ; The New Mills 19 WASC 900/01A ; The New Mills 13&14	1783	WASC 1262 ; New Mills
1801	WASC 900/58 + MR 580	1807	Statement of Property WO55 2694 ; Mills
1827	WASC 900/04 + MPHH 271 ; Gunpowder Mills	1830	Statement of Property W055 2351 ; Gunpo
1830	WO55 2694 ; Gunpowder Mills		wder
1830	WASC 900/05 ; Gunpowder Mills		Mills
c1835	WASC 900/07 ; Gunpowder Mills	1841	Statement of Property WO55 2856 ; Gunpo
1865	WASC 900/38 + SUPP5 975 ; Incorporating		wder
	Mills No.4		Mill
1865	WASC 900/41A ; Incorporating Mills No.4	1851	Statement of Property WO55 3027
1865	WASC 900/42 ; Incorporating Mills No.4	1908	RGPF Ledger WASC 1509 + WASC 1764 -
1897	WASC 900/53C		Uncorp. Mill No.4
c1910	WASC 900/65 ; 191	c1925	RGPF Ledger WASC 1680 ; Incorp. Mill
c1910 1917	WASC 900/79 ; 191		No.4(H6)
1917	WASC 900/70 ; 191 WASC 900/72 ; 191	c1945	RGPF Ledger WASC 1508 ; Incorp. Mill
1917	WASC 900/72 ; 191 WASC 900/74 ; 191		No.4(H6)
c1920	WASC 900/80 ; 191		
1923	WASC 900/84 ; 191		
1932	WASC 900/87 ; 191		
>1940	WASC 900/91A ; 191		
1954	A - B.34 ; H6		
c1960	WASC 900/94 ; 191 (demolished)		
		1	
РНОТО	GRAPHY	РНОТО	GRAPHY
HISTOR	IC	RCHMI	E
RELATI	ONSHIPS WITH OTHER MONUMENTS		
	ATED WITH: Millhead Stream RCHME 296		
CONDIT	TION Demolished		

DESCRIPTION

5) The mill has been demolished. The site of the mill lies on a raised platform between the earthworks of the canal and the western tail race. The elevated nature of this area suggests that archaeological deposits relating to this mill probably remain intact.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 196	RCHME NUMBER	N.G.R. TL 37653 01054	
NAME/FUNCTION Lobby	START DATE 1886	END DATE post 1957?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1897 WASC 900/53C c1910 WASC 900/65 ; 196 c1910 WASC 900/79 ; 196 1917 WASC 900/70 ; 196 1917 WASC 900/72 ; 196 1919 WASC 900/74 ; 196 c1920 WASC 900/80 ; 196 1923 WASC 900/84 ; 196 1932 WASC 900/87 ; 196 > 1940 WASC 900/1A ; 196 1954 A - B.34 ; 196	DOCUMENTARY REFERENCES 1908 RGPF Ledger WASC 1509 + WASC 1764 ; Lobby c1925 RGPF Ledger WASC 1680 ; Lobby c1945 RGPF Ledger WASC 1508 ; Lobby		
PHOTOGRAPHY HISTORIC			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 198			
CONDITION Demolished			
DESCRIPTION 5) The site of the millmans lobby lies between the earthwork remains of the canal and the eastern tailrace. The raised nature of this area suggests thatarchaeological deposits relating to this building may survive.			

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THE ROYAL GUNPOWDER FACTORY			
NUMBER OLD SERIES 197	RCHME NUMBER	N.G.R. TL 37660 01034	
NAME/FUNCTION The Dumb Mills Smeaton's Mills Gunpowder Mills Charcoal Mill and Mixing House No.1	START DATE pre 1735 1771 1827? 1888?	END DATE 1771 1827? 1888? c1950	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES	
1783 WASC 900/01 + MR 593 ; Smeatons Mills 1&2 1783 WASC 900/01A ; Smeatons Mills 3&4	1735 Farmer J. Engraving Mills	g ; "13 & 14" The Dumb	
 1827 WASC 900/04 + MPHH 271 ; Gunpowder Mills 1830 WO55 2694 ; Gunpowder Mills 1830 WASC 900/05 ; Gunpowder Mills c1835 WASC 900/07 ; Gunpowder Mills 1865 WASC 900/41 A ; Charcoal Mill and Mixing House No.1 1865 WASC 900/42 ; Charcoal Mill and Mixing House No.1 1897 WASC 900/53C c1910 WASC 900/55 ; 197 c1910 WASC 900/65 ; 197 c1910 WASC 900/70 ; 197 1917 WASC 900/72 ; 197 1917 WASC 900/72 ; 197 1919 WASC 900/74 ; 197 c1920 WASC 900/80 ; 197 1923 WASC 900/84 ; 197 1932 WASC 900/87 ; 197 > 1940 WASC 900/91A ; 197 	Mills		
PHOTOGRAPHY HISTORIC 1) WASC 1479 Photographs of excavation september 1973	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS			
ASSOCIATED WITH:			

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CONDI	TTION bank 0.6m in height.
DESCR 1)	IIPTION CONSTRUCTIONAL MATERIAL Brick foundations formerly had timber superstructure
2)	ROOF MATERIALS AND STRUCTURE
3)	POWER SOURCE Water
5)	A mill may be shown to have occupied this site from at least the early eighteenth century and archaeological excavations (see below) may suggest the late seventeenth century. In 1771 a mill to a design by the eminent eighteenth century engineer John Smeaton was erected on the site. Later documentary and cartographic evidence indicated that this mill was probably rebuilt.
	This is the only gunpowder mill on the site that has been the subject of any previous archaeological investigation (see documentary references above). Two short excavation seasons in the early 1970s suggested that the bank on which the mills sit was created in the late seventeenth century. Three distinct buildings were identified on the site dating between the late seventeenth century and the mid-nineteenth century, along with minor modifications. The consolidation of the canal revetment from timber to brick was also noted.
	The field remains consist of most of the eastern brick foundations of the mill, forming also the edge of the tailrace. Within this stretch of wall the central wheel pit is visible although rubble filled. Minor irregular scarps on the platform between the tailrace and Millhead stream are indicative of building remains close to the surface.
	The potential for well preserved archaeological deposits in this area is high.

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES 198	RCHME NUMBER	N.G.R. TL 37660 01035		
NAME/FUNCTION Charcoal Mill & Mixing House Earth Closet	START DATE 1865? 1906-7(rebuild as E.C.)	END DATE 1906-7(demolished) 1950?		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975 ; Charcoal Mill and Mixing House 1865 WASC 900/41A 1865 WASC 900/42 1897 WASC 900/53C c1910 WASC 900/65 ; 198 c1910 WASC 900/79 ; 198 1917 WASC 900/70 ; 198 1917 WASC 900/72 ; 198 1919 WASC 900/74 ; 198 c1920 WASC 900/80 ; 198 1923 WASC 900/84 ; 198 1932 WASC 900/87 ; 198 > 1940 WASC 900/91A ; 198	Brimstone Mixing H c1925 RGPF Ledger WASC House(demolished I	2 1509 + WASC 1764 ; ouse(demol) 2 1680 ; Brimstone Mixing No. given to E.C.) 2 1508 ; Brimstone Mixing		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 197				
CONDITION Demolished	CONDITION Demolished			
DESCRIPTION 5) No surface remains, it may survive as a buried feature.				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 202	RCHME NUMBER	N.G.R. TL 37659 01013	
NAME/FUNCTION A Charging House Charge Magazine Magazine Saltpetre Store	START DATE pre 1783? 1830 1908? 1907?	END DATE 1803 1908? 1907? 1957?	
	OGRAPHY ABLE		
CARTOGRAPHIC DEPICTION 1783 WASC 900/01 + MR 593 ; A Charging House 1783 WASC 900/01A 1801 WASC 900/58 + MR 580 1830 WO55 2694 ; 121 1830 WASC 900/05 ; Charge Magazine c1835 WASC 900/07 ; Charge Magazine c1835 WASC 900/77 ; Charge Magazine 1865 WASC 900/38 + SUPP5 975 1865 WASC 900/42 1897 WASC 900/42 1897 WASC 900/65 ; 202 c1910 WASC 900/79 ; 202 1917 WASC 900/70 ; 202 1917 WASC 900/72 ; 202 1919 WASC 900/74 ; 202 c1920 WASC 900/80 ; 202 1923 WASC 900/84 ; 202 1932 WASC 900/87 ; 202 > 1940 WASC 900/91A ; 202	AILABLE DOCUMENTARY REFERENCES 1783 WASC 1262 ; A Charge House 1807 Statement of Property W055 2694 1830 Statement of Property W055 2351 ; Charge Magazine 1841 Statement of Property W055 2856 ; Charge Magazine 1851 Statement of Property W055 3027 1908 RGPF Ledger WASC 1509 + WASC 1764 ; Magazine c1925 RGPF Ledger WASC 1680 ; Magazine(L174) (saltpetre store 06-7) c1945 RGPF Ledger WASC 1508 ; Magazine(L174)		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead Stream RCHME 296			
CONDITION Demolished			
DESCRIPTION 5) The building has been demolished, no surface evidence was seen for the building. The foundations may survive as archaeological deposits.			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 211	RCHME NUMBER	N.G.R. TL 37652 00994	
NAME/FUNCTION Stamping Mills Head Mills 16 Head Mills 7 & 8 Charcoal Store	START DATE pre 1735 pre 1783? 1783 1888 (extn)	END DATE by 1772? 1888 (extn) 1957?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES	
1783 WASC 900/01 + MR 593 ; Head Mills 16 1783 WASC 900/01A ; Head Mills 7&8 1801 WASC 900/38 + MR 580 ; Head Mills 1865 WASC 900/38 + SUPP5 975 1865 WASC 900/41A ; Charcoal Store 1865 WASC 900/42 ; Charcoal Store 1865 WASC 900/53C c1910 WASC 900/65 ; Charcoal Store c1910 WASC 900/79 ; Charcoal Store c1910 WASC 900/79 ; Charcoal Store 1917 WASC 900/72 ; 211 1917 WASC 900/72 ; 211 1919 WASC 900/74 ; 211 1920 WASC 900/84 ; 211 1932 WASC 900/87 ; 211 1932 WASC 900/87 ; 211 1940 WASC 900/91A ; 211 1954 A - B.34 ; 211 c1960 WASC 900/94 ; 211 (demolised)	Mills 1783 WASC 1262 ; Stamp 1908 RGPF Ledger WAS(Charcoal Store c1925 RGPF Ledger WAS(; "12" one of two Stamping ing Mills (Head Mills) C 1509 + WASC 1764 ; C 1680 ; Charcoal store C 1508 ; Charcoal Store	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 211a			
CONDITION Demolished potential for buried remains good			

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DESCRIPTION

3) POWER SOURCE Water

5) The building has been demolished. The remains of this building may be traced as brick foundations west of the filled canal. Within the building is a section of narrow guage rail, the rail is wooden sheathed by an L iron, guage 18". The potential for archaeological deposits within this area is good.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 211a	RCHME NUMBER	N.G.R. TL 37667 00995	
NAME/FUNCTION Stamping Mills Head Mills 15 Head Mills 5 & 6 Incorporating Mill No.1 Matrons Room	START DATE pre 1735 pre 1783? 1783 1888? 1910?	END DATE by 1772? 1888? 1910? 1957?	
ILFORD FP4 PLUS ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR ILFOR	D FP4 PLUS 4 1 1	0 ILFORD FP4 PLUS	
CARTOGRAPHIC DEPICTION 1783 WASC 900/01 + MR 593 ; Head Mills 15 1783 WASC 900/01A ; Head Mills 5&6 1801 WASC 900/58 + MR 580 1865 WASC 900/38 + SUPP5 975 ; Incorporating Mills 1865 WASC 900/41A ; Incorporating Mills No.1 1865 WASC 900/42 ; Incorporating Mills No.1 187 WASC 900/53C c1910 WASC 900/65 ; Incorp. Mills No.1 c1910 WASC 900/79 ; Incorp. Mills No.1 1917 WASC 900/79 ; 211a 1917 WASC 900/72 ; 211a 1919 WASC 900/74 ; 211a c1920 WASC 900/84 ; 211a 1923 WASC 900/84 ; 211a 1932 WASC 900/87 ; 211a > 1940 WASC 900/91A ; 211a 1954 A - B.34 ; 211a	1908 RGPF Ledger WAS Matrons Room c1925 RGPF Ledger WAS		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/0/1 FROM North 206/0/2 From North 206/0/3 From South	30.9.13	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Millhead stream RCHME 296, 211	206/0/4 From South UNDERLIES: A292	30.4.93	
CONDITION Demolished			

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DESCRIPTION

3) POWER SOURCE Water

5) The building has been demolished. From the earthwork evidence and our knowledge of the demolition processes (pers. comm. M Maclaren), it is thought likely that the foundations and archaeological deposits relating to this structure survive intact.

30th April 1993 - During the removal of the building slab A292 the mechanical digger driver removed upto 2m of 'loose' rubble from beneath the slab. At least three phases of brick work foundations were revealed and a brick lined leat. Depth of archaeological deposits therefore estimated in excess of 2m at this point.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBE	ER OLD SERIES	RCHME NUMBER	N.G.R. TL 37510 01342
	UNCTION ine solvent store	START DATE 1952	END DATE 198?
17A 18			
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFERENCES	
c1963 W 1972 1972 1976	/ASC 900/97 WASC 900/102 WASC 900/104 WASC 900/113	1972 ERDE List - Solvent Store 1952 1992 RARDE List - Magazine solvent store	
	PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/N/18 From southwest		
RELATIONSHIPS WITH OTHER MONUMENTS			
ASSOCIATED WITH: L128			
CONDITION Good DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick			
2) ROOF MATERIALS AND STRUCTURE Corrugated asbestos			
3) POWER SOURCE Steam heating and electricity			
4)	4) DIMENSIONS i) L 4.7m ii) W 2.3m iii) HT 2.75m		
5) The building is single storeyed with a rectangular ground plan it has gabled walls east and west. The building is divided into two by a centre partition wall. The northern room was entered through metal grilled doors on the west and east elevations the southern room through double doors on the southern elevation. Attached to the north of the building was an open sided gas bottle store covered by a veranda. The building was protected by a lightning conductor.			

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NUMBER OLD SERIES L128 150A	RCHME NUMBER	N.G.R. TL 37520 01335
NAME/FUNCTION Fuse powder magazine no.2 Radio Chemistry	START DATE 1915 1961	END DATE 198?
	194 20	
CARTOGRAPHIC DEPICTION 1917 WASC 900/70 ; Fuse Powder Magazine No.2 1917 WASC 900/72 ; 150a 1919 WASC 900/74 ; 150a c1920 WASC 900/80 ; 150a 1923 WASC 900/84 ; 150a > 1940 WASC 900/91A ; 150a 1954 A - B.34 ; L128 c1960 WASC 900/94 ; L128 c1963 WASC 900/97 ; L128 1972 WASC 900/102 ; L128 1972 WASC 900/104 ; L128 1976 WASC 900/113 ; L128	DOCUMENTARY REFEREN 1972 ERDE List - Radio Chen 1992 RARDE List - Radio Che	nistry Laboratory, 1915, 196
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/N/19 From south 206/N/20 From west show	ing blocked barge porch
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: L123	JL	

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DESCRIPTION

5)

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond
- 2) ROOF MATERIALS AND STRUCTURE Corrugated asbestos
- 3) POWER SOURCE Electricity and steam heating
- 4) DIMENSIONS i) L 14.6m ii) W 9.3m iii) HT 5m
 - The building is a single storey structure T shaped in plan, its north and south ends are gabled. The building is set on a raised concrete raft supported by concrete piers. the building was originally a magazine served by Millhead Stream RCHME 296 from a porch on the west side. Subsequent to its conversion to laboratories windows have been ?inserted and the canal side entrance blocked. The building is now entered through a door on the north side of the porch. On the north and south elevations are single windows while on the west elevations are two windows, the north elevation is blank. The interior has been subdivided to create laboratory accomodation. The building is protected by a lightning conductor.

NUMBER	OLD SERIES	RCHME NUMBER 218	N.G.R. TL 37590 01196
NAME/FUNCTION Temporary Dusti Barrel House	ng House	START DATE pre 1827 1865?	END DATE 1865? 1900?
Dusting Ho 1830 WO55 269 1830 WASC 900 c1835 WASC 900 1865 WASC 900 1865 WASC 900	0/04 + MPHH 271 ; Temporary ouse 94 ; 128 0/05 ; Temporary Dusting House 0/07 ; Temporary Dusting House 0/38 + SUPP5 975 ; Barrel House 0/41A ; Barrel House 0/42 ; Barrel House	DOCUMENTARY REFERENCES 1807 Statement of Property W055 2694 1830 Statement of Property W055 2351 ; Temporary Dusting House 1841 Statement of Property W055 2856 ; Temporary Dusting House 1851 Statement of Property W055 3027	
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) RCHM218 206/L/4 09 Mar 1993 From South		Mar 1993 From South West	
	TTH OTHER MONUMENTS		
	I: Millhead Stream RCHME 296		
DESCRIPTION 1) CONSTRU Brick	CTIONAL MATERIAL		
3) POWER S	POWER SOURCE		
4) DIMENSIO	DIMENSIONS i) L 9.2m ii) W 5.4m iii) HT 1.15m		
the north a	The foundations of this building survive along the west side where they form the edge of the western tailrace, the north and south walls are almost buried although a small round headed brick arch is visible towards the western end of each wall. The eastern wall of the building is visible on the platform between the tail race and the canal as a slight linear earthwork.		

NUMBER	OLD SERIES	RCHME NUMBER 219	N.G.R. TL 37584 01207
NAME/FUNCTION Weir		START DATE pre1865	END DATE post 1957?
			*
CARTOGRAPHIC D	EPICTION	DOCUMENTARY REF	TERENCES
1865 WASC 900 1865 WASC 900 1865 WASC 900 1897 WASC 900 c1910 WASC 900 c1910 WASC 900 c1910 WASC 900 1917 WASC 900 1917 WASC 900 c1920 WASC 900 1923 WASC 900 > 1940 WASC 900 1954 A - B.34	/42 /53C /65 /79 /70 /72 /74 /80 /84 /87	PHOTOGRAPHY	
HISTORIC		RCHME 1) 206/L/5 09 Mar 199	3 From South West
RELATIONSHIPS WI	TH OTHER MONUMENTS		
ASSOCIATED WITH: Millhead Stream RCHME 296, RCHME 301			
CONDITION F	air		
DESCRIPTION 1) CONSTRUG Brick	CTIONAL MATERIAL		
4) DIMENSIONS i) L 9.75m ii) W 6.66m iii) HT end walls 0.65m			
5) The weir con	nsists of two vertical walls to the	north and south, between these wa	alls is a flat brick surface laid in a along Millhead Stream is revetted

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NUMBER OLD SERIES	RCHME NUMBER 222	N.G.R. TL 37568 01234
NAME/FUNCTION Lock	START DATE 1896-7	END DATE post 1957?
CARTOGRAPHIC DEPICTION 1897 WASC 900/53C c1910 WASC 900/65 c1910 WASC 900/79 1917 WASC 900/70 1917 WASC 900/72 1919 WASC 900/74 c1920 WASC 900/80 1923 WASC 900/84 1932 WASC 900/84 1932 WASC 900/97 > 1940 WASC 900/91A 1954 A - B.34 c1960 WASC 900/94 c1963 WASC 900/97 1972 WASC 900/102 ; Lock (disused) 1976 WASC 900/104 ; Lock (disused)	DOCUMENTARY RE	EFERENCES
PHOTOGRAPHY HISTORIC		993 Lock from South 193 Lock chamber from South Eas 193 Gates at North end from South
RELATIONSHIPS WITH OTHER MONUM	ENTS	

DESCRIP	TION
l)	CONSTRUCTIONAL MATERIAL
	Brick chamber sides, wooden gates

- 3) POWER SOURCE Muscle
- 4) DIMENSIONS i) L 27.5m ii) W 4.44m iii) chamber depth 2.4m
- 5) The lock controls access between the high level canal system Millhead stream RCHME 296 and the low level system RCHME 301. The date of its construction is coincidental with the building of the south site Guncotton Factory and may reflect the increased barge traffic between the two sites.

The lock chamber and entrances constructed from grey engineering brick, a date stone set into the chamber wall reads '1896-7'. The lock gates are wooden with iron fittings. The lock chamber could be sealed by vertical sluice boards north of the north gates, the vertical slots for the boards remain. The sides of the lock chamber are protected by vertical rubbing boards, access into the chamber was by means of a vertical metal ladders set into the chamber wall on the west and east sides. Around the top of the chamber are set four cannons barrel down to act as mooring bollards.

The lock was filled form the high level system Millhead Stream by the means of two inlet valves sliding vertically and controlled by a hand wheel on a vertical screw thread. This allowed water to be discharged through a pipe to the south of the lock gates to fill the chamber. A similar arrangement is present at the south end of the chamber to discharge water. In this case the pipe is inside the chamber and the outlet valve to the south of the gates. The cast iron valve gear has the following name cast into it 'FREDK BIRD & CO 11 GT CASTLE STREET REGENT ST LONDON'.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	RCHME NUMBER 223	N.G.R. TL 37586 01264		
NAME/FUNCTION Footbridge	START DATE	END DATE		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS	RELATIONSHIPS WITH OTHER MONUMENTS			
ASSOCIATED WITH: 157, 159				
CONDITION Poor				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Timber				
 4) DIMENSIONS i) L 9m ii) W 1.8m 5) The timber tractles for this bridge remain on the cost and west side of the costory tail received. 				
5) The timber trestles for this bridge remain on the east and west side of the eastern tail race. The bridge formerly carried the path from the dusting house 159 to the shoe room 157 over the tail race.				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 258	N.G.R.	
NAME/FUNCTION Millstones	START DATE	END DATE	
CARTOGRAPHIC DEPICTION			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/N/ 15 Millstone group 206/N/16 Millstone debai		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:	206/N/17 millston	o detail	
CONDITION Good			

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DESCRIPTION

CONSTRUCTIONAL MATERIAL 1) Sandstone

3) POWER SOURCE Water?

5)

Twelve sandstone millstones were found during ground clearance work between L128 and L155. All the stones have a circular central hole and have or had a grooved surface on their running edges. Also included in this deposit was a large broken sandstone bedstone and a number broken sandstone window sills.

- 1)Diameter: 52cm 2)Diameter: 58cm Thickness:28cm Thickness: 31cm Central hole: 13cm Central Hole: 12.5cm Grooves: 5mm Grooves: 3mm
- 3)Diameter: 55cm 4)Diameter: 53.5cm Thickness: 30cm Thickness: 30cm Central hole: 12.7cm Central Hole: 13cm Grooves: 2mm Grooves: 2mm
- 5)Diameter: 55cm 6)Diameter: 56.5cm Thickness: 24.5cm Thickness: 30.5cm Central hole: 13cm Central Hole: 13cm Grooves: 2mm Grooves: worn
- 7)Diameter: 55cm Thickness: 29.5c Central hole: 13cm Grooves: 1mm Grooves: worn
- 9)Diameter: 53cm Thickness: 30.5cm Central hole: 12.5cm Grooves: 2mm Grooves: worn
- 11)Diameter: 57cm Thickness: 28.5cm Central hole: 14cm Grooves: worn

12)Diameter: 69cm Thickness: 24cm Central Hole: 12.5cm Grooves: worn

Central Hole: 12.5cm

8)Diameter: 56cm

10)Diameter: 51cm

Thickness: 30cm

Central Hole: 13cm

Thickness: 30cm

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER **OLD SERIES** RCHME NUMBER N.G.R. 272 TL 37642 01015 NAME/FUNCTION START DATE END DATE Hoppit Mills 18 pre 1783? Hoppit Mills 10 & 9 1783 1827? Gunpowder Mills 1827? 1830 Water Composition Mill & Gunpowder Mill 1830 1888? Saltpetre Store, Brimstone and Charcoal Mixing 1888? 1900? House No.2 NO PHOTOGRAPHY AVAILABLE CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1783 WASC 900/01 + MR 593 ; Hoppit Mills 18 1783 WASC 1262 ; Hoppit Mill WASC 900/01A ; Hoppit Mills 9&10 1783 1801 WASC 900/58 + MR 580 ; Hoppit Mills 1807 Statement of Property WO55 2694 ; Mills WASC 900/04 + MPHH 271 ; Gunpowder Mills 1827 1830 Statement of Property WO55 2351 : Gunpo WASC 900/07 ; Gunpowder Mills c1835 wder WASC 900/38 + SUPP5 975 ; Saltpetre 1865 Mills Store, Brimstone & Charcoal Mixing House 1841 Statement of Property WO55 2856 ; Gunpo No.2 wder 1865 WASC 900/41A ; Saltpetre Store, Brimstone & Mill Charcoal Mixing House No.2 used as 1865 WASC 900/42 ; Saltpetre Store, Brimstone & a Charcoal Mixing House No.2 Compo 1897 WASC 900/53C sition Mill 1851 Statement of Property WO55 3027 : Compo sition Mills PHOTOGRAPHY PHOTOGRAPHY HISTORIC RCHME **RELATIONSHIPS WITH OTHER MONUMENTS** ASSOCIATED WITH: Millhead stream RCHME 296 CONDITION Good: brick foundations visible on the surface

- DESCRIPTION
- 1) CONSTRUCTIONAL MATERIAL Brick foundations formerly had timber superstructure
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Water
- 4) DIMENSIONS i) L 30m ii) W 8.3m
- 5) The building has been demolished. The outline of the building may be discerned on the surface as brick foundations. Along the eatern side the brick line may mark the canal edge. The closeness of brick foundations to the surface suggests that archaeological deposits remain intact within the building.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER **OLD SERIES** RCHME NUMBER N.G.R. 274 TL 37480 01374 NAME/FUNCTION START DATE END DATE The Little Stove pre 1735 Stove pre 1783 1827 **Gloom Stove** 1827 1851? Heading Up House/Barreling House 1851? 1900? NO PHOTOGRAPHY **AVAILABLE** CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1783 WASC 900/01 + MR 593 ; A Stove 1735 Farmer J. Engraving ; "19" The Little Stove WASC 1262 ; A Stove (Little Stove) 1783 WASC 900/01A ; A Stove to Dry Gunpowder 1783 WASC 900/58 + MR 580 ; Lower Stove 1801 1807 Statement of Property WO55 2694 1827 WASC 900/04 + MPHH 271 ; Gloom Stove 1830 Statement of Property WO55 2351 ; Gloom WO55 2694 ; 132 1830 Stove 1830 WASC 900/05 ; Small Gloom Stove 1841 Statement of Property WO55 2856 ; Gloom WASC 900/07 ; Gloom Stove c1835 Stove 1865 WASC 900/38 + SUPP5 975 ; Heading up 1851 Statement of Property WO55 3027 ; Old Gloom House Stove now Barrel House 1865 WASC 900/42 ; Heading up House WASC 900/53C 1897 PHOTOGRAPHY PHOTOGRAPHY HISTORIC RCHME

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: Millhead Stream RCHME 296

CONDITION Good

DESCRIPTION

5) Probably removed when Horsemill Stream was widened in the early 1970s.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 275	N.G.R. TL37611 02097	
NAME/FUNCTION Dusting House No.4	START DATE pre 1860?	END DATE 1900?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTIONDOCUMENTARY REFERENCES1865 - WASC 900/38 + SUPP5 975 ; Dusting House No.41865 - WASC 900/41A ; Dusting House No.41865 - WASC 900/42 ; Dusting House No.41867 - WASC 900/53C			
PHOTOGRAPHY HISTORIC PROSOFTS 960/14 1674			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: PART OF: CONSISTS OF: CUTS: CUT BY: ABUTTS: ABUTTED BY: OVERLIES: UNDERLIES:			
CONDITION GOOD: FAIR: POOR: VERY BAD: DESTROYED: ?BURIED:			
 DESCRIPTION 1) CONSTRUCTIONAL MATERIAL a) BRICK b) CONCRETE c) BRICK AND CONCRETE d)TIMBER e) CAST IRON f) CORRUGATED IRON 2) ROOF MATERIALS AND STRUCTURE a) SLATE b) TILE c) BRICK d) CONCRETE e) TIMBER AND SHEETING f) CORRUGATED IRON 			
 3) POWER SOURCE a) MUSCLE b) WATER c) STEAM d) GAS e) ELECTRICITY f) COMBUSTION ENGINE 			
 4) DIMENSIONS i) L ii) W iii) HT iv)DIA 5) FREE TEXT 			

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