# THE ROYAL GUNPOWDER FACTORY

# WALTHAM ABBEY

# Area H •

ROYAL COMMISSION REHISTORICAL MONUMENTS of ENGLAND

RCHME CROWN COPYRIGHT

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES H1	RCHME NUMBER N.G.R. TL 37638 00938			
NAME/FUNCTION Store	START DATE	END DATE		
NO PHOT AVAIL	OGRAPHY ABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES 1972 ERDE List ; Store 1992 RARDE List ; Store			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:				
CONDITION Demolished				
DESCRIPTION 4) DIMENSIONS i) L 6.6m ii) W 2.92m 5) This modern building was demolished in 1992, a c	concrete floor slab remains.			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES H2	RCHME NUMBER N.G.R. TL 37625 00923			
NAME/FUNCTION Store	START DATE	END DATE		
NO PHOTO AVAIL	OGRAPHY ABLE			
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1972 ERDE List ; Store 1992 RARDE List ; Store				
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:				
CONDITION Demolished				
DESCRIPTION 4) DIMENSIONS i) L 6.1m ii) W 3m 5) Modern building demolished in 1992, concrete floc	or slab remains.			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES H3	RCHME NUMBER N.G.R. TL			
NAME/FUNCTION Solvent store	START DATE	END DATE		
30	- 30A			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES 1) RARDE list 1992 - Solvent store			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/S/30 17 Mar 1993 Floor slab from East			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:				
CONDITION Demolished				
DESCRIPTION 4) DIMENSIONS i) L 5.4m ii) W 3m 5) Modern building demolished in 1992, concrete floo	or slab remains.			

THE	THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBE <sup>37</sup>			
NUMBI H5	ER OLD SERIES	RCHME NUMBER	N.G.R. TL 37628 00936	
NAME/I Store	FUNCTION	START DATE	END DATE	
	4 1 3	0 - 36 A		
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFEREN 1972 ERDE List ; Store 1992 RARDE List ; Store	NCES	
PHOTO HISTOR	GRAPHY IC	PHOTOGRAPHY RCHME 1) 206/S/35 17 Mar 1993 Fro 36	om East	
	ONSHIPS WITH OTHER MONUMENTS ATED WITH: H6			
CONDIT	ION Good			
DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL Pre-cast concrete slabs			
2)	ROOF MATERIALS AND STRUCTURE Corrugated abestos			
3)	POWER SOURCE Electricity			
4)	DIMENSIONS i) L ii) W iii) HT	iv)DIA		
5)	Modern garage.			

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THE ROYAL GUNPOWDER FACTORY	- WALTHAM ABBEY	7	
NUMBER OLD SERIES H6	RCHME NUMBER N.G.R. TL 37620 00933		
NAME/FUNCTION Store	START DATE END DATE		
	OGRAPHY \BLE		
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN 1972 ERDE List ; Store 1992 RARDE List ; Store	ICES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/S/ <b>35</b> 17 Mar 1993 From East 36		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: H5			
CONDITION Good			
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Pre-cast concrete slabs			
2) ROOF MATERIALS AND STRUCTURE Corrugated abestos			
3) POWER SOURCE Electricity			
4) DIMENSIONS i) L ii) W iii) HT	iv)DIA		
5) Modern garage.			

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NUMBER OLD SERIES H7 186		RCHME NUMBER	N.G.R. TL 37560 01100
NAME/FUNCTION Cordite Reel dryi Laundry Magazine	ng stove	START DATE 1904 1916?	END DATE 1916?
c1910         WASC 900           1917         WASC 900           1917         WASC 900           1917         WASC 900           1919         WASC 900           c1920         WASC 900           1923         WASC 900           1932         WASC 900	/65 ; Reel Drying Stove No.1 /79 ; Reel Drying Stove No.1 /70 ; Reel Drying Stove No.1 /72 ; 186 /74 ; 186 /80 ; 186 /84 ; 186 /87 ; 186 /91A ; 186 H7 /94 ; H7 /97 ; H7 /102 ; H7 /104 ; H7	Prying Stove,Truc c1925 RGPF Ledger WA Stove,Truck Porc c1945 RGPF Ledger WA Stove,Truck Porc Plan: H07 B01 - B08 ; Plans	ASC 1509 + WASC 1764 ; Re ck Porch,Traverse. ASC 1680 ; Reel Drying h,Traverse H7 ASC 1508 ; Reel Drying h,Traverse H7 s and Elevations ? to 1961 eazine and Store 1916
PHOTOGRAPHY HISTORIC		traverse 206/T/32 17 Mar 1993 E East 2) BB92/26052 H7 Cordite South East BB92/26248 H7 Entra Toe Board between Dirt	rom South West ordite Reel drying stove in Expence Magazine from Sout e Reel Magazine view from nce view from West showing
RELATIONSHIPS W	ITH OTHER MONUMENTS		

CONDITION Good

DESCR 1)	IPTION CONSTRUCTIONAL MATERIAL Brick in English bond
2)	ROOF MATERIALS AND STRUCTURE Roofing felt over timber boards and single aisle Fink truss
3)	POWER SOURCE Electricity formerly also steam heat
4)	DIMENSIONS i) L 26.65m ii) W 9.57m iii) HT eave 3.4m
5)	

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#### **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building Nos H7 and H8 Reel Drying Stoves The Royal Gunpowder Factory Waltham Abbey Essex

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NBR No: 91448 NGR: TL 37560 001100

These buildings are a matching pair of Reel Drying Stoves which were built in 1904 on the Great Hoppit site of the Royal Gunpowder Factory. They each contained a single large room with racks for drying cordite. Cordite reels were brought here for drying before reeling in a separate building (H10).

Of one storey, they each have a rectangular plan of eight bays and are constructed of yellow brick laid in English bond, with "truck porches" at the north and south ends.

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Situated on the Great Hoppit part of the site of the Royal Gunpowder Factory at Waltham Abbey, these buildings were built in 1904 as a pair of Reel Drying Stoves. Building No. H7 and Building no. H8 to its south were almost identical and were known as Reel Drying Stove 1 and Reel Drying Stove 2 respectively.<sup>1</sup> Cordite would have been pressed in other building such as the former gunpowder mill buildings, then dried in one of these Stoves before it was taken to a Reeling House for winding.

Surrounded by earth traverses on the Great Hoppit site of the Royal Gunpowder Factory, both buildings have overall dimensions of  $26.65 \times 9.57$  metres, with a height to the eaves of 3.4 metres. They have a rectangular plan of eight bays, with "truck porches" at the north and south ends.<sup>2</sup>

The porches, to which tramways originally ran, each contain the remains of a "barrier board" approximately 200 mm high. As a safety precaution to prevent grit and dust

Although the buildings are aligned north-north-west to south-south-east, for clarity in this report they are described as if they were aligned north to south.

<sup>&</sup>lt;sup>2</sup> Ledger c1908, cat. WASC 1509 (PRO, Hayes Repository) and drawings of "Proposed Reel Stove, Great Hoppit, RGPF", undated, cat. H7.B.06 (MOD Central Disposals Unit, Chessington).

entering the building, the 2workers had to stand on a special "shoe board" and don leather over-boots before stepping over the barrier board into the building.<sup>3</sup> From the porch, each building was entered on the north and south sides through a wide doorway which had a cambered head of brick.

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Each building was a single large room containing racks for drying the cordite reels.<sup>4</sup> When the buildings were first built in 1904, acetone was used in the cordite mixing process. The drying process was to remove the acetone from the cordite. Steam pipes, associated with the drying, entered the building at the north and south ends of the building, as witnessed by blocked round openings at the east and west sides of the north and south elevations.

The buildings are constructed of yellow brick laid in English bond and have plinths of chamfered brick which respect the porches. The porches were of corrugated iron.<sup>5</sup> The roof trusses were of iron. The main roof of each building is hipped and has a zinc covering, and the porch roofs are almost flat.<sup>6</sup>

There were windows at approximately every second bay on the east and west elevations of both buildings. The windows have red-brick arched heads and brick closers and were

Although describing safety precautions on the site some four years before these Reel Drying Stoves were built, the function of shoe boards and barrier boards is outlined in an article "The Deadliest Spot near London" by Alfred Arkas in <u>The Penny Pictorial Magazine</u>, No. 35, Vol. 3, 3 February 1900, cat. WASC 412.

<sup>4</sup> Drawings of "Proposed Reel Stove, Great Hoppit, RGPF", undated, cat. H7.B.06 (MOD Central Disposals Unit, Chessington).

Ledger c1908, cat. WASC 1509 (PRO, Hayes Repository) and drawings of "Proposed Reel Stove, Great Hoppit, RGPF", undated, cat. H7.B.06 (MOD Central Disposals Unit, Chessington).

<sup>6</sup> Ledger c1908, cat. WASC 1509 (PRO, Hayes Repository) and drawings of "Proposed Reel Stove, Great Hoppit, RGPF", undated, cat. H7.B.06 (MOD Central Disposals Unit, Chessington).

part of the original phase of construction.<sup>7</sup> On the outside of each window was an electric light.<sup>8</sup>

Alterations made to Building No. H8 include the replacement of the corrugated iron fabric of the porches with timber fabric, the insertion of a small window with a flat head and closers on the east elevation, the subsequent blocking of all the windows, and the insertion of a partition wall in stretcher-bond brick. A new timber porch on the west elevation.<sup>9</sup> The doors from the porch are in the position of an earlier window. Interrupting the plinth on both the east and west elevations is a small addition with a lead-lined floor and a lean-to roof.<sup>10</sup>

In Building No. H7 double doors with cambered heads at the north and south sides have been replaced by square-headed double doors of steel. A steel door was also added on the east elevation. All the windows were blocked. New roofing was added to both buildings in c1940, following bomb damage.<sup>11</sup>

At least latterly the buildings have been used as stores. The interiors were not inspected at the time of this survey.

Surveyed March 1993 Report by R L Burgess

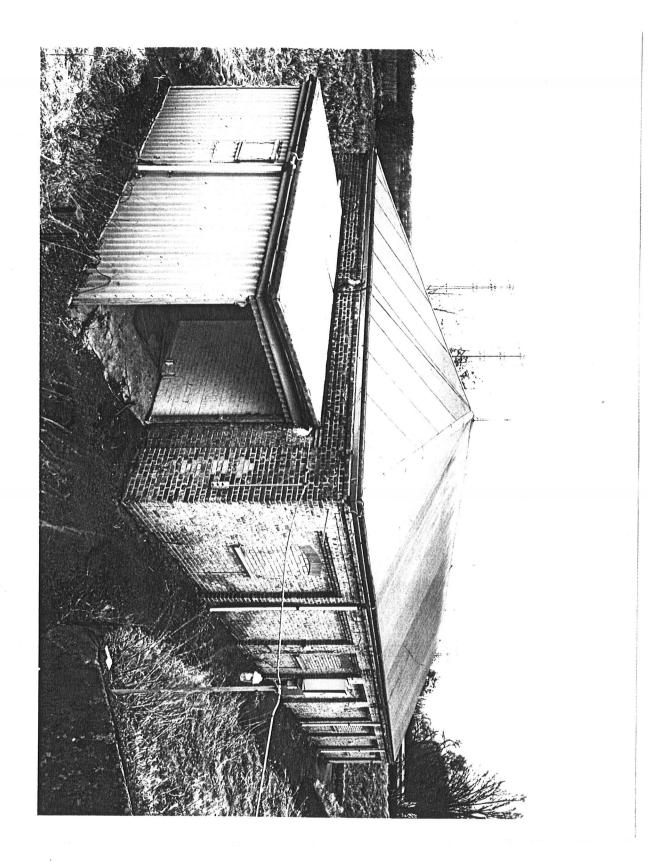
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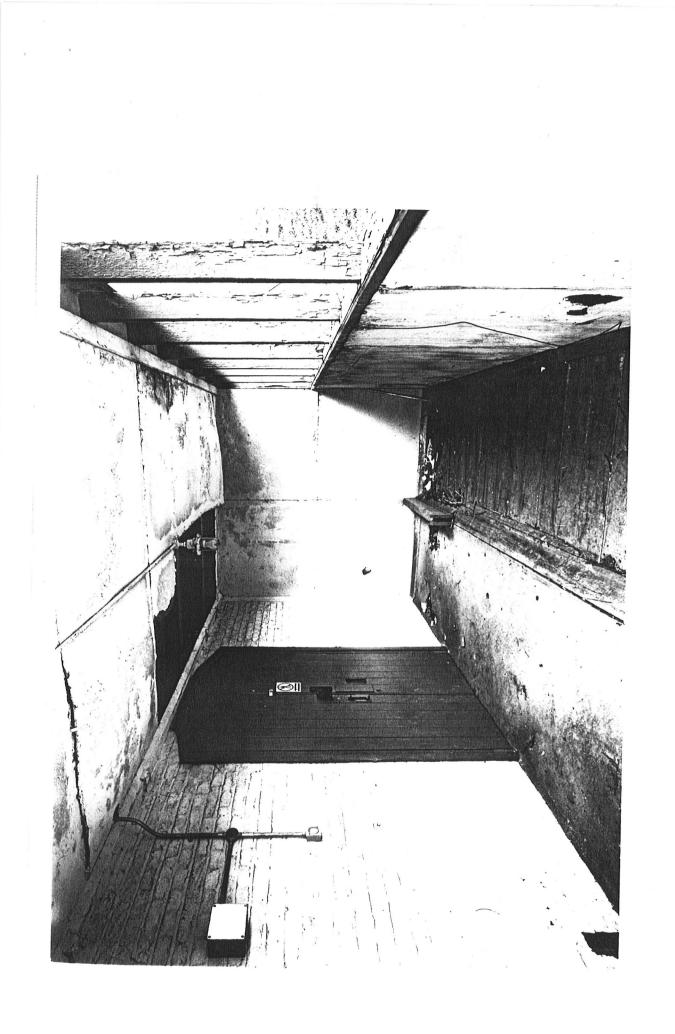
<sup>7</sup> Drawings of "Proposed Reel Stove, Great Hoppit, RGPF", undated, cat. H7.B.06 (MOD Central Disposals Unit, Chessington). 8 Drawings of "Proposed Reel Stove, Great Hoppit, RGPF", undated, cat. H7.B.06 (MOD Central Disposals Unit, Chessington). 9 Drawing of Reel Stove No. 2: "Additional Loading Porch" on west side, with barrier board, shoe box and gunmetal rails, dated 10/1/1941, cat. H8.B.15 (MOD Central Disposals Unit, Chessington). 10 The interior of the addition on the west side was not inspected. 11 Bomb damage no. 2 reel store 15/10/1940, cat. WASC 1655/66-68. Drawing showing details of new roofing, dated 7.12.1940, cat. H7.B.04 (MOD Central Disposals Unit, Chessington).

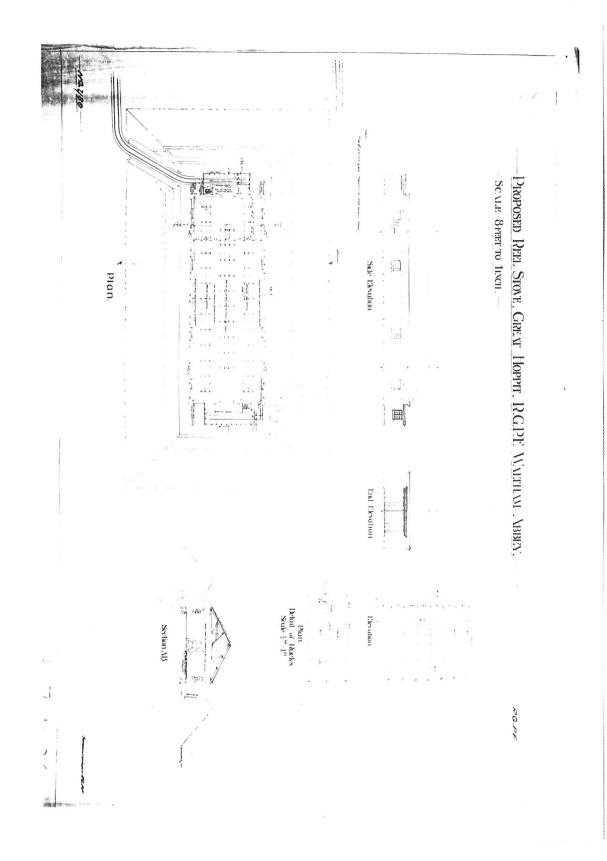


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## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building Nos H7 and H8 Reel Drying Stoves The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91448 NGR: TL 37560 001100

These buildings are a matching pair of Reel Drying Stoves built in 1904 on the Great Hoppit site of the Royal Gunpowder Factory. They each contained a single large room with racks for drying cordite.

Of one storey, they each have a rectangular plan of eight bays and are constructed of yellow brick laid in English bond, with "truck porches" at the north and south ends.

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number H8	old series 199	RCHME NUMBER	N.G.R. TL 37580 01018
NAME/FUNCTION Cordite Reel dryin Magazine	g stove	START DATE 1904	END DATE
ILFORD FP4 PLUS		4 1 1 0 4 1 1 0 4 1 1 0 33	ILFORD FP4 PLUS
c1910 WASC 900/7 1917 WASC 900/7 1917 WASC 900/7 1919 WASC 900/7	<ul> <li>55; Reel Drying Stove No.2</li> <li>79; Reel Drying Stove No.2</li> <li>70; Reel Drying Stove No.2</li> <li>72; 199</li> <li>74; 199</li> <li>80; Reel Drying Stove No.2</li> <li>84; 199</li> <li>87; 199</li> <li>91A; 199</li> <li>94; H8</li> <li>97; H8</li> <li>102; H8</li> <li>104; H8</li> </ul>	Drying Stove,Tr c1925 RGPF Ledger W Stove,Truck Por c1945 RGPF Ledger W	VASC 1509 + WASC 1764 ; Red uck Porch,Traverse VASC 1680 ; Reel Drying rch,Traverse H8 VASC 1508 ; Reel Drying rch,Traverse H8 agazine 1916
PHOTOGRAPHY HISTORIC WASC 1655/66-68 Bol 15.10.1940	mb damage No.2 reel store	East 206/T/34 17 Mar 1993 206/T/4 17 Mar 1993 West 206/T/5 17 Mar 1993 South East corner	Earthern Traverce from South
RELATIONSHIPS WIT	TH OTHER MONUMENTS H7, H10, H12		

LFORD FP4 PLUS	

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DESCR 1)	IPTION CONSTRUCTIONAL MATERIAL Brick in English bond
2)	ROOF MATERIALS AND STRUCTURE Roofing felt over timber boards and Fink truss
3)	POWER SOURCE Electricity and formerly steam heat
4)	DIMENSIONS i) L 26.75m ii) W 9.7m iii) HT eave 3.65m
5)	

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NUMBER H10	old series 218	RCHME NUMBER N.G.R. TL 37630 00		N.G.R. TL 37630 00952
NAME/FUNCTION Cordite Reeling h Laboratory area	ouse	START 1 1904 1950		
		RD FP4 PLUS	ILFORD FP4 PLUS	- 35A
	<ul> <li>765 ; Reeling House</li> <li>779 ; Reeling House</li> <li>770</li> <li>72 ; 218</li> <li>74 ; 218</li> <li>780 ; 218</li> <li>784 ; 218</li> <li>787 ; 218</li> <li>791A ; 218</li> <li>794 ; H10</li> <li>797 ; H10</li> <li>792 ; H10</li> <li>7102 ; H10</li> <li>7104 ; H10</li> </ul>	DOCUME 1908 c1925 c1945 Plans: H10 1972 1992	Reeling House/Engine House c1925 RGPF Ledger WASC 1680 ; Reeling House/Engine House H10 c1945 RGPF Ledger WASC 1508 ; Reeling House/Engine House H10 Plans: H10 B01 - B18 ; Plans and Elevations 1951 to 1972 ERDE List ; Lab Area	
PHOTOGRAPHY HISTORIC		206/K/ 206/S/ 2) BB92/ view f BB92/2	35 01 Feb 1993 Fro /4 01 Feb 1993 Fro /35 17 Mar 1993 Fro /26045 H10 Cordite rom South East	m South West

# DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond
- 2) ROOF MATERIALS AND STRUCTURE Roofing felt over double gable with glass roof lights
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS i) L 30.85m ii) W 16.38m iii) HT estimate 5m
- 5) The building has a double gable with a central dividing spine wall. It is split into four bays by three partition walls. The wooden panel between each of the partitions is modern and relates to last use of the building as a laboratory.

## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H10 Reeling House The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91472 NGR: TL 37630 00952

Built in 1904 as a Reeling House, this single storey building has a double-pile rectangular plan and a double-gable roof. The main part of the building is of four bays by two bays, around which a covered way creates a further narrow bay on all sides. Reeling of cordite strands took place in three of the four main bays. The covered western end was a tram stop. In the covered eastern end was an engine house and off its east side was a landing stage beside the canal.

The main walls are of yellow brick laid in English bond. Less substantial, the north and south sides of the building were of timber construction. The roof is of iron with bolted timber purlins. The engine house is weatherboarded.

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Situated on the Great Hoppit part of the site of the Royal Gunpowder Factory at Waltham Abbey, the Reeling House was in built in 1904.<sup>1</sup> The cordite would have been pressed in other buildings such as the former gunpowder incorporating mills, then dried in the Reel Drying Stoves (H7 or H8), before it was brought to this Reeling House for winding strands of cordite on reels by machinery.<sup>2</sup>

Rectangular in plan, the building is of  $30.85 \times 16.38$  metres and has a height of 16.38 metres. The main part of the building is of four bays by two bays, around which a covered way creates a further narrow bay on all sides. Of the main bays, the eastern one is a single room, whereas the other three main bays were divided at the centre to form

Ledger c1908, cat. WASC 1509, (PRO, Hayes Repository).

Although describing the process carried out on a building on the south site of the Gunpowder Factory, an article in written in 1900 explains the process of reeling the cordite: The cordite issues from the machine in the shape of a continuous yellowish-brown thread of varying thicknesses. It is wound on brass reels by machinery. The various sizes are cut by machinery into lengths, each representing the regulation charge for the guns for which they are to be used. (The Penny Pictorial Magazine, No. 35, Vol. 3, Week Ending 3 February 1900, cat. WASC 412).

six rooms which carried reeling machinery.<sup>3</sup> The covered north and south sides were an open corridor. The covered west end had tramways entering from the north and south sides which terminated at a 'shoe board' in the centre.<sup>4</sup> Here workers would have had to don special leather over-boots before stepping over a barrier board into a corridor and around to either the north and south sides where there are two doors to each room.<sup>5</sup> At the eastern end of the building, another tramway approached from the north side to an engine house, which provided power for the building. East of this was a covered landing stage beside the canal, where the cordite reels would have been transferred to a barge and transported to other parts of the site.<sup>6</sup>

The five partition walls, which are aligned north to south, and the central dividing wall, aligned east to west, are constructed of yellow brick laid in English bond. The interior brick walls were rendered in cement. The north and south walls are of timber and glass. The relatively insubstantial side walls and roof could be easily replaced in the event of an explosion.<sup>7</sup> The corridors on the north and south sides were originally open. At their outer sides are a row of cast iron columns, upon which the principals of the roof trusses rest.

The roof is constructed of iron with bolted timber purlins and has a zinc covering.<sup>8</sup> It

- <sup>4</sup> Drawing of Plan and Sections of Reeling House, Great Hoppit, RGPF Waltham Abbey, cat. H10.B.02 (MOD Central Disposals Unit, Chessington).
- <sup>5</sup> Although describing the process carried out on a building on the south site of the Gunpowder Factory, an article in written in 1900 outlines how workers had to done these immense leather over-boots whilst standing on the shoe board, before they were permitted to cross the wooden barrier into the building. (<u>The Penny Pictorial Magazine</u>, No. 35, Vol. 3, Week Ending 3 February 1900, cat. WASC 412).
- <sup>6</sup> The reels may have been transported to magazines on the south site of the Gunpowder Factory and then off site for packing.
- <sup>7</sup> "A Handbook of the Manufacture and Proof of Gunpowder, as carried on at the Royal Gunpowder Factory, Waltham Abbey," by Captain F M Smith, Royal Artillery, Assistant Superintendent. London, 1870, p43.
- <sup>8</sup> Ledger c1908, cat. WASC 1509 (PRO, Hayes Repository).

<sup>&</sup>lt;sup>3</sup> An undated and uncatalogued ink drawing of proposed Reeling House, Great Hoppit, shows these six rooms with reeling machinery secured to the floor with Lewis bolts. (PRO, Hayes Repository).

has a double gable form, comprising four pairs of trusses. The inner principals rest on the central brick wall or, in the case of the easternmost main bay, on an RSJ. The outer principals extend lower to rest on the columns on the north and south sides, thereby creating a covering for the corridor. At the west side the iron roof extends to form a hipped roof over the tramway. The engine house at the east end is timber and has a lean-to roof.

The tie beams of the trusses carried a pair of steam pipes which ran the entire length of the building.<sup>9</sup> The tie beams of the trusses in the six reeling rooms also carried shafting for the reeling machinery. The machinery was secured to the floor with Lewis bolts.<sup>10</sup> The floor may have been lead-covered<sup>11</sup> and that of the engine house was concrete.<sup>12</sup> The building was lit both by side windows and skylights and by electric lighting.<sup>13</sup>

By 1917 the building appears to have ceased functioning as a Reeling House and was used as a Women's Shifting Room and Landing Site.<sup>14</sup> In c1951 it was converted into laboratories.<sup>15</sup> The covered way beside the engine house appears to have been enclosed, using yellow brick in stretcher bond, at this date.<sup>16</sup> The open corridors on the north and

<sup>&</sup>lt;sup>9</sup> Drawing of Plan and Sections of Reeling House, Great Hoppit, RGPF Waltham Abbey, cat. H10.B.02 (MOD Central Disposals Unit, Chessington).

<sup>&</sup>lt;sup>10</sup> An undated and uncatalogued ink drawing of proposed Reeling House, Great Hoppit, (PRO, Hayes Repository).

<sup>&</sup>lt;sup>11</sup> The ledger of c1908 (cat. WASC 1509) states that the floor of the reeling house was leadcovered but an undated and uncatalogued drawing also at Hayes PRO shows a cement concrete floor (PRO, Hayes Repository).

<sup>&</sup>lt;sup>12</sup> Ledger c1908, cat. WASC 1509 (PRO, Hayes Repository).

<sup>&</sup>lt;sup>13</sup> Undated and uncatalogued ink drawing of proposed Reeling House, Great Hoppit (PRO, Hayes Repository).

<sup>&</sup>lt;sup>14</sup> Site plan of Royal Gunpowder Factory at Waltham Abbey, 1:2500, as named 13 September 1917, revised March 1919 and March 1923, cat. WASC 900/84.

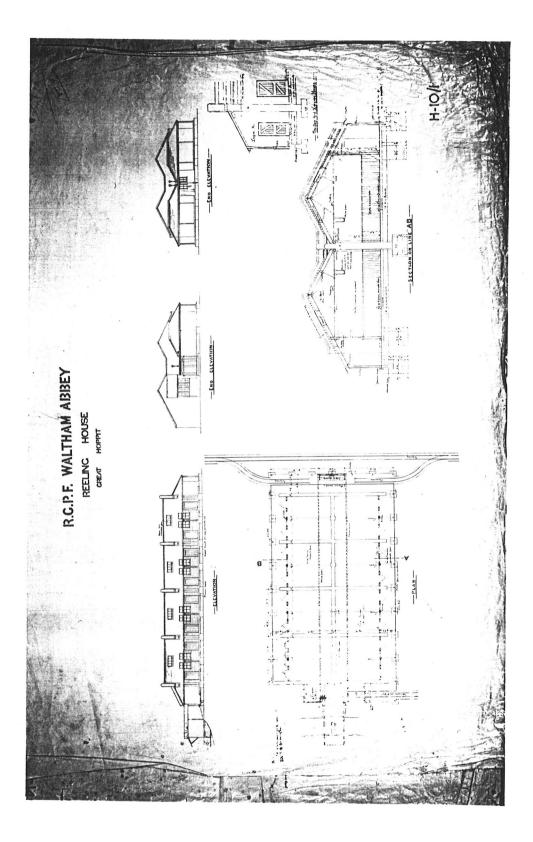
<sup>&</sup>lt;sup>15</sup> Drawing dated 1/1/1951 showing benches for alterations to laboratories, cat. H10.B.01 (MOD Central Disposals Unit, Chessington).

<sup>&</sup>lt;sup>16</sup> Plans dated 11/6/1951 for enclosure for rectifier at east end of the building, cat. H.10.B.06. (MOD Central Disposals Unit, Chessington).

south sides were enclosed in c1969.17

Surveyed March 1993 Report by R L Burgess

Drawing dated 16/5/1969 showing enclosure of verandahs on the building, cat. H10.B.09A (MOD Central Disposals Unit, Chessington).





## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H10 Reeling House The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91472 NGR: TL 37630 00952

Built in 1904 as a Reeling House, this single storey building has a double-pile rectangular plan and a double-gable roof. The main part of the building is of four bays by two bays, around which a covered way creates a further narrow bay on all sides. Reeling of cordite strands took place in three of the four main bays. The covered western end was a tram stop. In the covered eastern end was an engine house and off its east side was a landing stage beside the canal.

The main walls are of yellow brick laid in English bond. Less substantial, the north and south sides of the building were of timber construction. The roof is of iron with bolted timber purlins. The engine house is weatherboarded.

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numbei H11	R OLD SERIES	RCHME NUMBER	N.G.R. TL 37640 00932		
NAME/FUNCTION Solvent and chemical store		START DATE 1940?	END DATE 1992		
	ILFORD F	P4 F <sup>24 PLUS</sup> 4 P4 F <sup>32 PLUS 4 P4 F<sup>32 PLUS 4 P4 F<sup>32 PLUS</sup> 4 P4 F<sup>32 PLUS 4 P4 F<sup>32 PLUS</sup> 4 P4 F<sup>32 PLUS 4 P4 F<sup>3</sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup></sup>			
CARTOG > 1940 1954 c1960 c1963 1972 1972 1976	RAPHIC DEPICTION WASC 900/91A A - B.34 ; H11 WASC 900/94 ; H11 WASC 900/97 ; H11 WASC 900/102 ; H11 WASC 900/104 ; H11 WASC 900/113 ; H11	1972 ERDE List ; Solv 1992 RARDE List ; So	1992 RARDE List ; Solvent and Chemical Store		
PHOTOGRAPHY HISTORIC		206/K/9 01 Feb 1993			
	ONSHIPS WITH OTHER MONUMENTS				
CONDIT	ION Fair				
DESCRIF 1)	TION CONSTRUCTIONAL MATERIAL Concrete over corrugated iron sheeting				
2)	ROOF MATERIALS AND STRUCTURE Concrete				
3)	POWER SOURCE				
4)	DIMENSIONS i) L 9.1m ii) W 4.1m iii) HT	2.4m			
5)	The structure is semi-circular in shape forme	d from cast concrete 6" in thickn	ess over corrugated iron. The		

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER H12	old series 231	RCHME	NUMBER	N.G.R. TL 37630 00890	
NAME/FUNCTION Cordite Reel Magazine Proof Stand/Firing Poir	nt	START 1904 1947?		end date 1947? 198?	
CARTOGRAPHIC DEPICTION			DOCUMENTARY REFERENCES		
c1910 WASC 900/65 ; 2 c1910 WASC 900/79 ; 2		1908	RGPF Ledger WAS( Magazine	C 1509 + WASC 1764 ; Reel	
c1910 WASC 900/79 ; 2 1917 WASC 900/70 ; 2 1917 WASC 900/72 ; 2	31	c1925		C 1680 ; Reel Magazine	
1919         WASC 900/74 ; 2           c1920         WASC 900/80 ; 2           1923         WASC 900/84 ; 2	31 31 31	c1945		C 1508 ; Reel Magazine	
		1946-50	H12 B01 - B13 P	lans and Elevations	
> 1940 WASC 900/91A ; 1954 A - B.34 ; H12					

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# THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER CONTINUATION SHEET **ILFORD FP4 PLUS**





PHOTO	DGRAPHY RIC	<ul> <li>PHOTOGRAPHY RCHME</li> <li>1) 206/I/25 01 Feb 1993 Detail along Eastern side 206/I/26 01 Feb 1993 East Firing Bay 206/I/27 01 Feb 1993 West Firing Bay 206/I/28 01 Feb 1993 from South West 206/I/29 01 Feb 1993 Safety Barrier 206/I/36 01 Feb 1993 From South East 206/S/18 17 Mar 1993 Firing Point From South 206/S/21 17 Mar 1993 Firing Point West side 206/S/22 17 Mar 1993 Firing Point West chamber 206/S/23 17 Mar 1993 Firing Point East side 206/S/24 17 Mar 1993 Firing Point East side 206/S/25 17 Mar 1993 Firing Point East side 206/S/25 17 Mar 1993 Firing Point Rroof detail from South East 206/S/27 17 Mar 1993 Barrier to North Entrance from South East 206/S/27 17 Mar 1993 Interior of Firing Point from North 206/S/28 17 Mar 1993 Showing Internal Northern wall 206/T/35 17 Mar 1993 Firing Point from South</li> <li>2) BB92/26046 H12 Cordite Reel Magazine/Firing Point from South East BB92/26047 H12 Cordite Reel Magazine East Chamber from South East BB92/26048 H12 Cordite Reel Magazine West Chamber from South West BB92/26049 H12 Cordite Reel Magazine West Chamber from South West BB92/26051 H12 Cordite Reel Magazine West Chamber from South West BB92/26051 H12 Cordite Reel Magazine East passage from South West BB92/26051 H12 Cordite Reel Magazine East passage from North West BB92/26051 H12 Cordite Reel Magazine West passage from North West BB92/26051 H12 Cordite Reel Magazine West passage from North West BB92/26051 H12 Cordite Reel Magazine West passage from North West BB92/26189 H12 Firing Bay, central Control and Observation room BB92/26357 H12 Drawing H12.B.01 Proof stand plan 12.April 1947 ( Chessington)</li> </ul>		
RELAT	IONSHIPS WITH OTHER MONUMENTS			
ASSOC	IATED WITH: primary H7, H8, H10 : secondary H14,	H65		
CONDI	TION Fair			
DESCP	IPTION			
1)	RIPTION CONSTRUCTIONAL MATERIAL Original structure brick in English bond, later additions concrete and breeze block			
2)	ROOF MATERIALS AND STRUCTURE Central control room flat concrete slab, remainder corrugated iron over RSJs			
3)	POWER SOURCE Electricity and steam heat			
4)	DIMENSIONS i) L 17.05m ii) W 13.7m iii) HT 2.85m			
5)				
	Historic artefacts - lights from firing bays, some of the controll room equipment and 'tub' with associated pipe work along eastern passage. $Rarraw$			
	See attached RCHME Threatened Buildings Section report.			
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## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H12 Reel Magazine The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91464 NGR: TL 37630 00890

Built in 1904 as a Reel Magazine, this single storey building has a U-shaped plan and is surrounded by a tall earth traverse. It is constructed of red and yellow brick laid in English bond.

The building was converted into a Firing Point by c1946 and the fabric was reinforced. It then comprised two firing rooms, two control rooms and a central command room, and contained monopropellant proof stand(s). Bunkers were added at the east and west sides.

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY					
NUMBER     OLD SERIES       H13     HE13/232a	RCHME NUMBER	N.G.R. TL 37600 00862			
NAME/FUNCTION Narrow guage Locomotive shed Metal store	START DATE 1916 1950?	END DATE 1950? 1992			
ILFORD FP4 PLU ILFORD FP4 PLU ILFORD FP4 PLUS ILFORD F					
CARTOGRAPHIC DEPICTION         1917       WASC 900/68 ; Engine House         1917       WASC 900/70 ; Locomotive House         1917       WASC 900/72 ; 232a         1919       WASC 900/74 ; 232a         c1920       WASC 900/80 ; 232a         1923       WASC 900/84 ; 232a         1932       WASC 900/87 ; 232a         > 1940       WASC 900/97 ; 232a         > 1940       WASC 900/91 ; HE13         1954       A - B.34 ; H13         c1960       WASC 900/97 ; H13         1972       WASC 900/102 ; H13         1972       WASC 900/102 ; H13         1974       WASC 900/103 ; H13         1975       WASC 900/104 ; H13         1976       WASC 900/113 ; H13	1972 ERDE List ; Engine	Details of Engine House Shed/Metal Store e Shed/Metal Store			
PHOTOGRAPHY HISTORIC	<ul> <li>PHOTOGRAPHY RCHME</li> <li>1) 206/I/32 01 Feb 1993 From South East 206/S/19 17 Mar 1993 Narrow guage 18" Locomotive shed from South 206/T/36 17 Mar 1993 Locomotive shed from South</li> <li>2) BB92/26042 H13 Narrow Guage Locomotive Shed &amp; Metal store from South East BB92/26043 H13 Narrow Guage Locomotive Shed &amp; Metal store interior from South East</li> </ul>				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:					
CONDITION Good					

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DESCR 1)	IPTION CONSTRUCTIONAL MATERIAL Brick
2)	ROOF MATERIALS AND STRUCTURE Slate over timber boards ???
3)	POWER SOURCE Electricity
4)	DIMENSIONS i) L 10.25m ii) W 4.75m iii) HT 2.5m
5)	Single storey narrow guage locomotive shed with gabled ends north and south an dthree double windows along either side. The building is entered from the south through hinged doors under a concrete lintel. Attached to the exterior wall to the left of the entrance is a metal contraband box. Inside two 18" guage rails survive insitu.
	Historic salvage: Small enamel sign on north wall.

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY						
NUMBER OLD SERIES H14	RCHME NUMBER	N.G.R. TL 37660 00871				
NAME/FUNCTION Store shed	START DATE 1960?	END DATE 1992				
CARTOGRAPHIC DEPICTION	PHIC DEPICTION DOCUMENTARY REFERENCES					
c1963 WASC 900/97 ; H14 1972 WASC 900/102 ; H14 1972 WASC 900/104 ; H14 1976 WASC 900/113 ; H14	1972 ERDE List ; Store Shed 1992 RARDE List ; Store Shed					
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/I/30 01 Feb 1993 From South 206/K/10 01 Feb 1993 From South West 206/S/14 16 Mar 1993 From South West 206/S/15 16 Mar 1993 Waste 206/S/16 16 Mar 1993 Waste 206/S/17 17 Mar 1993 Waste					
RELATIONSHIPS WITH OTHER MONUMENTS						
ASSOCIATED WITH: H12						
CONDITION Good						
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Breeze block						
2) ROOF MATERIALS AND STRUCTURE Flat concrete slab						
3) POWER SOURCE Electricity						
4) DIMENSIONS i) L 4.7m ii) W 2.3m iii) HT 2.5r	DIMENSIONS i) L 4.7m ii) W 2.3m iii) HT 2.5m					
5) A small breeze block building with double wooden doors on its south west side and a single wooden door to the north east.						

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBE H15	R OLD SERIES	RCHME NUMBER	N.G.R. TL 37620 01006
NAME/FUNCTION Air raid shelter Store glass technology		START DATE END DATE 1940? 1992	
	ILFORD FP4 PLUS		
CARTOC	FRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES
> 1940 1954 c1960 c1963 1972 1972 1976	WASC 900/91A A - B.34 ; H15 WASC 900/94 ; H15 WASC 900/97 ; H15 WASC 900/102 ; H15 WASC 900/104 ; H15 WASC 900/113 ; H15	1972 ERDE List ; Concre 1992 RARDE List ; Concr	te Air Raid Shelter rete Air Raid Shelter
PHOTOC HISTOR		PHOTOGRAPHY RCHME 1) 206/K/11 01 Feb 1993 F 206/I/31 01 Feb 1993 Fr 206/S/12 16 Mar 1993 Air West	om South
RELATI	ONSHIPS WITH OTHER MONUMENTS		
ASSOCL	ATED WITH:		
CONDIT	ION Good		
DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL Concrete		
2)	ROOF MATERIALS AND STRUCTURE Flat 9" concrete slab		
3)	POWER SOURCE Electricity		
4)	DIMENSIONS i) L 9.23m ii) W 5.2m iii) HT 2.44	m	
5)	Concrete air raid shelter with two staggered entra remain on the exterior.	nces on the south side. Traces	of wavy camouflage paint

number H16	old series 246a	RCHME NUMBER	N.G.R. TL 37620 01006
NAME/FUNCTION Press House No.10 Cordite Press Hous Electronics glass b		START DATE 1916 1950?	END DATE 1950?
	ILFORD FP4 PLUS	ILFORD FP4 PL	US
1917         WASC 900/           1917         WASC 900/           1917         WASC 900/           1919         WASC 900/           1920         WASC 900/           1923         WASC 900/           1932         WASC 900/           1932         WASC 900/           1932         WASC 900/           19340         WASC 90           1954         A - B.34 ; H           c1960         WASC 90	66a ; Cordite Press House 68 ; Cordite Press House 70 ; 246a 72 ; 246a 74 ; 246a 84 ; 246a 87 ; 246a 87 ; 246a 00/91A 16 0/94 ; H16 102 ; H16 104 ; H16	c1945 RGPF Ledger V Plans; H16 B01 - B43 ; Pla 1972 ERDE List ; Cor	ERENCES VASC 1680 ; Press House No.10 VASC 1508 ; Press House No.10 n and Elevations 1916 to 1975 rdite Press House ordite Press House
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME 1) 206/S/11 16 Mar 1993 206/H/7 02 Feb 1993	3 Site of used for Waste Sorting From South waste dump over
RELATIONSHIPS WIT ASSOCIATED WITH:	H OTHER MONUMENTS		
CONDITION Der	nolished		
	has been demolished, the concre ntaminated waste and was there		vey was being used for the

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numbei H17	ર	OLD SERIES	RCHME NUMBER	N.G.R. TL 37620 01006
	UNCTION ump house		START DATE 1960?	END DATE 1992
		► 9A 10		
CARTOG c1960 c1963 1972 1972 1976	RAPHIC DEPICTI WASC 900/94 WASC 900/97 WASC 900/102 ; WASC 900/104 ; WASC 900/113 ;	; H17 H17 H17		EFERENCES Sewer Pump House ; Sewer Pump House
PHOTOG HISTORI(			PHOTOGRAPHY RCHME 1) 206/H/10 02 Feb 206/T/3 17 Mar 1	1993 From 993 From South West
	NSHIPS WITH OT TED WITH: H31, 1	THER MONUMENTS		
CONDITI	ON Good			
/	TION CONSTRUCTION Brick	AL MATERIAL		
/		LS AND STRUCTURE mbers boards supported o	n a RSJ	
/	POWER SOURCE Electricity			
4)	DIMENSIONS i)	L 4.32m ii) W 3.4m iii) I	HT 2.85m	
,	The rectangular brick pump house is set on a small earthen mound. The building is entered through a single blue door on the west side and is lit by a window on the north side. Inside the building the two pumps remain.			

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THE ROYAL (	THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER H19	OLD SERIES 261a	RCHME NUMBER	N.G.R. TL 37650 00750
NAME/FUNCTION Womens Shifting Shifting and Dinin		START DATE 1914-18?	END DATE 1970?
		OGRAPHY LABLE	
1954 A - B.34 ; H c1960 WASC 9	/74 00/80 /84 ; 261a /87 ; 261a 900/91A ; H19	Dining Room c1945 RGPF Ledger WAS Dining Room 1972 ERDE List ; Shifting	C 1680 ; Womens Shifting & C 1508 ; Womens Shifting &
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
RELATIONSHIPS WI ASSOCIATED WITH:	TH OTHER MONUMENTS		
CONDITION De	molished		
DESCRIPTION 5) No surface re	mains are visible.		

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES H21	RCHME NUMBER	N.G.R. TL 37680 00755
NAME/FUNCTION Magazine	START DATE 1957?	END DATE
CARTOGRAPHIC DEPICTION 1954 A - B.34 c1960 WASC 900/94 ; H21 c1963 WASC 900/97 ; H21 1972 WASC 900/102 ; H21 1972 WASC 900/104 ; H21 1976 WASC 900/113 ; H21	DOCUMENTARY REFEREN Plans; H21 B01 -B02 Plans and 1972 ERDE List ; Magazi 1992 RARDE List ; Magazi	l Elevations 1982 ne
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/H/9 02 Feb 1993 Fro 206/T/2 17 Mar 1993 Fron	
RELATIONSHIPS WITH OTHER MONUMENTS		
ASSOCIATED WITH: H10		
CONDITION Good DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick		
2) ROOF MATERIALS AND STRUCTURE Corrugated translucent plastic		
3) POWER SOURCE Eletricity		
4) DIMENSIONS i) L 1.9m ii) W 1.9m iii) HT 2.7m		
5) The building is square with a single red door on the 2.3m high. The building is protected by a lightnir closed by a red and white plastic chain.	he eastern side shielded by a br ng conductor. At the building th	ick wall 4.3m in length and e path to H10 may be

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THE ROYAL GUNPOWDER FACTORY	- WALTHAM ARREY	7
NUMBEROLD SERIESH23272A	RCHME NUMBER	N.G.R. TL 37676 00718
NAME/FUNCTION Work takers office Storage shed	START DATE 1918	END DATE
RD FP4 PLUS 4		RD F
CARTOGRAPHIC DEPICTION         1917       WASC 900/70 ; Work Takers Office         1917       WASC 900/72 ; 272a         1919       WASC 900/74 ; 272a         c1920       WASC 900/80 ; 272a         1932       WASC 900/84 ; 272a         1932       WASC 900/87 ; 272a         >1940       WASC 900/91A ; H23         1954       A - B.34         c1960       WASC 900/94 ; H23         1972       WASC 900/102 ; H23         1972       WASC 900/104 ; H23         1974       WASC 900/104 ; H23         1975       WASC 900/104 ; H23         1976       WASC 900/113 ; H23		C 1680 ; Work Takers Office C 1508 ; Work Takers Office e Shed
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/H/5 02 Feb 1993 Fro 206/S/1 16 Mar 1993 Fro	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:	d <b>t</b>	
CONDITION Good		

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#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Roofing felt over timber boards
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 10.7m ii) W 4.1m iii) HT gable 3.9m
- 5) A single storey brick gabled building, the building was entered from the eastern side through a single door flanked on either side by small windows. The building is lit by a row of windows on the north and south sides and a window on the west side. There is a further door into the rear of the building on the south side.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES H24 273A	RCHME NUMBER	N.G.R. TL 37630 00712
NAME/FUNCTION Sewage pump house	START DATE 1916	END DATE 1992
	ILFO US E 2A 3	
CARTOGRAPHIC DEPICTION 1917 WASC 900/70 ; Pump 1917 WASC 900/72 ; 273a 1919 WASC 900/74 ; 273a c1920 WASC 900/80 ; 273a 1923 WASC 900/84 ; 273a 1932 WASC 900/87 ; 273a > 1940 WASC 900/91A ; 273a 1954 A - B.34 ; H24 c1960 WASC 900/94 ; H24 c1963 WASC 900/97 ; H24 1972 WASC 900/102 ; H24 1972 WASC 900/104 ; H24 1976 WASC 900/113 ; H24	DOCUMENTARY REFEREN Plan; H24 B01 - 1916 ; Drawin Sewage Tank Pump 1972 ERDE List ; Sewage 1992 RARDE List ; Sewage	ng Great Hoppit - Details of o 9 Pump House
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/I/37 01 Feb 1993 Fro 206/S/3 16 Mar 1993 Fror	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:		
CONDITION Good		

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#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 2.58m ii) W 2.57m iii) HT 2.45m
- 5) The pump house is a small brick building with a single door on the north side.

NUMBER H25	OLD SERIES 275b	RCHME NUMBER	N.G.R. TL 37660 00665
NAME/FUNCTION Womens Hospita Flats	1	START DATE 1916 1947	END DATE 1947
CARTOGRAPHIC DI		DOCUMENTARY REFE	
1916         WASC 900           1917         WASC 900           1919         WASC 900           1920         WASC 900           1923         WASC 900           1932         WASC 900           > 1940         WASC 900           > 1940         WASC 900           > 1954         A - B.34 ; I           1950         WASC 900	/74; 275b 00/80; 275b /84; 275b /87; 275b 900/91A; H25 H25 00/94; H25 00/97; H25 /102; H25 /104; H25	c1945 RGPF Ledger V Plans; H25 B01 - B16 ; Pla 1972 ERDE List ; Old	VASC 1680 ; Womens Hospital VASC 1508 ; Womens Hospital n and Elevations 1916 to 1947 I Surgery/Womens Hospital Id Surgery/Womens Hospital 450
PHOTOGRAPHY HISTORIC WASC 1350 Sandhur	st Hospital	East 206/S/5 16 Mar 1993 East 2) BB92/26039 H25 Wor West BB92/26040 H25 Worr East BB92/26041 H25 Worr East BB92/26041 H25 Worr East BB92/26228 H25 Interi floor North West room	ior of Womens Hospital view of

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# RELATIONSHIPS WITH OTHER MONUMENTS

## ASSOCIATED WITH: H25a, H26

### CONDITION Fair

#### DESCRIPTION

1)

- CONSTRUCTIONAL MATERIAL Weather board over timber frame
- 2) ROOF MATERIALS AND STRUCTURE Abestos? tiles
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 12m ii) W 10.3m iii) HT estimate 6m
- 5) See attached RCHME Threatened Buildings Section report

## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H25 Women's Hospital The Royal Gunpowder Factory Waltham Abbey Essex

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> NBR No: 91450 NGR: TL 37660 00665

Built in 1916-17 as the Women's Hospital on site at the Royal Gunpowder Factory, building number H25 is a wood-framed building with a weatherboard exterior. It originally had a Y-shaped plan and comprised a two-storeyed rectangular main range with a pair of single-storey wards at the rear.

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The Women's Hospital is situated approximately 25 metres to the west of the other hospital on site at the Gunpowder Factory, the Sandhurst Hospital (H26).

Built in c1916-17, it originally had a Y-shaped plan which comprised a main two-storeyed range and two single-storey wings projecting on the south-west and north-west sides.<sup>1</sup> Only the central two-storeyed range survives. It is  $12 \times 10.3$  metres in plan, and approximately six metres to the gable.

Entered through a doorway on the east front, the ground floor of the main range contains an entrance hall (approximately 1.5 metres wide), with two main rooms on each side. The heated south-east front room was the nurses' sitting room. West of this is an unheated room which functioned as a "dark room", and toward the south-west end of the hall there are toilets, a bathroom, linen stores and cupboards. On the north side of the entrance hall is a north-east front room which was a kitchen and had a range on its north wall. Entered by both the hall and the kitchen, an unheated room on the west side of the kitchen was the scullery. It contains a larder, sink and hot water system and there is a on its north wall is a back door. West of the scullery is a staircase to the first floor. The north-west room, which is of one storey and has a flat roof with skylights, was the

Plans and Elevations of Women's Hospital, dated 31/7/1916, cat. H25.B.02 (MOD Central Disposals Unit, Chessington).

operating room.

The six rooms on the first floor were three nurses bedrooms, matron's bedroom, servants bedroom and bathroom.

The single-storeyed western end of the building has been demolished. At the end of the main entrance hall there was a corridor leading to a ward in each of the two wings. On the west side of the corridor was a nurses duty room which had inspection windows looking out to the wards on the north and south sides. Each ward contained four beds and had, on the east side, a verandah, lobby and wc.

A wood-framed building with a weatherboard exterior, the Women's Hospital has a concrete plinth around the east, south and north sides. The roof is of standard rafter construction, with no trusses, and has plain timber bargeboards and tile coverings on the exterior.

The entrance door is set back beyond an arched frame which is flush with the house front. The windows and entrance arch have flat hoods with moulded corbels. The windows for the ward wings were double-hung sashes.

The staircase on the north side of the entrance hall is a dog-leg stair with winders. It has plain balusters and newels posts and a rounded handrail against the wall, following the rise of the stairs. The stair is lit by a pair of six-panelled windows. Most of the fireplaces in the building appear to have had bead and reel decoration.

The building ceased to be used as a hospital around the middle of this century. Plans dated 1947 show a proposed conversion of the building, including the wards, into four flats.<sup>2</sup> The removal of the western wings did not take place until some time after 1972.<sup>3</sup>

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Plan showing proposed conversion of the hospital into four flats, dated 20/1/1947 (amended 25/1/1947, cat. H25.B.16 (MOD Central Disposals Unit, Chessington).

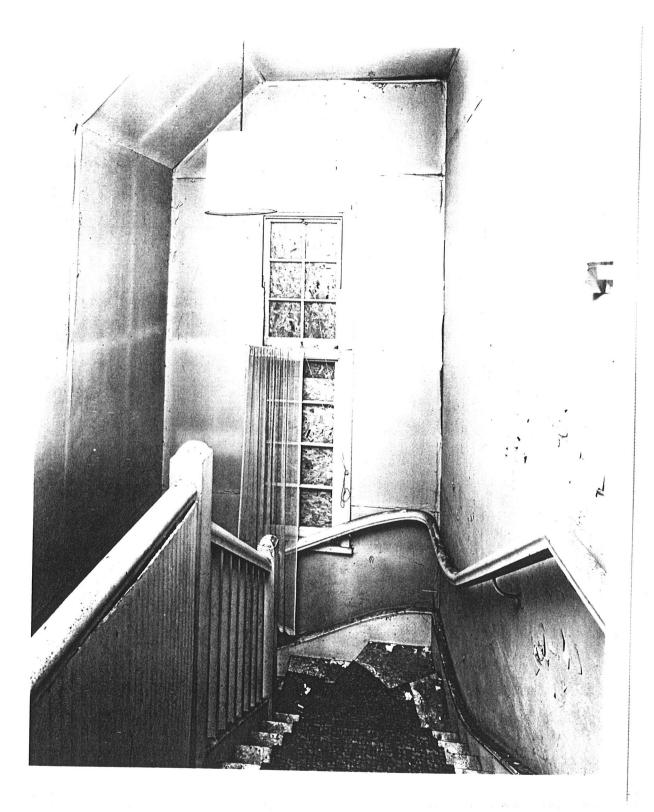
Map of "ERDE Waltham Abbey", North site; scale 1:2500, April 1972.

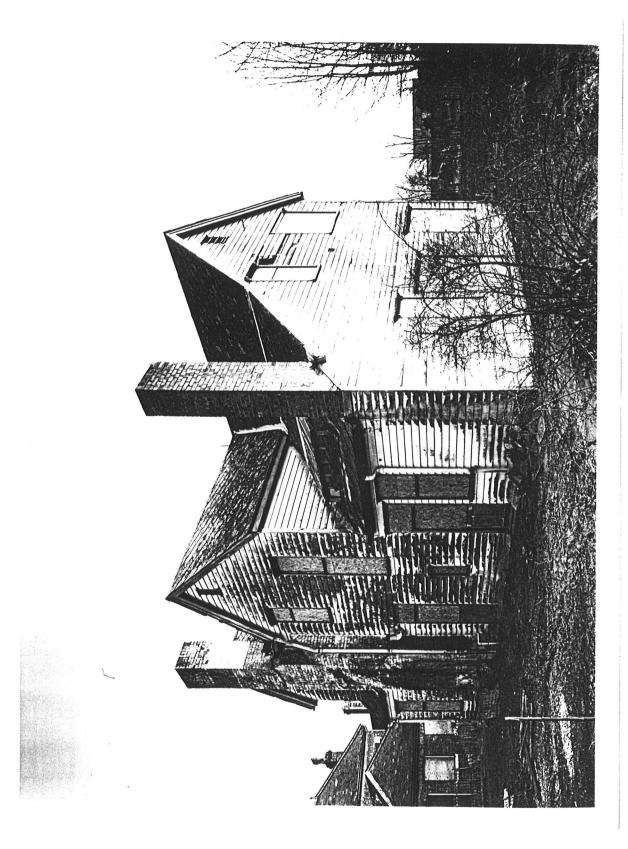
A separate brick structure on the north side of the house is divided into four sheds with four doors on its south side. It appears to be secondary and probably functioned as a coal store and general shed.

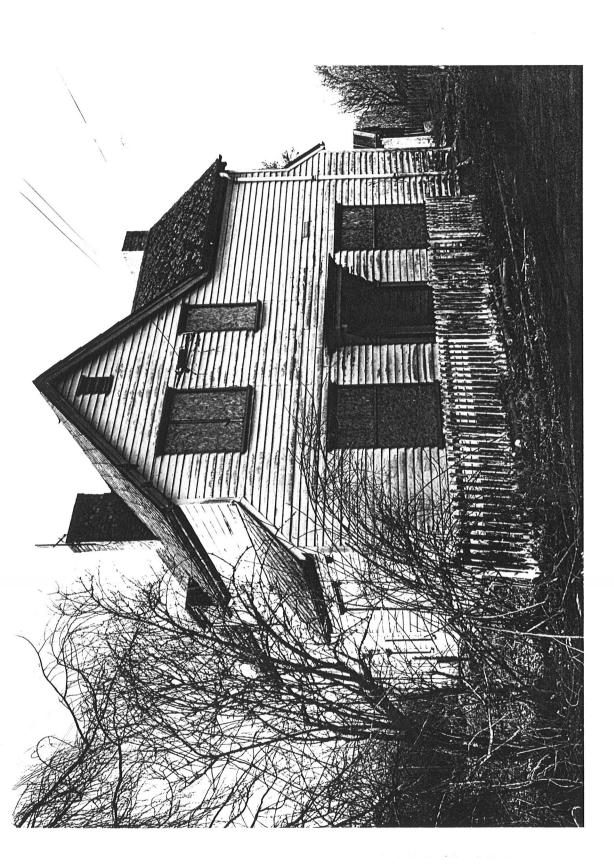
Main Reference: Plans and Elevations of Women's Hospital, dated 31/7/1916, cat. H25.B.02 (MOD Central Disposals Unit, Chessington).

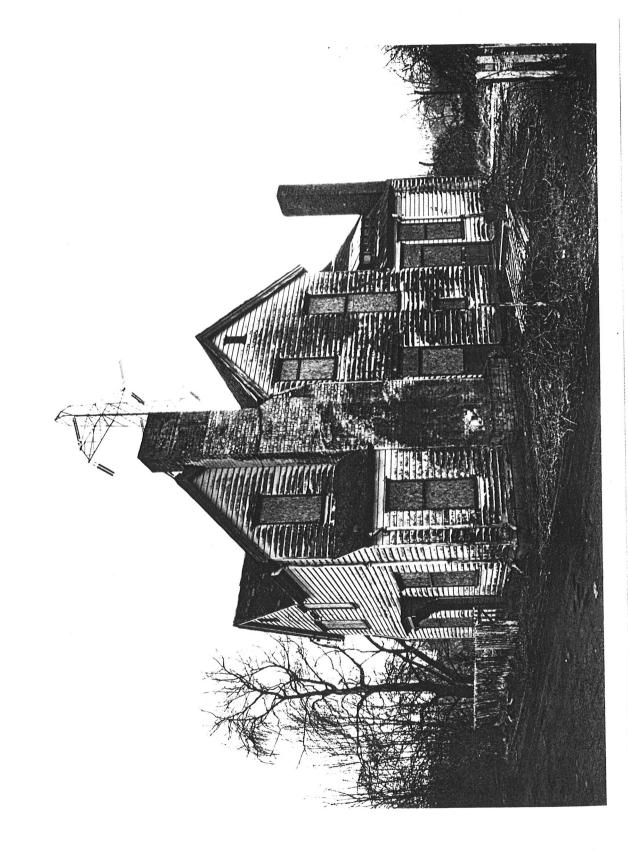
Surveyed March 1993 Report by R L Burgess











## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H25 Women's Hospital The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91450 NGR: TL 37660 00665

Built in 1916-17 as the Women's Hospital on site at the Royal Gunpowder Factory, building number H25 is a wood-framed building with a weatherboard exterior. It originally had a Y-shaped plan and comprised a two-storeyed rectangular main range with a pair of single-storey wards at the rear.

The main range contained rooms for the nurses, a kitchen and scullery, bathrooms and, at the west end, a single-storeyed operating room which has skylights in a flat roof. The wards, which each contained four beds and had, on the east side, a verandah, lobby and wc, were demolished within the last few decades.

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMB Н25а	ER OLD SERIES	RCHME NUMBER	N.G.R.
NAME/ Toilet		START DATE 1916	END DATE
	LFORD FP4 PLUS 4	ILFORD FP4 PLUS	
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFEREN	ICES
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME 1) 206/H/4 02 Feb 1993 From South West 206/S/4 16 Mar 1993 From East	
	ONSHIPS WITH OTHER MONUMENTS ATED WITH: H25		
CONDI	ION Fair		
DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL Brick		
2)	ROOF MATERIALS AND STRUCTURE Roofing felt over timber boards		
3)	POWER SOURCE None		
4)	DIMENSIONS i) L 6.2m ii) W 2.95m iii) HT 3.2m		
5)	Small single gabled toilet block, four single doors while the others are floored. There is a single doo	on the south side. The western or on the rear of the building at t	cubilcle retains an ash pit he western end.

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THE ROYAL GUN	POWDER FACTORY	- WALTHAM ABBEY	Υ.
number H26	OLD SERIES	RCHME NUMBER	N.G.R. TL 37678 00669
NAME/FUNCTION Sandhurst Hospital Flats		START DATE 1894 1947?	END DATE 1947?
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CARTOGRAPHIC DEPIC	TION	DOCUMENTARY REFERE	NCES

	DOCOMENTART REFERENCES	
1897       WASC 900/53C         c1910       WASC 900/65 ; Hospital         c1910       WASC 900/79 ; Hospital         1917       WASC 900/70 ; Mens Hospital         1917       WASC 900/72 ; Mens Hospital         1919       WASC 900/74 ; 276         c1920       WASC 900/80 ; 276         1923       WASC 900/84 ; 276         1932       WASC 900/87 ; 276         > 1940       WASC 900/91A ; 276         1954       A - B.34 ; H26         c1960       WASC 900/94 ; H26         c1963       WASC 900/102 ; H26         1972       WASC 900/104 ; H26         1972       WASC 900/104 ; H26         1976       WASC 900/113 ; H26	<ul> <li>1908 RGPF Ledger WASC 1509 + WASC 1764 ; Hospital</li> <li>c1925 RGPF Ledger WASC 1680 ; Hospital (H26)</li> <li>c1945 RGPF Ledger WASC 1508 ; Hospital</li> <li>Plans; H26 B01 - B05 Plans and Elevations 1894 to 1949</li> <li>1972 ERDE List ; Residential/Old Sandhurst Hospital</li> <li>1992 RARDE List ; Residential/Old Sandhurst Hospital</li> <li>1993 RCHME NBR No.91449</li> </ul>	
PHOTOGRAPHY HISTORIC 1) Strand Magazine 1895	<ul> <li>PHOTOGRAPHY RCHME</li> <li>1) 206/H/2 02 Feb 1993 Sandhurst Hospital from South 206/N/12 12 Mar 1993 Sandhurst Hospital from South East 206/S/6 16 Mar 1993 Sandhurst Hospital 1894 plaque 206/S/7 16 Mar 1993 Sandhurst Hospital from South East</li> <li>2) BB92/26037 H26 Sandhurst Hospital built 1894 view from South West BB92/26038 H26 Sandhurst Hospital built 1894 view from South East BB92/26230 H26 Sandhurst Hospital 1894 Interior,ground floor North room,view from West.</li> </ul>	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: H25		
CONDITION Good		

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	DESCRII 1)	TION CONSTRUCTIONAL MATERIAL Brick
	2)	ROOF MATERIALS AND STRUCTURE Tile
•	3)	POWER SOURCE Electricity
	4)	DIMENSIONS i) L 17.4m ii) W 13.1m iii) HT estimate 7m
		A terracotta plaque on the east wall has the following legend 'Sandhurst Hospital 1894'.
		See attacahed RCHME Threatened Buildings Section report.
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## **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H26 Sandhurst Hospital The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91449 NGR: TL 37678 00669

The Sandhurst Hospital was built in 1894 as a short-stay surgery for injured workmen at the Royal Gunpowder Factory. It contained two wards, containing six or seven beds in total, three nurses' rooms, a cook's room, a kitchen, a scullery, and a store. The building is constructed of yellow brick with red brick bands, and has a timber verandah and timber trussed gables. It has a T-shaped plan, the central part of which rises to two storeys.

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Named after Lord Sandhurst, who officially opened the building shortly after it was completed in 1894,<sup>1</sup> the new hospital was described in 1895 as standing "... close to one of the myriad streams that intersect the vast grounds of the factory, and is intended solely for the benefit of injured workmen".<sup>2</sup>

T-shaped in plan, the overall dimensions of the building are 17.4 x 13.1 metres. The height of the central two-storeyed block is approximately seven metres. Behind a verandah on the east side of the building, the main entrance led to a lobby which, in turn, led to the ground floor rooms and to stairs to the first floor. On the south side of the lobby is a heated room which was the nurse's room, with a window on its south wall for viewing a ward at the southern end of the building. This ward, which contained four beds, has a fireplace on its north wall and a projection off its west side for a sink and earth closet. A heated room on the north-east side of the lobby was a ward for two or three beds. The projecting western side of the building contains rooms which were originally a kitchen, a cook's room, a scullery, a bathroom and a store. At the north-west end of the lobby is a straight staircase with winders at the top and bottom. Beside the stair is a back door leading to an outside earth closet and sink.

<sup>1</sup> 

A stone plaque on the east front reads 'Sandhurst Hospital 1894'.

<sup>2</sup> 

<sup>&</sup>quot;How Explosives are Made" by William G. Fitzgerald, <u>The Strand Magazine</u>, Vol IX Jan-June 1895.

The first floor rooms were two nurses' rooms, only the south one of which was heated, and a linen closet.

The building is constructed of yellow brick which is laid in English bond except in the western projections, at the back of the building, where the bricks are in Flemish bond. There is a plinth of chamfered black brick and above, at approximately one metre up from the ground level, a band of red brick. On the east front are two further bands of red brick below the eaves. The windows have cambered heads of rubbed red-brick and chamfers to the bricks at the sides.

Timber features in the building include posts of the verandah, which are of chamfered timber with moulded timber braces, trussed gables at the south sides of the east and west elevations, and the staircase which has turned newel posts and plain balusters. The doors are four-panelled.

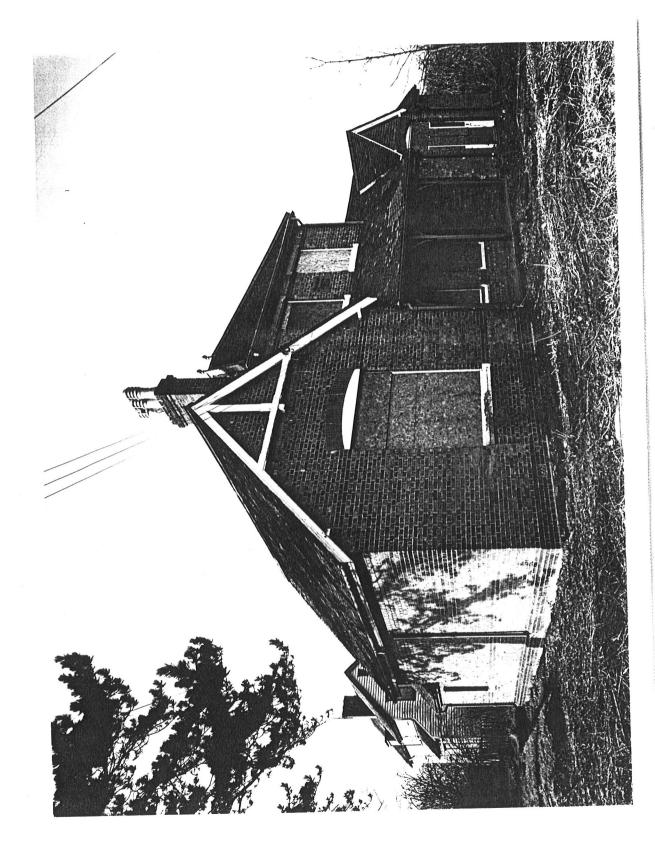
The roof, which is tile-covered, has gables at the north and south ends, a lean-to for the verandah, and hips for both the projection at the centre of the west elevation and the two-storeyed block.

Later alterations to the building relate to its conversion to two dwellings. The main entrance doorway on the east elevation was blocked, and a new doorway inserted on the west elevation for the new dwelling at the south end. The dwelling at the northern end of the building, which included the first floor rooms, was entered both by the original back door on the north side and by double doors which were inserted in place of a threelight window on the east elevation.

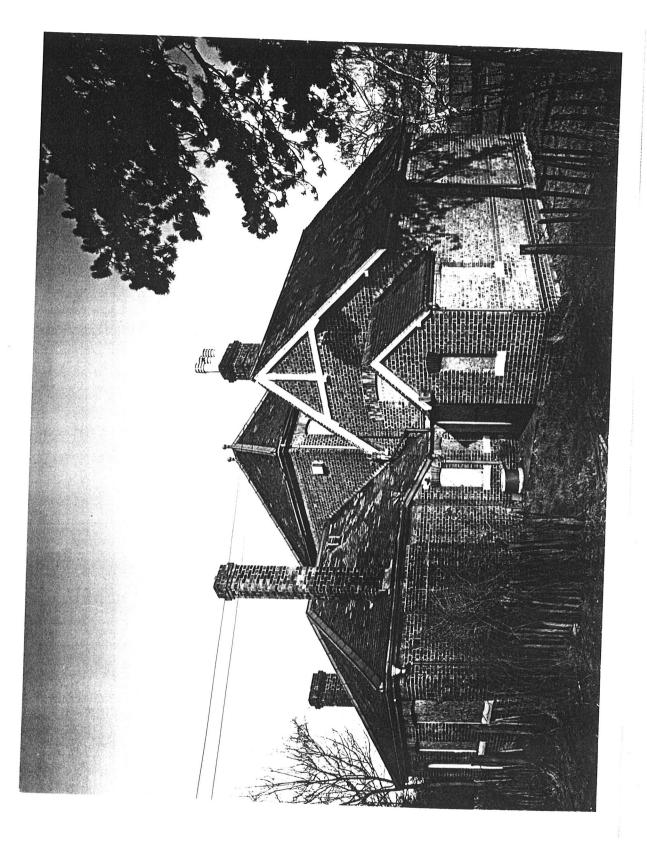
#### References

Drawings of plans and elevations of Cottage Hospital, Waltham Abbey, dated 1893 - H-26/2 and H26/3 (cat. H26.B.04), MOD Central Disposals Unit, Chessington.

Surveyed March 1993 Report by R L Burgess







### **ROYAL COMMISSION ON THE HISTORICAL MONUMENTS OF ENGLAND**

MOD Building No. H26 Sandhurst Hospital The Royal Gunpowder Factory Waltham Abbey Essex NBR No: 91449 NGR: TL 37678 00669

The Sandhurst Hospital was built in 1894 as a short-stay surgery for injured workmen at the Royal Gunpowder Factory. It contained two wards, containing six or seven beds in total, three nurses' rooms, a cook's room, a kitchen, a scullery, and a store. The building is constructed of yellow brick with red brick bands, and has a timber verandah and timber trussed gables. It has a T-shaped plan, the central part of which rises to two storeys.

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THE ROYAL	GUNPOWDER FACTORY	- WALTHAM ABBEY	7
NUMBER H30	OLD SERIES	RCHME NUMBER	N.G.R. TL 37604 00867
NAME/FUNCTION Solvent store	1	START DATE 1970?	end date 1992
	20 204		
1972 WASC 9	DEPICTION 00/102 ; H30 00/104 ; H30 00/113 ; H30	DOCUMENTARY REFEREN 1972 ERDE List ; Solvent 1992 RARDE List ; Solven	Store
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME 1) 206/I/33 01 Feb 1993 Froi 206/S/20 17 Mar 1993 Froi	
RELATIONSHIPS V	WITH OTHER MONUMENTS		
ASSOCIATED WIT	H:		
CONDITION	Fair		
	JCTIONAL MATERIAL I iron over steel frame		
2) ROOF MA Corrugated	ATERIALS AND STRUCTURE 1 iron		
3) POWER S None	OURCE		
4) DIMENSIO	ONS i) L 4.1m ii) W 2.2m iii) HT 2.1m		
5) Small rect	angular store with metal mesh gate to e	ast.	

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THE	<b>ROYAL GUNPOWDER FACTORY</b>	- WALTHAM ABBEY	ζ
NUME H31	BER OLD SERIES	RCHME NUMBER	N.G.R. TL 37675 00795
	FUNCTION r pump house	START DATE 1956	END DATE
CARTO c1963 1972 1972 1976	OGRAPHIC DEPICTION WASC 900/97 ; H31 WASC 900/102 ; H31 WASC 900/104 ; H31 WASC 900/113 ; H31	DOCUMENTARY REFERENCE Plans; H66 B01 - B02 Plans and 1972 ERDE List ; Sewer 1992 RARDE List ; Sewer	d Elevations 1950 to 1951 Pump House
PHOTO HISTOP	GRAPHY NC	PHOTOGRAPHY RCHME 1) 206/H/6 02 Feb 1993 Fro 206/S/2 16 Mar 1993 Fron	om South West n North East
	IONSHIPS WITH OTHER MONUMENTS ATED WITH: H17, L126, L170		
COND			
DESCRI 1)	IPTION CONSTRUCTIONAL MATERIAL Brick		
2)	ROOF MATERIALS AND STRUCTURE Roofing felt over timber boards		
3)	POWER SOURCE Electricity		
4)	DIMENSIONS i) L 4.4m ii) W 3.5m iii) HT 2.79m		
5)	The pump house is a small rectangular building se through a single door on the north side.	et on a low earthen mound. The	e building is entered

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THE ROYAL GUNPOWDER FACTORY	- WALTHAM ABBEY	7
NUMBER OLD SERIES H32	RCHME NUMBER	N.G.R. TL 37608 00928
NAME/FUNCTION Portacabin offices	START DATE 198?	END DATE
NO PHOT AVAIL		
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN 1972 ERDE List ; Portaca 1992 RARDE List ; Portac	bin Offices
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: H10		
CONDITION Good		
DESCRIPTION Modern portacabin not described.		

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THE ROYAL GUNPOWDER FACTORY	- WALTHAM ABBEY	Z
NUMBER OLD SERIES H64	RCHME NUMBER	N.G.R. TL 37673 00909
NAME/FUNCTION Process Water Supply To Building H12	START DATE 1948?	END DATE
	OGRAPHY ABLE	
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES
1972 WASC 900/102 ; H64 1972 WASC 900/104 ; H64	Plans; H64 B01 - B03 Plans and	d Elevations 1948
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS		
ASSOCIATED WITH:		
CONDITION Demolished		
DESCRIPTION 5) No surface remains		

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THE	ROYAL GUNPOWDER FACTORY	- WALTHAM ABBEY	ζ
NUMB H65	ER OLD SERIES	RCHME NUMBER	N.G.R. TL 37592 00900
	FUNCTION fuel magazine	START DATE 1949	END DATE 1992
		► 36A	
CARTO 1972 19.'2 1976	GRAPHIC DEPICTION WASC 900/102 ; H65 WASC 900/104 ; H65 WASC 900/113 ; H65	DOCUMENTARY REFEREN Plan; H65 B01 - 18/4/1949 ; L 1972 ERDE List ; Small C 1992 RARDE List ; Locke	ayout of Dithekite Store
PHOTO HISTOR	GRAPHY JC	PHOTOGRAPHY RCHME 1) 206/I/34 01 Feb 1993 Fro 206/T/37 17 Mar 1993 Fro	
RELATI	ONSHIPS WITH OTHER MONUMENTS		
ASSOCL	ATED WITH: H12		
CONDI	TON Good		
DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL Breeze block		
2)	ROOF MATERIALS AND STRUCTURE Corrugated asbestos		
3)	POWER SOURCE None		
4)	DIMENSIONS i) L 3.3m ii) W 1.9m iii) HT 2.5m		
5)	The fuel magazine is a small rectangular breeze b within an earthen mound.	block structure with an entrance	on the northern side, set

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NUMBER OLD SERIES H66	RCHME NUMBER N.G.R. TL 37640	00924
NAME/FUNCTION Locker Magazine	START DATE END DATE 1950? 1992	3
11FORD FLUS 4 0 4 0 31 ► JIA 3		► 29A
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES	
c1960         WASC 900/94 ; H66           c1963         WASC 900/97 ; H66           1972         WASC 900/102 ; H66           1972         WASC 900/104 ; H66           1976         WASC 900/113 ; H66	Plans; H66 B01 - B02 ; Plans and Elevations 1972 ERDE List ; Locker Magazine 1992 RARDE List ; Locker Magazine	1950 to 1951
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/K/3 01 Feb 1993 From South Wes 206/K/7 01 Feb 1993 North side from V 206/S/29 17 Mar 1993 Locker Magazine West 206/S/31 17 Mar 1993 Locker Magazine East	West Interior from
RELATIONSHIPS WITH OTHER MONUMENT	IS	
ASSOCIATED WITH: H10		
CONDITION Good		
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick		
2) ROOF MATERIALS AND STRUCTU Corrugated abestos	IRE	
3) POWER SOURCE Electricity		
4) DIMENSIONS i) L 9.8m ii) W 2.6m ii	iii) HT Gable 3.05m	
at either end of the northern side. Ad	ed ends. The magazine was entered through single doors jacent to each door on the outside of the building is a sm tning conductor. Internally are six magazine lockers alon	all shelf. Th

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NUMBER H67a,b,c	OLD SERIES	RCHME NUMBER	N.G.R. TL 37560 01165	
NAME/FUNCTION Ballistics Laboratory Mechanical testing are	eas	START DATE 1956	END DATE	
			25A 30	
CARTOGRAPHIC DEPICT 21960 WASC 900/94 21963 WASC 900/97 1972 WASC 900/102 ; 1972 WASC 900/104 ; 1976 WASC 900/113 ;	; H67 ; H67 H67 H67	Plans; H67 B01 - B5& ; Plans 1972 ERDE List ; Mech	DOCUMENTARY REFERENCES Plans; H67 B01 - B5£ ; Plans and Elevations 1955 to 1968 1972 ERDE List ; Mechanical Testing Areas (a,b,c)	
PHOTOGRAPHY HISTORIC		2) BB92/26054 H67 Mech from North West BB92/26055 H67 Mecha chamber from North Ea BB92/26056 H67 Mecha North East	West end blast wall Front Elevation from South anical Testing Ballistics Lab anical Testing Interior West	
RELATIONSHIPS WITH OT	HER MONUMENTS			
ASSOCIATED WITH: H68, I	H69, H70, H72			
CONDITION FAIR				
DESCRIPTION ) CONSTRUCTION Brick	AL MATERIAL			
	S AND STRUCTURE			
) POWER SOURCE Electricity and stear	n heat			
) DIMENSIONS i) I	. 58.4m ii) W 12.8m iii) H	T 3.8m		
			on either side. At the western	

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY						
number H68	ULD SERIES	RCHME NUMBER	N.G.R. TL 37554 01192			
NAME/FUNCTI Test bed	ON	START DATE 1956	END DATE			
c1960 WA c1963 WA 1972 WAS( 1972 WAS(	63       WASC 900/97 ; H68       H68       B01 - B06 ; Plans and Elevations 1955 to 1975         2       WASC 900/102 ; H68       1972       ERDE List ; Test Bed					
PHOTOGRAPH HISTORIC	Y	<ul> <li>PHOTOGRAPHY RCHME</li> <li>1) 206/H/16 02 Feb 1993 From South East 206/H/17 02 Feb 1993 From East 206/Q/34 16 Mar 1993 From East 206/Q/35 16 Mar 1993 From South East 206/Q/36 16 Mar 1993 From South West</li> <li>2) BB92/26057 H68 Firing Point from South West BB92/26058 H68 Firing Point from North East BB92/26059 H68 Interior of Firing Point South West chamber from South West BB92/26060 H68 Interior of Firing Point South West chamber detail North wall &amp; floor</li> </ul>				
RELATIONSHIP	RELATIONSHIPS WITH OTHER MONUMENTS					
ASSOCIATED W	/TTH: H67, H69, H70, H72					
CONDITION	Good					
Reinfor	) CONSTRUCTIONAL MATERIAL Reinforced Concrete					
Concret	ROOF MATERIALS AND STRUCTURE Concrete slab					
Electric	POWER SOURCE Electricity					
	DIMENSIONS i) L 11.45m ii) W 8.35m iii) HT 2.9m The Test Bed has a central control room with two firing bays to the west and a single bay to the east. Small					
aperture	st Bed has a central control room with t es in the northern wall of the building a seze block.	wo firing bays to the west and a sir re protected by baffle walls constru	ngle bay to the east. Small cted from railway sleepers			

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## THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY

NUMBER

CONTINUATION SHEET



THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES H68a	RCHME NUMBER	N.G.R. TL 37544 01212		
NAME/FUNCTION Firing Tunnel	START DATE 1958?	END DATE		
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1972 ERDE List ; Firing Tunnel/PCC Pipe 1992 RARDE List ; Firing Tunnel/PCC Pipe				
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/H/18 02 Feb 1993 From 206/Q/33 16 Mar 1993 Firing tube from East				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: H67, H68, H69, H70, H72				
CONDITION FAIR				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Pre-cast concrete				
3) POWER SOURCE None				
4) DIMENSIONS i) L 14.86m ii) W - iii) HT - iv)DI	DIMENSIONS i) L 14.86m ii) W - iii) HT - iv)DIA 0.93m			
5) The firing tunnel is constructed from twelve segments of pre-cast concrete pipe set on breeze block and timber supports. Fragments of breeze block base indicate that it once extended further westwards.				

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NUMBER     OLD SERIES     RCHME N       H69     NAME/FUNCTION     START DA       Magazine (Cordite Store)     1958	TL 37576 01189			
	ATE END DATE			
	VTARY REFERENCES			
c1960       WASC 900/94 ; H69       1972       ERDE List ; Magazine         c1963       WASC 900/97 ; H69       1992       RARDE List ; Magazine         1972       WASC 900/102 ; H69       1992       RARDE List ; Magazine         1972       WASC 900/104 ; H69       1976       WASC 900/113 ; H69				
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/H/20 02 Feb 1993 From West 206/Q/31 16 Mar 1993 From South West				
RELATIONSHIPS WITH OTHER MONUMENTS				
ASSOCIATED WITH: H67, H68,H70, H72				
CONDITION Poor				
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick				
2) ROOF MATERIALS AND STRUCTURE Corrugated abestos				
3) POWER SOURCE Electricity				
4) DIMENSIONS i) L 5.25m ii) W 3.25m iii) HT 2.8m	4) DIMENSIONS i) L 5.25m ii) W 3.25m iii) HT 2.8m			
5) The magazine was fired in 1992. The magazine was entered through a single red steel door on the west side.				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER H70	OLD SERIES	RCHME NUMBER	N.G.R. TL 37573 01200	
NAME/FUN Solvent s		START DATE 1958	end date 1992	
CARTOGRAPHIC DEPICTION         DOCUMENTARY REFERENCES           c1960         WASC 900/94 ; H70         1972         ERDE List ; Solvent Store           c1963         WASC 900/97 ; H70         1992         RARDE List ; Solvent Store           1972         WASC 900/102 ; H70         1992         RARDE List ; Solvent Store           1972         WASC 900/104 ; H70         1992         RARDE List ; Solvent Store           1976         WASC 900/113 ; H70         1976         1972				
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/H/19 02 Feb 1993 From West 206/Q/32 16 Mar 1993 From South West				
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: H67, H68, H68a, H69, H72				
CONDITION	N Good			
DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick				
	ROOF MATERIALS AND STRUCTURE Flat concrete slab			
	POWER SOURCE Electricity			
4) DI	DIMENSIONS i) L 2.6m ii) W 2m iii) HT 2.78m			
5) The store is a single storey brick building with a flat concrete roof. It is entered by a single yellow door on the west side with brass furniture. The interior is shelved and lit by electric lights.				

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NUMBER H71	OLD SERIES	RCHME NUMBER	N.G.R. TL 37610 00943
NAME/FUN Offices fo	r propellant section	START DATE 1956	END DATE
c1960 c1963 1972 W 1972 W	WASC 900/94 ; H71 WASC 900/97 ; H71 WASC 900/97 ; H71 /ASC 900/102 ; H71 /ASC 900/104 ; H71 /ASC 900/113 ; H71	1972 ERDE List ; O	TERENCES lans and Elevations 1956 to 1970 ffices Adjoining H10 Offices Adjoining H10
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1) 206/H/8 02 Feb 1993 From South West 206/T/1 17 Mar 1993 From South West			93 From South West 3 From South West
	HIPS WITH OTHER MONUMENTS D WITH: H10		
CONDITION	Good		
DESCRIPTIC 1) CO Bri	NSTRUCTIONAL MATERIAL		
	ROOF MATERIALS AND STRUCTURE Roofing felt over flat roof		
	WER SOURCE ctricity and steam heat		
4) DIN	MENSIONS i) L 14.5m ii) W 9.3m iii) HT	3.1m	
011	e offices are joined to H10 by a short corrie the north and south sides. The full length e is lit by smaller windows.	dor. Entry to the offices was al of the western side of the build	so gained through double doors ding is glazed while the eastern

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NUMBER OLD S H72	SERIES	RCHME NUMBER	N.G.R. TL 37590 01166	
NAME/FUNCTION Compressor house for H67		START DATE 1960	END DATE 1992	
P4 PLUS 2 ↓ ↓ 12 A	13	ILFORD HP5 PLUS,		
CARTOGRAPHIC DEPICTIONDOCUMENTARY REFERENCESc1960WASC 900/94 ; H72 c1963Plan; H72c1963WASC 900/97 ; H72 H72H721972WASC 900/102 ; H72 H72H721972WASC 900/104 ; H72 H72Nitrogen Compressor1976WASC 900/113 ; H721978H721979ERDE List ; Compressor House for H67 H9921992RARDE List ; Compressor House for H67 H67				
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME 1) 206/H/13 02 Feb 1993 From South East 206/L/3 09 Mar 1993 From South East		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: H67				
CONDITION Good				
DESCRIPTION 1) CONSTRUCTIONAL MATI Brick	ERIAL			
	ROOF MATERIALS AND STRUCTURE Flat timber boards covered by roofing felt.			
3) POWER SOURCE Electricity				
4) DIMENSIONS i) L 3.8m ii)	DIMENSIONS i) L 3.8m ii) W 3.15m iii) HT 2.75m			
5) A small brick building entered from the north side through double yellow painted doors. Externally on the south wall are two pressure guages by Budenburg Broadheath Manchester housed in a protective casing.				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	RCHME NUMBER 314	N.G.R. TL 37687 00589		
NAME/FUNCTION Building	START DATE 1827-65	END DATE 1890?		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION     DOCUMENTARY REFERENCES       1865     WASC 900/38 + SUPP5 975		NCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS Unknown				
CONDITION Demolished				
DESCRIPTION No Surface Remains				

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NUMBER	OLD SERIES	RCHME NUMBER 315	N.G.R. TL 37658 00606
NAME/FUNCTION Copper Smiths F	orge	START DATE 1806-27	END DATE 1890?-1900?
		IOTOGRAPHY /AILABLE	
CARTOGRAPHIC D	EPICTION	DOCUMENTARY REFER	ENCES
1865         WASC 90           1865         WASC 90           1871         SUPP5 68	0/05 0/06 0/07 0 900/10A 0/13 0/14		
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
RELATIONSHIPS W	ITH OTHER MONUMENTS Unk	nown	
CONDITION Demol	ished		
DESCRIPTION			
No Surface Remains			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	RCHME NUMBER 313	N.G.R. TL 37672 00608		
NAME/FUNCTION Saltpetre Refinery Building Sulphur Refining House Gun Cotton Building	START DATE 1801-06 1827 1865?	END DATE 1827 1865? 189?-1900?		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION         DOCUMENTARY REFERENCES           1806?         WO 78/1352 + MR 580         1807         Statement of Property WO55 2694           1827         WASC 900/04 + MPHH 271 ; Sulphur         1830         Statement of Property WO55 2351           1830         WO55 2694         1841         Statement of Property WO55 2856           1830         WASC 900/05         1851         Statement of Property WO55 3027           1830         WASC 900/06         1851         Statement of Property WO55 3027           1835         WASC 900/07         1861-1868         WASC 900/10A           1865         WASC 900/13         1865           1871         SUPP5 682         1807           1865         WASC 900/38 + SUPP5 975 ; Gun Cotton         Herein Cotton		erty WO55 2694 erty WO55 2351 erty WO55 2856		
PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME				
RELATIONSHIPS WITH OTHER MONUMENTS Unknown				
CONDITION Demolished				
DESCRIPTION No Surface Remains				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER	OLD SERIES	RCHME NUMBER 312	N.G.R. TL 37690 00594
NAME/FUNCTION Saltpetre Refiner	y Building	START DATE 1801-06	END DATE pre 1827
D≖ HİTTOM <sup>a</sup> y		PHOTOGRAPHY AVAILABLE	th sites met. MR 1932 "Acya Ch sites Scale
CARTOGRAPHIC D	DEPICTION 352 + MR 580 ; illegible	DOCUMENTARY REFER	RENCES
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
RELATIONSHIPS W	TTH OTHER MONUMENTS U	nknown	
CONDITION Demolished			
DESCRIPTION No Surface	Demains		
No Surface	Damaina		

L128 ( MOD ) TL 37520 01325

JANUARY 1976 "PERME Waltham Abbey" North site Scale 1:2500 NOVEMBER 1972 "ERDE Waltham Abbey" North site Scale 1:2500 APRIL 1972 "ERDE Waltham Abbey" North site Scale 1:2500 Circa 1963 No Title, ERDE North site est. Scale 1:2500 Post 1940 "Royal Gunpowder Factory, Waltham Abbey" North and South sites est. Scale 1:2500 - "L128"

JUNE 1932 "Royal Gunpowder Factory, Waltham Abbey" North and South sites Scale 1:2500 - "150A"

MARCH 1923 "Royal Gunpowder Factory, Waltham Abbey" North site Sheet 1 Scale 1:2500 - "150A"

Circa 1920 "Royal Gunpowder Factory, Waltham Abbey" North and South sites Scale 1:2500 - "150A"

1919 (1917, rev. March 1919) "Royal Gunpowder Factory, Waltham Abbey" North site Sheet 1 Scale 1:2500 - "150A"

SEPTEMBER 1917 "Royal Gunpowder Factory, Waltham Abbey" North site Scale 1:2500 - "150A"

JUNE 1917 "Royal Gunpowder Factory, Waltham Abbey" North site Scale 1:2500 - "Fuse Powder Magazine No. 2"

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	RCHME NUMBER 314	N.G.R. TL 37687 00589		
NAME/FUNCTION Building	START DATE 1827-65	END DATE 1890?		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975	DOCUMENTARY REFERENCES			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS Unknown				
CONDITION Demolished				
DESCRIPTION No Surface Remains				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	RCHME NUMBER 315	N.G.R. TL 37658 00606		
NAME/FUNCTION Copper Smiths Forge	START DATE 1806-27	END DATE 1890?-1900?		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES		
1827       WASC 900/04 + MPHH 271 ; Copper Smiths Forge         1830       WO55 2694         1830       WASC 900/05         c1830       WASC 900/06         c1835       WASC 900/07         1861-1868       WASC 900/10A         1865       WASC 900/14         1871       SUPP5 682         1865       WASC 900/38 + SUPP5 975				
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS Unknown				
CONDITION Demolished				
DESCRIPTION No Surface Remains				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 313	N.G.R. TL 37672 00608	
NAME/FUNCTION Saltpetre Refinery Building Sulphur Refining House Gun Cotton Building	START DATE 1801-06 1827 1865?	END DATE 1827 1865? 189?-1900?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1806? WO 78/1352 + MR 580 1827 WASC 900/04 + MPHH 271 ; Sulphur Refining House 1830 WO55 2694 1830 WASC 900/05 c1830 WASC 900/06 c1835 WASC 900/07 1861-1868 WASC 900/10A 1865 WASC 900/13 1865 WASC 900/14 1871 SUPP5 682 1865 WASC 900/38 + SUPP5 975 ; Gun Cotton	DOCUMENTARY REFERENCES 1807 Statement of Property WO55 2694 1830 Statement of Property WO55 2351 1841 Statement of Property WO55 2856 1851 Statement of Property WO55 3027		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS Unknown			
CONDITION Demolished			
DESCRIPTION No Surface Remains			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES	RCHME NUMBER 312	N.G.R. TL 37690 00594
NAME/FUNCTION Saltpetre Refinery Building	start date 1801-06	END DATE pre 1827
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION 1806? WO 78/1352 + MR 580 ; illegible	DOCUMENTARY REFERENCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS Unknown		
CONDITION Demolished		
DESCRIPTION No Surface Remains		

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES	RCHME NUMBER 311	N.G.R. TL 37694 00596
NAME/FUNCTION Saltpetre Refinery	START DATE pre 1783	END DATE 1806
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES	
1783         WASC 900/01 + MR 593           1783         WASC 900/01A           1801         WASC 900/58 + MR 580		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS Unknown		
CONDITION Demolished		
DESCRIPTION		
No Surface Remains		

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES	RCHME NUMBER 314	N.G.R. TL 37687 00589
NAME/FUNCTION Building	START DATE 1827-65	END DATE 1890?
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975	DOCUMENTARY REFERENCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS Unknown		
CONDITION Demolished		
DESCRIPTION No Surface Remains	5	

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 315	N.G.R. TL 37658 00606	
NAME/FUNCTION Copper Smiths Forge	START DATE 1806-27	END DATE 1890?-1900?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1827 WASC 900/04 + MPHH 271 ; Copper Smiths Forge 1830 WO55 2694 1830 WASC 900/05 c1830 WASC 900/06 c1835 WASC 900/07 1861-1868 WASC 900/10A 1865 WASC 900/13 1865 WASC 900/14 1871 SUPP5 682 1865 WASC 900/38 + SUPP5 975	DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS Unknown			
CONDITION Demolished			
DESCRIPTION No Surface Remains			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES	RCHME NUMBER 313	N.G.R. TL 37672 00608
NAME/FUNCTION Saltpetre Refinery Building Sulphur Refining House Gun Cotton Building	START DATE 1801-06 1827 1865?	END DATE 1827 1865? 189?-1900?
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION 1806? WO 78/1352 + MR 580 1827 WASC 900/04 + MPHH 271 ; Sulphur Refining House 1830 WO55 2694 1830 WASC 900/05 c1830 WASC 900/06 c1835 WASC 900/07 1861-1868 WASC 900/10A 1865 WASC 900/13 1865 WASC 900/14 1871 SUPP5 682 1865 WASC 900/38 + SUPP5 975 ; Gun Cotton	DOCUMENTARY REFERENCES 1807 Statement of Property WO55 2694 1830 Statement of Property WO55 2351 1841 Statement of Property WO55 2856 1851 Statement of Property WO55 3027	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS Unknown		
CONDITION Demolished		
DESCRIPTION No Surface Remains		

THE ROYAL GUNPOWDER FACTO	ORY - WALTHAM ABB	EY
NUMBER OLD SERIES	RCHME NUMBER 312	N.G.R. TL 37690 00594
NAME/FUNCTION Saltpetre Refinery Building	START DATE 1801-06	END DATE pre 1827
	PHOTOGRAPHY AVAILABLE	a stear ostea Robert Scene Robert Scene
CARTOGRAPHIC DEPICTION 1806? WO 78/1352 + MR 580 ; illegible	DOCUMENTARY REFE	RENCES
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS L	Jnknown	
CONDITION Demolished		
DESCRIPTION		
No Surface Remains		

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES	RCHME NUMBER 311	N.G.R. TL 37694 00596
NAME/FUNCTION Saltpetre Refinery	START DATE pre 1783	END DATE 1806
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION 1783 WASC 900/01 + MR 593 1783 WASC 900/01A 1801 WASC 900/58 + MR 580	DOCUMENTARY REFERENCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS Unknown		
CONDITION Demolished		
DESCRIPTION No Surface Remains		

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES 288	RCHME NUMBER	N.G.R. TL 37661 00592
NAME/FUNCTION Gun Cotton Refining House Acetone Factory,Clean Machinery Store,Acetate of Lime General Store	START DATE 1865? 1890? 1923?	END DATE 1890? 1923? 1958?
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975 ; Store 1923 WASC 900/84 ; 288 1932 WASC 900/87 ; 288 > 1940 WASC 900/91A 1954 A - B.34 ; HS 30 c1960 WASC 900/94 ; H30	DOCUMENTARY REFERENCES1908RGPF Ledger WASC 1509 + WASC 1764 ; Acetone Refineryc1925RGPF Ledger WASC 1680 ; Acetone Refineryc1945RGPF Ledger WASC 1508 ; Acetone Refinery	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:		
CONDITION Demolished		
DESCRIPTION 5) No surface remains		

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES 291	RCHME NUMBER	N.G.R. TL 37665 00582	
NAME/FUNCTION Acetate of Lime & Drum Store Clean Store	START DATE pre 1872 1900?	END DATE 1900? 1958?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION 1865 WASC 900/38 + SUPP5 975 ; illegible 1923 WASC 900/84 ; 291 1932 WASC 900/87 ; 291 > 1940 WASC 900/91A 1954 A - B.34 ; HS 31 c1960 WASC 900/94 ; HS31	DOCUMENTARY REFERENCES         1908       RGPF Ledger WASC 1509 + WASC 1764 ; Acetate of Lime & Drum Store         c1925       RGPF Ledger WASC 1680 ; Acetate of Lime & Drum Store         c1945       RGPF Ledger WASC 1508 ; Acetate of Lime & Drum Store         c1945       RGPF Ledger WASC 1508 ; Acetate of Lime & Drum Store		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:			
CONDITION Demolished			
DESCRIPTION 5) No surface remains.			

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
RCHME NUMBER 100	N.G.R.	
START DATE	END DATE	
NO PHOTOGRAPHY AVAILABLE		
DOCUMENTARY REFERENCES 1) WASC 901/282 Drawing E 120 7-Feb-1917		
PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:		
CONDITION Poor		
DESCRIPTION The remains of the swing bridge comprise the central concrete pier in the middle of the canal and a concrete abutment on the western bank. The line of the tramway may be followed westwards as an earthwork enbankment for 15m with a width of 3.9m. The bridge formerly comprised a fixed eastern section and a section on the western side that swung on a turntable fixed to the west bank (Jenkins 1989, 394). The fixed eastern portion and the controlling signal was demolished in 1987 (Jenkins 1989, 413).		
	RCHME NUMBER 100 START DATE OGRAPHY ABLE DOCUMENTARY REFEREN 1) WASC 901/282 Drawing E PHOTOGRAPHY RCHME Tral concrete pier in the middle mway may be followed westwar tion and a section on the weste	

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 262	N.G.R.	
NAME/FUNCTION Edge runner Capstan base	START DATE	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:			
CONDITION Fair			
<ul> <li>DESCRIPTION <ol> <li>CONSTRUCTIONAL MATERIAL <ul> <li>Limestone</li> </ul> </li> <li>DIMENSIONS iii)w 0.46m iv)DIA 1.84m</li> </ol></li></ul> <li>The gunpowder mill edge runner is set horizontally, the cracked stone has been strengthened by the addition of iron bars bolted and set in lead. <ul> <li>The edge runner appears to have been reused as a base for a capstan probably to aid the passage of barges through the former canal to the south.</li> </ul> </li>			

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