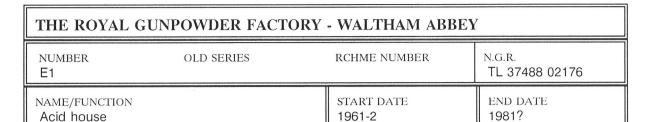
Nitroglycerine Factory

E1-16







#### CARTOGRAPHIC DEPICTION

Drwg No.P16;Bldg 5 Acid House (New)

c1960 - WASC 900/94; E1 c1963 - WASC 900/97; E1 1972 - WASC 900/102; E1 1972 - WASC 900/104; E1

1976 - WASC 900/113; E1

# DOCUMENTARY REFERENCES

#### Plans

E01 B01 - 22/11/1961; New Acid Mixing House

B02 - ; New Acid Mixing House (2ft to 1in)

B03 - 5/1962; New Acid Mixing House B04 - 14/8/1962; Steam pipes,Extractor Vents

B05 - 14/6/1962; Steam Mains

B06 - 27/6/1962; Electrical Services (4ft & 8ft to 1in)

B07 - 3/4/1962; New Acid House Base

ERDE list 1972 - Acid house 1964 RARDE list 1992 - Acid house

# PHOTOGRAPHY HISTORIC

WASC 1054/16 Barrel & Weighing house 1981

# PHOTOGRAPHY RCHME

1) 206/L/14 09 Mar 1993 From South standing on E2

# RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E2.47

# CONDITION

Demolished

- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 8.3m ii) W 7.2m
- 5) The building was demolished, probably in 1981 see WASC 1054/16. The concrete floor slab remains with wall foundations indicating three former rooms.

NUMBER	OLD SERIES	RCHME NUMBER	N.G.R.
E2	43		TL 37514 02172
NAME/FUNCTION Nitrating House N Nitrating House N		START DATE 1895-6 1908	END DATE 1908? 1981?







#### CARTOGRAPHIC DEPICTION

1897 - WASC 900/53C; Nitrating House No.3 c1910 - WASC 900/65; Nitrating House No.1 c1910 - WASC 900/79; Nitrating House No.1 1917 - WASC 900/70; Nitrating House No.1 1917 - WASC 900/72; Nitrating House No.1 1919 - WASC 900/74; Nitrating House No.1

c1920 - WASC 900/80; 43

1923 - WASC 900/84; 43 Nitrating House No.1 1932 - WASC 900/87; 43 Nitrating House No.1

>1940 - WASC 900/91A; 43

1954 - A - B.34; 43

c1960 - WASC 900/94; E2 c1963 - WASC 900/97; E2 1972 - WASC 900/102 ; E2

1972 - WASC 900/104; E2 1976 - WASC 900/113; E2

# DOCUMENTARY REFERENCES

1888 Maj Gen W.H.Wardell Handbook of Gunpowder

& Guncotton 1888 p.83-89

RGPF Ledger WASC 1509 + WASC 1764; 1908

Nitrating House & pit built 1895-6 p4

c1925 RGPF Ledger WASC 1680; Nitrating House &

1938 Textbook of Explosives HMSO 1938 p80-85

Fig 12.1-12.3

c1945 RGPF Ledger WASC 1508; Nitrating House &

Oscar Guttmann The Manufacture of Explosives

Vol 1 p40-50 Figs 7-8

Plans:

E02 B01 - B09 : Plans and Elevations no date

ERDE list 1972 - Nitration plant 1964 RARDE list 1992 - Nitration plant

# PHOTOGRAPHY HISTORIC

PRO Supply 5/860 90-2 1897

PRO Supply 5/860 93 1897 View north from E2 showing Guncotton stoves under construction

Engelbach Army and Navy Illustrated 13-Jan-1900 p483

PRO Supply 5/860 95 Nitrating house from north

PRO Supply 5 860 97 Exterior also shows E3 and E5

PRO Supply 5/861 183-97 1903

PRO Supply 5/861 226 Interior feb 1905

PRO Supply 5/861 227 Interior feb 1905

PRO Supply 5/861 228 Interior jan 1905

PRO Supply 5/861 233 Interior mar 1908

PRO Supply 5/861 234 Labrinyth may 1908

PRO Supply 5/861 249 Interior jun 1909

WASC 1024 Old Nitrating house drowning tank during demolition 2.2.1981

E2 WASC 1054/10 Entrance 1981

E2 WASC 1054/11 Looking N/W 1981

E2 WASC 1054/12-14 Views of roof structure 1981

E2 WASC 1054/15 Exterior 1981

E2 WASC 1054/17 Approach to E2 E3 & E5 1981

PRO Supply 5/861 202 1903? Fume pipe condensor and after separating gutter.

Supply 5/861 205 1903? Shows now blocked tunnel on west side and gutters running into it.

PHOTOGRAPHY RCHME

- 1) 206/L/13 09 Mar 1993 Nitrator from North 206/L/15 09 Mar 1993 Hole for Drowning Tank 206/L/27 09 Mar 1993 From on top of E3
- BB92/26267 E2 Nitrator view from West.
   BB92/26268 E2 Nitrator view from North West top of mound showing entrance, Drowning Tank Pit and Nitroglycerine exit tunnel.
   BB92/26269 E2 Nitrator view from North West, detail of entrance and Nitroglycerine exit tunnel
   BB92/26347 E2 Drawing E.02.B.02 Proposed

Alteration to Nitrating House (MOD Chessington)

4) 4786/32 06.05.1993 4786/33 06.05.1993 4788/16 06.05.1993 4788/18 06.05.1993

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E1, E3, E5, E6, E15, RCHME 273

CONDITION

Good

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond and earthwork
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electricity, steam heat and compressed air
- 4) DIMENSIONS iii) HT 5.7m iv)DIA 9.47m
- The Nitrator was housed within a circular revetment wall surrounded by a high earthwork traverse. The 3 building in the centre was entered along a brick tunnel from the south closed by a red wooden slatted gate. The tunnel originally joined to the central building by a porch. On the northern side of the mound steps lead upto a platform supported on RSJs that probably formerly carried acid tanks. A series of small bore pipes lagged in cork and a metal gutter (RCHME 273) ran up the western side of the mound carrying control wires form E6, compressed air and possibly other liquids. Also entering from the western side is a cast iron flanged pipe with a bore of 10.6cm. This may connect to one of the two cast iron flanged pipes that emerge at the base of the revetment wall on the west side. Both these pipes are set within earthenware pipes with bores of 7.5cm and 11cm, the latter being lead lined. Above these pipes is a blocked arched brick opening, height 1.55m width 0.79m. Opposite to this tunnel on the eastern side is an arched brick tunnel, height 1.55m width 1.62m. The precense of bolts along either side of the tunnel indicate that gutters ran along both sides carrying nitroglycerine to wash houses E3 and E5. Around the wall are a series of holes that formerly contained small horizontal joists that acted on the exterior of the building. Some pipework and electric pumps relating to tha last phase of operation remains attached to the wall.

The building covering the nitrating equipment differed in form to the other roundhouse in that the southern part was curved while the northern part was facetted. The building had a diameter of 7m and was timber framed set on a low sill wall. In the centre of the building is an oval brick lined pit. The pit measures 5.85m in length, 4.35m in width and is 1.15m in depth. On the base of the pit the positions of five beams may be discerned that formerly supported the lead drowning tank. The building has been fired, probably during

NUMBER	OLD SERIES	RCHME NUMBER	N.G.R.
E3	45		TL 37568 02162

NAME/FUNCTION START DATE END DATE Washing House No.3 1895-6 1908? Use No.1 1908 1981?



# CARTOGRAPHIC DEPICTION

1897 - WASC 900/53C; Washing House No.3 c1910 - WASC 900/65; 45 Washing House No.1 c1910 - WASC 900/79; 45 Washing House No.1 1917 - WASC 900/70; 45 Washing House No.1 1917 - WASC 900/72; 45 Washing House No.1 1919 - WASC 900/74; 45 Washing House No.1 c1920 - WASC 900/80; Washing House No.1 1923 - WASC 900/84; 45 Washing House No.1 1932 - WASC 900/87; 45 Washing House No.1

>1940 - WASC 900/91A; 45

1954 - A - B.34; 45 c1960 - WASC 900/94; 45 c1963 - WASC 900/97; E3 1972 - WASC 900/102; E3 1972 - WASC 900/104; E3 1976 - WASC 900/113; E3

#### DOCUMENTARY REFERENCES

c1945 RGPF Ledger WASC 1508; Washing House 1945 Plan and elevation traced 20th december 1945

(no ref No.)

Plans:

E03 B01 3/6/1940; Tunnel to No.2 Pouring on

House

ERDE list 1972 - NG wash house 1964 RARDE list 1992 - NG wash house

# PHOTOGRAPHY HISTORIC

PRO Supply 5/860 Washing House No.3 Exterior 1897

PRO Supply 5/861 229 Interior jan 1905

PRO Supply 5/861 250 Interior jul 1909

PRO Supply 5/861 274 No.1 washing house (no date)

1888 Maj Gen W.H. Wardell R.A <u>Handbook of</u>

Gunpowder & Guncotton 1888 Chp X11 p.85-87

1908 RGPF Ledger WASC 1509 + WASC 1764;

Washing House built 1895-6 p4

c1925 RGPF Ledger WASC 1680; Washing House 1938 Textbook of Explosives Used in The Service

<u>Textbook of Explosives Used in The Service</u> HMSO 1938 Chp X11 p80-85 Fig 12.1,13.3

Proc. of Court of Enquirey on explosion at RGPF 20-Apr-1940 figs.17, 18, 19

E3 WASC 1054/5 Interior of roof 1981

E3 WASC 1054/6 Exterior of roof 1981

E3 WASC 1054/7 E3 entrance 1981

E3 WASC 1054/8 Interior with steps 1981

# PHOTOGRAPHY RCHME

1) 206/L/16 09 Mar 1993 Washing house from West on top of E2

206/L/23 09 Mar 1993 Mound from South showing Exit tunnels

206/L/24 09 Mar 1993 Exit tunnel to South

206/L/25 09 Mar 1993 N/G tunnel to 46R 206/L/26 09 Mar 1993 Interior from South

206/L/28 09 Mar 1993 Interior showing N/G tunnel to 46R

206/L/29 Waste

2) BB92/26270 E5 and E3 Nitroglycerine Washing House view from South West.

BB92/26272 E3 Detail of wooden gully support in service tunnel.

BB92/26273 E3 Nitroclycerine Washing House view from South East.

BB92/26276 E3 Interior of Nitroglycerine Washing House.

4) 4786/32 06.05.1993 4786/33 06.05.1993 4788/15 06.05.1993

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E2, E5, 46, 46a, 52

CONDITION

Good

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond
- 2) ROOF MATERIALS AND STRUCTURE Probably roofing felt over timber boards
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS iii0 HT 3.75m iv)DIA 9.1m
- The wash house was enclosed within a circular brick revetment wall surrounded by an earthwork traverse. The wash house was entered through a curved brick tunnel from the north side protected by a red wooden slat gate. By this gate a stone plaque records the date '1896-7', also by the entrance are the modern fuse and switch boxes. The original form of the revetment wall consisted a curved brick depression on the eastern side leading towards mixing house 46 and a brick arched service tunnel, height 1.72m width 0.77m, leading to the wash water settling house 52. The wooden gutter support shelf for the gutter remaining insitu along the eastern wall. At the base of the revetment wall on the west side an earthenware pipe enters with a cast iron flanged pipe set within it. The pipe has abore of 11cm and is sealed by a circular plate.

Within the circular brick revetment formerly stood a timber framed round house measuring 7.6m in diameter. This building was set on a low brick sill wall over a slate damp proof course. The upper part of this building was braced against the revetment wall by a number of small horizontal joists the holes for which are visible in the brickwork. Also set on a stone bed in the brick work were two large horizontal timbers that formerly supported a raised platform roughly at head height within the building.

In common with E2 and E5 the wash house has been modified on a number of ocassions. The timber round house was extensively damaged when Mixing house 46 blow up on 20th april 1940, although it is unclear whether or not the brick work suffered any damage at this date. Evidence for more substantial modifications to the structure are represented by concrete additions to the late nineteenth century brick structure. Concrete has been added to raise height of the portal. On the western side a concrete channel has been cut through the mound and the revetment wall. On the eastern side the curved depression has been filled with concrete and a rectangular service tunnel, height 1.66m width 0.76m.

NUMBEROLD SERIESRCHME NUMBERN.G.R.E452TL 37585 02110

NAME/FUNCTION START DATE END DATE Wash Water Settling House 1895-6 1981?



#### CARTOGRAPHIC DEPICTION

1897 - WASC 900/53C; Wash water Settling House c1910 - WASC 900/65; 52 Wash Water Settling House c1910 - WASC 900/79; Wash Water Settling House 1917 - WASC 900/70; 52 Wash Water Settling House 1917 - WASC 900/72; 52 Wash Water Settling House 1919 - WASC 900/74; 52 Wash Water Settling House

c1920 - WASC 900/80; 52

1923 - WASC 900/84 ; 52 Wash Water Settling House 1932 - WASC 900/87 ; 52 Wash Water Settling House

>1940 - WASC 900/91A; 52

1954 - A - B.34 ; 52

1960 - WASC 900/94; E4 c1963 - WASC 900/97; E4 1972 - WASC 900/102; E4 1972 - WASC 900/104; E4 1976 - WASC 900/113; E4

# DOCUMENTARY REFERENCES

1908 RGPF Ledger WASC 1509 + WASC 1764; Wash Water Settling House built 1895-6 p5

c1925 RGPF Ledger WASC 1680; Wash Water

Settling House

c1945 RGPF Ledger WASC 1508; Wash Water

Settling House

No Plans

ERDE list 1972 - Wash Water Settling House 1964 RARDE list 1992 - Wash Water Settling House

# PHOTOGRAPHY HISTORIC

PRO Supply 5/860 89 Wash Water Settling House 1897 PRO Supply 5/861 198 1903

WASC 499 Explosion damage 18-Jan-1940, photo 7

Proc Court Inquirey explosion 20-Apr-1940, photos 9 and 10

PHOTOGRAPHY RCHME

1) 206/U/13 From south east 206/U/14 From east

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E3, E5, RCHME 212

CONDITION

Fair

- CONSTRUCTIONAL MATERIAL
   Brick foundations formerly with timber superstructure
- 2) ROOF MATERIALS AND STRUCTURE Formerly angle irons with timber board over
- 3) POWER SOURCE Steam heating
- 4) DIMENSIONS i) L 13.4m ii) W 9.8m
- The wash water settling house sat within a concrete cellar 1m in depth. The former timber framed building was a free standing building within this cellar placed on brick foundations 11m x 6.1m, depth 1m. A small timber bridge on the north east side bridged the gap between the two constructions. The building formerly housed a large circular stave tank to receive the spent washing water from washing houses E3 and E5. This was brought to the building along lead lined gutters supported on trestles and over the old river lee on bridges RCHME 212 and RCHME.

NUMBER	old series	RCHME NUMBER	N.G.R.
E5	49		TL 37534 02112
NAME/FUNCTION		START DATE	END DATE

NAME/FUNCTION
Washing House No.2
Schmidt Plant

1895-6 1964

1981?











#### CARTOGRAPHIC DEPICTION

1897 - WASC 900/53C; Washing House No.2 c1910 - WASC 900/65; 49 Washing House No.2 c1910 - WASC 900/79; Washing House No.2 1917 - WASC 900/70; 49 Washing House No.2 1917 - WASC 900/72; 49 Washing House No.2 1919 - WASC 900/74; 49 Washing House No.2

c1920 - WASC 900/80; 49

1923 - WASC 900/84 ; 49 Washing House No.2 1932 - WASC 900/87 ; 49 Washing House No.2

> 1940 - WASC 900/91A; 49

1954 - A - B.34 ; 49

c1960 - WASC 900/94; 49 c1963 - WASC 900/97; E5 1972 - WASC 900/102; E5 1972 - WASC 900/104; E5 1976 - WASC 900/113; E5

# DOCUMENTARY REFERENCES

 Maj Gen W.H.Wardell R.A. <u>Handbook of Gunpowder & Guncotton</u> 1888 Chp X11 p85-87

 1908
 RGPF Ledger WASC 1509 + WASC 1764 ;

Washing House built 1895-6 p4

c1925 RGPF Ledger WASC 1680; Washing House
1938 <u>Textbook of Explosives used in the Service</u>
HMSO 1938 Chp X11 p80-85 Fig 12.1,12.3

c1945 RGPF Ledger WASC 1508; Washing House 1945 Plan and elevation traced 20th december 1945 (no ref No.)

ERDE list 1972 - Schmidt house 1964

RARDE list 1992 - NG Wash house

# PHOTOGRAPHY HISTORIC

E5 WASC 1054/9 Entrance wall with date 1896-7 1981

E5 WASC 1054/18 Entrance 1981

E5 WASC 1054/19 Interior of tunnel to E5 1981

E5 WASC 1054/20 Gen view 1981

E5 WASC 1054/21 Old scales found in E5 1981

PRO Supply 5/860 96 1897 PRO Supply 5/860 100 1897

# PHOTOGRAPHY RCHME

1) 206/L/17 09 Mar 1993 Washing house from North on top of E2

206/L/18 09 Mar 1993 Interior from South looking towards E2

206/L/19 09 Mar 1993 Interior from West 206/L/20 09 Mar 1993 Entrance from West

206/L/21 09 Mar 1993 Showing N/G service tunnel

2) BB92/26270 E5 and E3 Nitroglycerine Washing House view from South West.

BB92/26271 E5 Washing House entrance view from West

BB92/26274 E5 Interior of Nitroglycerine Washing

BB92/26275 E5 Interior of Nitroglycerine Washing House.

#### RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E2, E3, 52

#### CONDITION

Good

#### DESCRIPTION

- CONSTRUCTIONAL MATERIAL
   Brick in English bond and earthwork
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS iii) HT 3.8m iv)DIA 9.1m
- The remains of the Nitroglycerine wash house consist of an internal circular brick revetment wall in English bond 9.1m in diameter and 3.8m in height. This is surrounded by an earthwork bank. In the centre of this feature stood a timber framed roundhouse, probably fired and demolished in 1981 (WASC 1054/9). The roundhouse was entered from the north through a curving brick tunnel sealed by a red slatted wooden gate. By the gate a stone plaque records the date '1896-7'. The roundhouse was 7.7m in diameter and was separated from the revetting wall by a gulley 0.75m in width and 0.47m in width. The wash house was originally serviced by a brick arched tunnel, height 1.71m width0.76m leading towards the wash water settling house 52. A curved depression in the southern side of the revetment wall may have carried further pipes away from the building. Set into the base of the revetment wall on the west side is an earthenware pipe with a lead pipe and copper conductor passing through it.

The internal roundhouse was set on a low brick sill wall over a damp proof course of broken slates. Set into the revetment wall on the northern side are two large horizontal timbers that originally supported a raised platform within the building. A similar arrangement was found on the south site in building 483. Other small joist holes in the wall mark the position of bracing timbers originally set against the outside of the building. Around one of the legs of this framework a section of the lead lined floor remained insitu.

The original form of this building has been modified by alterations carried out in the 1960s and perhaps also in the 1940s. Additions to the structure include the heightening of the entrance in concrete and to the service tunnels bringing the nitroglycerine into the building. On the northern side a concrete channel has been cut into the original brickwork, this leads from E2 and was presumably used to channel nitroglycerine into the building for washing. The tall framework of steel girders was also probably introduced during one of these rebuilding phases. The curved depression on the southern wall has also been filled with concrete and replaced by a rectangular servicr tunnel, height 1.72m width 0.77m. The presence of rusty bolts on the eastern side of the tunnel mark the position of the gutter that formerly carried the notroglycerine to mixing house 62.

NUMBER E6	OLD SERIES	RCHME NUMBER	N.G.R. TL 37463 02142
NAME/FUNCTION Remote control r	room for E2	START DATE 1962	END DATE 1981?



# CARTOGRAPHIC DEPICTION

c1960 - WASC 900/94; E6 c1963 - WASC 900/97; E6 1972 - WASC 900/102; E6 1972 - WASC 900/104; E6 1976 - WASC 900/113; E6

# DOCUMENTARY REFERENCES

Plans:

E06 B01 - 4/8/61; Remote Control Room - N.G.

Area

ERDE list 1972 - Remote control for E2 1962

RARDE list 1992 - Control room

#### PHOTOGRAPHY HISTORIC

#### PHOTOGRAPHY RCHME

- 1) 206/C/31 02 Feb 1993 From West
- 2) BB92/26142 E6 Interior of Central Room for Nitrator E2

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E1, E2, E15, RCHME 273

# CONDITION

Good

#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL
  - Breeze block
- 2) ROOF MATERIALS AND STRUCTURE

Flat concrete slab

3) POWER SOURCE

Electricity and steam heat

- 4) DIMENSIONS i) L 3.43m ii) W 3.43m iii) HT 2.3m
- 5) The control room is a single storey building with a rectangular plan. The control room is entered through a steel door on its northern side, that is away from the nitrator E2. There is a single armoured window on the north side also. The interior of the building retains many of its control panels. The cables from this building were carried inside a metal gutter along side pipes (RCHME 273) leading to the top of E2.

Historic artefacts - All remaining control panels and other material within the building.

# THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER OLD SERIES RCHME NUMBER N.G.R. TL 37438 02156 E7 38A NAME/FUNCTION START DATE END DATE Office and Laboratory 1908 1961? Nitric Ester House 1961? 1992 NO PHOTOGRAPHY **AVAILABLE** CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES c1925 RGPF Ledger WASC 1680; Office, N.G. Area 1917 - WASC 900/70; Office and Lab. 1917 - WASC 900/72; Office and Lab. 1919 - WASC 900/74; Office and Lab. Plans: c1920 - WASC 900/80 : 38A E07 B01 - B04 : Plan and Elevations 1908 to 1962 1923 - WASC 900/84; 38A Office and Lab. 1932 - WASC 900/87; 38A Office and Lab. ERDE list 1972 - Laboratory and office 1964 > 1940 - WASC 900/91A; 38A RARDE list 1992 - Portacabin 1954 - A - B.34 ; 38A c1960 - WASC 900/94; 38A c1963 - WASC 900/97; E7 1972 - WASC 900/102; E7 1972 - WASC 900/104; E7 1976 - WASC 900/113; E7 PHOTOGRAPHY **PHOTOGRAPHY** HISTORIC **RCHME** RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: CONDITION Demolished DESCRIPTION CONSTRUCTIONAL MATERIAL 1) ROOF MATERIALS AND STRUCTURE 2) POWER SOURCE 3) 4) DIMENSIONS i) L iii) HT

5)

The building has been demolished.

NUMBER E9/2	OLD SERIES	RCHME NUMBER	N.G.R. TL 37412 02124
NAME/FUNCTION Refrigeration house	161	START DATE 1969	END DATE 1990?



# CARTOGRAPHIC DEPICTION

c1960 - WASC 900/94; E9 c1963 - WASC 900/97; E9 1972 - WASC 900/102; E9 1972 - WASC 900/104; E9 1976 - WASC 900/113; E9

# DOCUMENTARY REFERENCES

Plan:

E09 B01 - 22/11/68; Proposed Refridgerator House

ERDE list 1972 - Refrigeration house next to E10 RARDE list 1992 - Refrigeration house next to E10

# PHOTOGRAPHY HISTORIC

PHOTOGRAPHY RCHME

1)206/C/32 02 Feb 1993 From West 206/C/34 02 Feb 1993 From South West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E2

CONDITION

Fair

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Flat roof covered by roofing felt
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS i) L 6.6m ii) W 3.5m iii) HT 2.6m
- 5) This building is a single storey with a rectangular ground plan. It is entered through double doors on the north side, it was lit by a single window on the west side.

NUMBER E12	OLD SERIES	RCHME NUMBER	N.G.R. TL 37470 02058
NAME/FUNCTION Shift house and of	,		END DATE 1985?



#### CARTOGRAPHIC DEPICTION

c1960 - WASC 900/94

c1963 - WASC 900/97 ; E12 1972 - WASC 900/102 ; E12

1972 - WASC 900/104 ; E12

1976 - WASC 900/113 ; E12

# DOCUMENTARY REFERENCES

Plans:

E12 B01 - B08; Plans and Elevations 1961 to 1982

ERDE list 1972 - Shift house and office 1964 RARDE list 1992 - Derelict shift house

# PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/C/28 02 Feb 1993 From South East

# RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E13

# CONDITION

Poor

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab with raised roof lights.
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS i) L 10.4m ii) W 7.3m iii) HT 2.8m
- The building is single storeyed with arectangular ground plan. The building has been partly fired. To the east is a locker room entered from a door on the south wall, with a shower cubicle and urinal lit by two double metal windows and a roof light. In the centre is a large room entered through another door on the south wall, this is lit by a metal framed window on the south wall and windows along the west wall. To the west of the building are two small rooms. The northern portion of the building has been demolished and remains only as concrete floor slab measuring 12.2m x 7.2m. The positions of three rooms may be discerned.

NUMBER E13	OLD SERIES	RCHME NUMBER	N.G.R. TL 37485 02030
NAME/FUNCTION		START DATE	END DATE

1962



# CARTOGRAPHIC DEPICTION

Sewer pump house and filter beds

c1960 - WASC 900/94; E13 c1963 - WASC 900/97; E13 1972 - WASC 900/102; E13 1972 - WASC 900/104; E13 1976 - WASC 900/113; E13

# DOCUMENTARY EVIDENCE

Plan:

E13 B01 - 8/8/1962 ; Detail of Sewage Disposal

198?

Works (2ft to 1in)

ERDE list 1972 - Sewer pump house and filter beds

1964

RARDE list 1992 - Sewer pump house and filter beds

PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME

1) 206/C/27 02 Feb 1993 From South West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E12, RCHME 185

# CONDITION

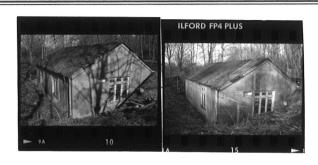
Fair

#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Roofing felt over fibre board
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 2.4m ii) W 1.7m iii) HT 2.1m
- 5) The pump house is a small single storey building with a rectangular ground plan. It houses a Bronson plunger pump by Tuke and Bell Lichfield Staffordshire.

Historic artefacts - Instruction notice and makers plate on pump

#### THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER OLD SERIES RCHME NUMBER N.G.R. TL 37522 01946 E14 NAME/FUNCTION START DATE END DATE Mixing House No.4 1940 1964? Nitric Ester Store 1964? Magazine



# CARTOGRAPHIC DEPICTION

>1940 - WASC 900/91A

1954 - A - B.34

c1960 - WASC 900/94

c1963 - WASC 900/97; E14

1972 - WASC 900/102; E14

1972 - WASC 900/104; E14

1976 - WASC 900/113 ; E14

# DOCUMENTARY REFERENCES

ERDE list 1972 - Magazine 1964

RARDE list 1992 - Mixing house/nitric ester store

Plans

Drg 01 Mixing House No.4 5-apr-1940

# PHOTOGRAPHY HISTORIC

PHOTOGRAPHY

RCHME

1) 206/I/15 From South West 206/T/10 From South

2)BB92/26164 View from North West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: RCHME 107

CONDITION Fair

- CONSTRUCTIONAL MATERIAL
   Timber frame with sheet asbestos over
- 2) ROOF MATERIALS AND STRUCTURE Corrugated asbestos
- 3) POWER SOURCE Electricity
- 4) DIMENSIONS i) L 10.35 ii) W 6.5m iii) HT gable 4.75m
- The building is enclosed on three sides by an earthen traverse, this is revetted on the southeast and north east sides by a breeze block wall. The building is a single storey with a rectangular ground plan, it has gabled ends to the north west and south east. It has a single window on the south east elevation and two windows on the south west elevation. The building could be ventilated by the use of removable boards at the top and bottom of the walls, each of the boards has two copper knobs. On the north eastern side is a breeze block lobby and loading area. Within in the lobby is a shoe box, the door fittings are brass. The building was formerly served by canal RCHME 107.

This building replaced the earlier Mixing House No.4 when it was badly damaged in the accidental explosion of Mixing House 63 in 1940.

NUMBER E15	OLD SERIES	RCHME NUMBER	N.G.R. TL 37410 02116
NAME/FUNCTION Compressor house Genarator room	14.	START DATE 1964	END DATE 1981?



# CARTOGRAPHIC DEPICTION

WASC 900/94; E15 c1960 c1963 WASC 900/97; E15 WASC 900/102; E15 1972 1972 WASC 900/104; E15 1976

WASC 900/113; E15

# DOCUMENTARY REFERENCES

Plan: E15

B01 8/6/1964; Nitric Ester Group New

Compressor House

ERDE List; Generator Room 1972 1991 Mott McDonald survey (All.2) RARDE List; Generator Room 1992

# PHOTOGRAPHY HISTORIC

**PHOTOGRAPHY RCHME** 

1) 206/C/30 02 Feb 1993 From West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E2, E6

# CONDITION

Good

# DESCRIPTION

- CONSTRUCTIONAL MATERIAL 1) Brick
- 2) ROOF MATERIALS AND STRUCTURE Roofing felt over flat fibre board
- POWER SOURCE 3) Electricity
- DIMENSIONS i) L 2.08m ii) W 2.18m iii) HT 2.2m 4)
- The building is single storeyed and is almost square in plan. It is entered through a door on the west side. 5) It houses a four stroke pump by Broom and Wade Ltd.

Historic artefacts - pump? any makers plates

NUMBER<br/>E16OLD SERIES<br/>RCHME NUMBERN.G.R.<br/>TL 37592 02088

NAME/FUNCTION START DATE END DATE
Tool shed and mud hut 196? 1992?



# CARTOGRAPHIC DEPICTION

c1960 WASC 900/94; E16 c1963 WASC 900/97; E16 1972 WASC 900/102; E16 1972 WASC 900/104; E16 1976 WASC 900/113; E16

# DOCUMENTARY REFERENCES

1972 ERDE List ; Tool Shed and Mud Hut 1991 Mott McDonald survey (All.2) 1992 RARDE List ; Remains of Brick Shelter

# PHOTOGRAPHY HISTORIC

Supply 5/861 200-1 1903

# PHOTOGRAPHY RCHME

1) 206/M/30 4 Mar 1993 From West

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: RCHME 211

CONDITION

Demolished

- CONSTRUCTIONAL MATERIAL
   Brick sill wall with timber superstructure
- 2) ROOF MATERIALS AND STRUCTURE Roofing felt
- 3) POWER SOURCE Electricity and steam heat
- 4) DIMENSIONS i) L 4.7m ii) W 4.7m
- The superstructure of this building has been demolished leaving a low brick sill wall 0.4m in height. A timber frame was formerly bolted to this sill wall by means of vertical bolts set into the brick work. Internally the positions of two floor joists may be recovered. The building was formerly connected to steam heating pipe RCHME 211.

THE ROYAL G	UNPOWDER FACT	ORY - WALTHAM ABB	EY
NUMBER 44	OLD SERIES	RCHME NUMBER	N.G.R. TL 37547 02182
NAME/FUNCTION		START DATE	END DATE

1857-8



# CARTOGRAPHIC DEPICTION

WASC 900/84; Boat House

# DOCUMENTARY REFERENCES

1908 RGPF Ledger WASC 1509 + WASC 1764; Boat

House built 1857-8 p4

c1925 RGPF Ledger WASC 1680 ; Boat House c1945 RGPF Ledger WASC 1508 ; Boat House

# PHOTOGRAPHY

Boat house

HISTORIC

1923

PHOTOGRAPHY

**RCHME** 

1) 206/R/16 18 Mar 1993 Site of Boat House from East

# RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: RCHME 287

# CONDITION

Buried

- 1) CONSTRUCTIONAL MATERIAL Brick
- 4) DIMENSIONS i) L 8.1m ii) W 4.3m
- 5) The remains of the demolished boat house may be traced as two low brick foundation walls. The inner bay may be traced where the infilling material has settled

# THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER 46 OLD SERIES RCHMIE NUMBER TL 37625 02155 NAME/FUNCTION Mixing House No.2 START DATE 1904 END DATE 20-Apr-1940

# NO PHOTOGRAPHY AVAILABLE

CARTO	OGRAPHIC DEPICTION	DOCU	MENTARY REFERENCES
1923 1940	WASC 900/84 ; 46 Mixing House No.2  Proc Court Inquirey on explosion RGPF 20th April 1940 - Appendix II Plan of crater and building	Plan: 46 1908 c1925 c1945	Proc Court Inquirey on explosion RGPF 20th April 1940 1894 WASC 901/154A 30 Nov 1894 No2 Mixing House includes construcyion table  B01 : Site plan of New Mixing House  RGPF Ledger WASC 1509 + WASC 1764 ; Mixing House built 1904 p4 RGPF Ledger WASC 1680 : Mixing House RGPF Ledger WASC 1508 : Mixing House (demol by explosion)
PHOTO HISTOI 1940	OGRAPHY RIC Proc Court Inquirey on explosion RGPF 20th April 1940 - Appendix I Photographs 1-4	PHOTO RCHM	OGRAPHY E

# RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E3

# CONDITION Demolished

- 1) CONSTRUCTIONAL MATERIAL
  - Earthwork
- 5) The mixing house was totally destroyed in an explosion on 20th april 1940. A slight scarp marks the position of the northern side of the traverse.

NUMBER

OLD SERIES

RCHME NUMBER

N G R

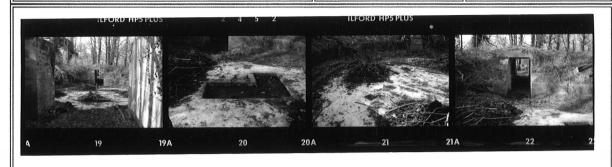
46A

TL 37620 02130

NAME/FUNCTION Mixing house

START DATE 1940?

END DATE 1945?



# CARTOGRAPHIC DEPICTION

1954 c1960 A - B.34

c1963

WASC 900/94 WASC 900/97

1972 1972 1976 WASC 900/102 WASC 900/104 WASC 900/113

# DOCUMENTARY REFERENCES

c1945

RGPF Ledger WASC 1508; Replace 46 to new

1941 design

1972 1992 ERDE List : Mixing House with Landing Stage

RARDE List: Mixing House with Landing Stage

# PHOTOGRAPHY HISTORIC

# PHOTOGRAPHY RCHME

1) 206/O/17 08 Mar 1993 steam pipe entering 206/O/18 08 Mar 1993 steam pipe, N/G gully tunnel 206/O/19 08 Mar 1993 interior from South 206/O/20 08 Mar 1993 detail of area where N/G tank stood

206/O/21 08 Mar 1993 holes for N/G mixing tables 206/O/22 08 Mar 1993 tunnel through which the N/G was channelled

2) BB92/26292 Mixing House 46A from South West

# RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E3, 46R

CONDITION

Good



- CONSTRUCTIONAL MATERIAL
   Breeze block and earthwork
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electricity and ?steam heating
- 4) DIMENSIONS iv)DIA 10.6m
- This mixing house replaced mixing house no 2 (46) which was destroyed in an explosion on 20th april 1940. The mixing house sat within a circular breeze block revetment wall surrounded by an earthen traverse. The mixing house was a timber framed roundhouse 9m in diameter that sat on a low brick sill wall. It was secured to the floor by vertical mounting bolts and was separated from the revetment wall by a gully. In the centre of the building is a post hole 16cm x 16cm. The mixing house was entered from a landing stage through a covered porch from the south. The porch was timber framed and covered by asbestos sheeting. To the west of the porch was a small asphalt covered building base 2.6m x 1.7m. The arm of the canal was specially constructed to serve this building.

The nitroglycerine entered the mixing house from the washing house E3 along a lead lined gutter formerly supported on timber trestles. The nitroglcerine was then channelled along the western side of a breeze block lined tunnel to the north of the roundhouse. The nitroglycerine was then stored in a tank within the building before being measured into burettes. To the north of the roundhouse are the cut off steel bolts that secured this tank and an L shaped trough in front, 220cm x 142cm, into which the bags of guncotton were placed. In the floor of the building are three groups of four post holes 26cm x 22cm, depth 7cm to which the mixing tables were fixed.

The building was heated by a warm air pipe entering from the west that unusually entered the base of the building. The pipe was constructed from sections of rolled galvanised sheeting and connected together by bolted flanged ends. The pipe was lagged by fibrous asbestos secured in place by chicken wire and protected by a jacket of galvanised metal.

Historic salvage - heating pipe, 'Maxlume' danger building lights, any other metal fittings

NUMBER

OLD SERIES

RCHME NUMBER

N.G.R.

46R

TL 37658 02184

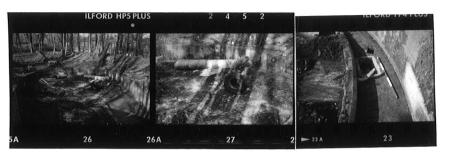
NAME/FUNCTION

Replacement for Mixing House No.2

START DATE 1941

END DATE

1945?



# CARTOGRAPHIC DEPICTION

1954

A - B.34

c1960 c1963 WASC 900/94

1972 1972 WASC 900/97 WASC 900/102 WASC 900/104

1976

WASC 900/113

# DOCUMENTARY REFERENCES

1972

ERDE List: Replacement for Mixing House

No.2

1991 Mott McDonald survey

1992

RARDE List : Replacement for Mixing House

No.2

# PHOTOGRAPHY HISTORIC

PHOTOGRAPHY RCHME

1) 206/O/26 08 Mar 1993 from South 206/O/27 08 Mar 1993 pipe detail 206/T/23 17 Mar 1993 Detail lead pipe North side

2) BB92/26293 Mixing House 46R from South

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E2, U2 OVERLIES: RCHME 358?

CONDITION

Good

- CONSTRUCTIONAL MATERIAL
   Breeze block and earthwork
- 2) ROOF MATERIALS AND STRUCTURE Galvanised metal sheeting
- 3) POWER SOURCE
  Electricity and steam heating
- 4) DIMENSIONS iv)DIA 11.4m
- The mixing house along with 46A was built probably in late 1940 as replacement for mixing house 46 destroyed in an explosion on 20th april 1940. The mixing house was set within a circular breeze block revetting wall retaining an external earthen traverse. The traverse was revetted along its northern side by a breeze block wall against Newtons Pool. The mixing house was entered from the east through a tunnel. Within the tunnel the narrow guage rails that served the house remained, as the metal rails approached the entrance porch they were replaced by wooden rails. At the ned of the tunnel an old crack sealed by cement has the date 1-1-44.

The timber roundhouse that formerly stood in the centre of the traverse was separated from the revetting wall by a gully 0.7m in width. The timber wall frames sat on a brick retaining wall around the concrete floor, 9.3m in diameter, secured to the floor by vertical mounting bolts. The roundhouse was entered along through a covered porch constructed from a timber frame with asbestos sheet fixed to it. Only part of the floor was exposed, the remainder covered by humic deposits. Where the floor was exposed were four square post holes each 10cm x 10cm forming a feature 82cm x 82cm. To the north of the building in the gully are two rectangular concrete holes, form the larger a lead pipe with a bore of 39mm entered the building. This pipe was probably associated with the movement of nitroglycerine into the house.

The building was heated by a single pipe from fanhouse U2 that formerly connected to an octagonal roofplate, 91cm x 91cm, at the apex of the roof. The pipe consisted of segments formed from rolled sheets with flanged ends bolted together. The pipe was lagged by fibrous asbestos, held in place by chicken wire and protected by a galvanised metal jacket. The building was lit by electric light protected in enamelled 'Maxlume' boxes.

Historic artefacts: Heating pipes, Maxlume danger buildings lights, other metal fittings

THE	ROYAL GUNPOWDER FACTORY	- WALTHAM ABBEY	7
NUMBI	er old series 47	RCHME NUMBER	N.G.R. TL 37502 02155
NAME/I Egg Ho	FUNCTION ouse	START DATE 1904	END DATE
	NO PHOT AVAIL	OGRAPHY ABLE	
CARTO	GRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES
1923	WASC 900/84;47 Egg House	1908 RFPF Ledger WASC 150 p4 Plan 0.47.B 01 Prop Factory Edmonsey	09; 47 Egg House built 1904 posed Egg House N G
PHOTO HISTOR	GRAPHY UC	PHOTOGRAPHY RCHME	
	ONSHIPS WITH OTHER MONUMENTS ATED WITH: EI		
CONDIT	TION Demolished		
DESCRI 1)	PTION CONSTRUCTIONAL MATERIAL Timber frame		
2)	ROOF MATERIALS AND STRUCTURE Zinc covered		
3)	POWER SOURCE		
4) 5)	DIMENSIONS i) L ii) W iii) HT		

THE ROYAL	GUNPOWDER FACTO	RY - WALTHAM ABB	BEY		
NUMBER	OLD SERIES 50	RCHME NUMBER	N.G.R. TL 37495 02115		
NAME/FUNCTION No1 Granulating Dirty Store Magazine	House Magazine	START DATE 1857-8	END DATE		
		HOTOGRAPHY VAILABLE			
CARTOGRAPHIC D 1871 PRO Supp/682 1886 WASC 900/38 M 1897 OS 2nd Ed Esse c1960 P16 50 Dirty S	Magazine No1 Granulating House	DOCUMENTARY REFE 1908 RGPF Ledger WAS Store built 1857-8 p4	C 1509 + WASC 1764 Dirty		
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	N MANAGEM S. 1995, MANAGEM DE SE SE		
	TTH OTHER MONUMENTS  : No1 Granulating House S34, 54				
CONDITION B	uried				
DESCRIPTION  1) CONSTRU- Brick	CTIONAL MATERIAL				
4) DIMENSIO	NS i) L 6.75m ii) W 4.85m				
5) The remain on the cana	s of the demolished magazine ma al side and buttresses on the west	y be traced as brick foundations side.	s. The remains indicate a porc		

The remains of the demolished magazine may be traced as brick foundations. The remains indicate a porch on the canal side and buttresses on the west side.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY						
NUMBER	OLD SERIES 54	RCHME NUMBER	N.G.R. TL 37486 02090			
NAME/FUNCTION Receiving Magazine No1 Press House Magazine Dirty Store		START DATE 1801-06 1857? 1898	END DATE 1857 1898			

# NO PHOTOGRAPHY **AVAILABLE**

CARTOGRAPHIC DEPICTION		DOCUMENTARY REFERENCES		
1806 1827 1830 1830 c1835 1865 1865 1871 1886 1897 c1910	WO78/1352 WASC 900/04 WO55 2694 WASC 900/06 WASC 900/07 WASC 900/38 + SUPP5 975 WASC 900/41A PRO SUPP5/682 Magazine WASC 900/42; No.1 Press House Magazine WASC 900/53C WASC 900/65 WASC 900/79	1807 1830 1841 1851 1908 R0 1857-8	Statement of Property WO55 2694; Receiving Magazine Statement of Property WO55 2351; 151 Receiving Magazine Statement of Property WO55 28; 151 Receiving Magazine Statement of Property WO55 3027; Receiving Magazine Statement of Property WO55 3027; Receiving Magazine  GPF Ledger WASC 1509 Dirty store built about p4	
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS				

ASSOCIATED WITH: 50,76

# CONDITION Demolished

# DESCRIPTION

5) No surface remains of the Magazine were seen. The area has been dumped over and the foundations may remain buried.

# THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER **OLD SERIES** RCHME NUMBER N.G.R. 61 TL 3748 0208 NAME/FUNCTION START DATE END DATE Water Tower 1896 NO PHOTOGRAPHY **AVAILABLE** CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES 1905 WASC 1509 RGPF Ledger p5 Water Tower built 1923 WASC 900/84; 61 Water Tower Drwg No P16 61 Water Tower 1896 PHOTOGRAPHY PHOTOGRAPHY HISTORIC **RCHME** Supply 5/860 86 Water Tower 1897 RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: Nitroglycerine & Acid Factories CONDITION Demolished DESCRIPTION 1) CONSTRUCTIONAL MATERIAL Brick ROOF MATERIALS AND STRUCTURE 2) 3) **POWER SOURCE** DIMENSIONS 4)

Octagonal brick Water tower. No surface remains. Sections of the tower when the Canal RCHME 287 was

re-excavated in 1993 during the decontamination programme.

5)

#### THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER OLD SERIES RCHME NUMBER N.G.R. 62 TL 37523 02062

NAME/FUNCTION START DATE END DATE Mixing House No.3 1904 1945?



# CARTOGRAPHIC DEPICTION

1923 WASC 900/84; 62 Mixing House No.3

# DOCUMENTARY REFERENCES

RGPF Ledger WASC 1509 + WASC 1764; 1908

Mixing House built 1904 p4

RGPF Ledger WASC 1680; Mixing House c1925 c1945 RGPF Ledger WASC 1508; Mixing House No.3

1972 ERDE List; Mixing House No.3/Burnt out

RARDE List; Mixing House No.3/Burnt out 1992

# PHOTOGRAPHY HISTORIC

RCHME NEG No. BB92/16737 (also PRO Supplt 5/861 photo. No. 251) Mixing House Edmonsey (c1909)

Proc Court of Inquirey Explosion at RGPF 20-Apr-1940 10 photographs

# **PHOTOGRAPHY RCHME**

1) 206/U/7 From West 206/U/8 Nitroglycerine tunnel from West 206/U/8 Steam heating pipes and central hole 206/U/10 From West

# RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E5, RCHM 186, RCHM 188, RCHM 189

CONDITION Good

# THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY NUMBER OLD SERIES 63 RCHME NUMBER N.G.R. TL 37625 02071 NAME/FUNCTION Mixing House No.5 START DATE 1904 18-Jan-1940

# NO PHOTOGRAPHY AVAILABLE

#### DOCUMENTARY REFERENCES CARTOGRAPHIC DEPICTION RGPF Ledger WASC 1509 + WASC 1764; 1923 WASC 900/84; 63 Mixing House No.5 1908 Mixing House No.5 built 1904 p1 c1925 RGPF Ledger WASC 1680; Mixing House No.5 c1945 RGPF Ledger WASC 1508; Mixing House No.5(demolished by explosion) 1972 ERDE List? 1992 **RARDE List?** WASC 498 Proc Court Inquiry at Waltham Abbey re explosion on 18 January 1940

# PHOTOGRAPHY HISTORIC

1) WASC 499 Photoraphs of explosion 18-january-1940, photographs 1-3

WASC 1333 Cordite Blending House No.5 Bomb damage (craters) 5-Oct-1940 (is this correctly identified?, this building had been destroyed in january)

PHOTOGRAPHY RCHME

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: E5, 53

CONDITION

Destroyed

# DESCRIPTION

5) Mixing house no 5 was destroyed in a an accidental explosion on the 18th january 1940. The site of the building may be discerned as an area of rubble strewn on slightly elevated broken ground.

- 1) CONSTRUCTIONAL MATERIAL Cast concrete and earthwork
- 2) ROOF MATERIALS AND STRUCTURE Galvanised metal
- 3) POWER SOURCE
  Electricity and steam heating
- 4) DIMENSIONS iv)DIA 10.62m
- The mixing house, formerly a timber round house with a low conical roof supported by a central pillar, was housed within a cast concrete revetment wall 2.1m in height. This in turn was surrounded by an earth traverse. The roundhouse was separated from the revetment wall by a gully 68.5cm wide and 25cm in depth. The roundhouse was 9.3m in diameter and was bolted directly to the concrete floor slab. At the centre of the building is a post hole 17cm x 17cm. A thin groove around the edge of the concrete floor may indicate that the walls were covered by asbestos sheets. Guncotton was brought into the mixing house from the adjacent canal through a covered entrance porch sloping gently down into the building. The superstruture to the porch was supported on a low concrete wall that over lay the inner revetment wall.

Nitroglycerine was run into the building along a lead lined gutter from washing house E5. The nitroglycerine gutter entered the building along a tunnel through the eastern side of the traverse. The remains of the bolts that supported the gutter are visible along the southern side of the tunnel. Once inside the building the nitrogloerine was temporarily stored within a lead tank, the metal fixing bolts remain in the floor. In front of this tank is a J shaped concrete hole 158cm x 135cm and 45cm deep, this was formerly lead lined. Although the floor was partly obscured by debris four square holes 26cm x 26cm were visible. Into these holes were formerly fixed wooden blocks to secure the mixing tables.

The building was heated by steam heating that was brought to the building through lagged pipes supported by concrete stanchions. Within the building were two flanged and curved cast iron steam pipes. Also within the building was a cast iron ?steam chest with the following lettering "The Lancaster" Patent Lancaster and Tonge Pendleton'.

Historic artefacts - steam heating pipes?, steam chest, any other metal fitting

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY						
NUMBER	OLD SERIES 73	RCHME NUMBER	N.G.R. TL 37524 02018			
NAME/FUNCTION Earth closet		START DATE 1904	END DATE			



CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES

1908 RGPF Ledger WASC 1509 + WASC 1764; Earth Closet built 1904 p7

PHOTOGRAPHY
HISTORIC
PHOTOGRAPHY
RCHME

1) 206/U/12 From North

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH:

CONDITION Good

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Roofing felt over timber boards
- 3) POWER SOURCE
- 4) DIMENSIONS i) L 3.3m ii) W 2.7m iii) HT gable 2.9m
- 5) The earth closet consists of a covered elsan bucket to the south and an open urinal to the north. A painted sign on the wall reads 'clean'.

#### THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY

NUMBER	OLD SERIES 76	RCHME NUMBER	N.G.R. TL 37532 01952
NAME/FUNCTION Traverse (part of Press House and Mixing House No	The state of the s	START DATE 1806-1818 c1850 1898?	END DATE 1819 1898? 1940?





1830



#### CARTOGRAPHIC DEPICTION

1827	WASC 900/04 + MPHH 271; Traverse site of Former Corning House worked by Horses.
1830	WASC 900/05; site of No.3 Corning House
c1835	WASC 900/07; site of Corning House
1865	WASC 900/38 + SUPP5 975 ; Press
	House, Wheel, Pump, Washing up Houses and
	Traverse.
1865	WASC 900/42; Press House, Wheel, Pump,
	Washing up Houses and Traverse.
1871	SUPP5/682; Wasing up House/Press House
1897	WASC 900/53C
c1910	WASC 900/65; 76
c1910	WASC 900/79; 76
1917	WASC 900/70; 76
1917	WASC 900/72; 76
1919	WASC 900/74; 76
c1920	WASC 900/80; 76
1923	WASC 900/84; 76
1932	WASC 900/87; 76
> 1940	WASC 900/91A; 76
1954	A - B.34 ; 76
c1960	WASC 900/94 ; 76
c1963	WASC 900/97; 76
1972	WASC 900/102; 76
1972	WASC 900/104; 76

#### DOCUMENTARY REFERENCES

1000	otatement of Froperty WOOD 2001
1819	'Mr Philpot, of Stanford Street purchased at the
	late sale of Ordnance property all the Corning
	Houses, Press Houses etcMr Philpot offers
	£50 for the machinery of Nos 2 and 3 Corning
	Houses, which cost the Board £9000. In good
	state of presevation' Winters 1887 p86
1841	Statement of Property WO55 2856
1851	Statement of Property WO55 3027
1908	RGPF Ledger WASC 1509 + WASC 1764;
	Mixing House, Shoe Porch built 1860 (about) p7
c1925	RGPF Ledger WASC 1680; Mixing House, Shoe
	Porch
c1945	RGPF Ledger WASC 1508; Mixing House, Shoe
	Porch (demolished)
1972	ERDE list; Former Mixing House No.4
1992	RARDE list; Former Mixing House No.4
	The state of the s

Statement of Property WO55 2351

#### PHOTOGRAPHY HISTORIC

1976

1) WASC 499 Photograph No.6 - Damage to building in january 1940 when Mixing House 63 blew up.

WASC 900/113; 76

### PHOTOGRAPHY RCHME

1) 206/I/16 01 Feb 1993 Traverse from South West 206/I/18 01 Feb 1993 Dock near 76 from South 206/I/19 01 Feb 1993 Traverse from South 206/T/7 17 Mar 1993 Brick traverse

#### RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: RCHME 288 CUT BY: RCHM 107

CONDITION GOOD: Fair

#### DESCRIPTION

1) CONSTRUCTIONAL MATERIAL Brick

2) ROOF MATERIALS AND STRUCTURE

3) POWER SOURCE

- 1) Horse 2) Water powering a hydraulic pump 3) Electric lighting?
- 4) DIMENSIONS i) L 14.94m ii) W 5.45m iii) HT estimate 6m
- The monument lies at the head of a higher level leat RCHME 288 fed from Millhead stream. The core of this monument is an oval, battered brick traverse dating from the early nineteenth century and asociated with a corning mill worked by horses. In the middle of the century the building was converted to a water powered gunpowder press house, analogous to 103/4. The mill was powered by the head of water from the leat falling into the old river Lee at a lower level. This wheel powered an hydraulic pump which in turn powered the press on the north east side of the building. At the end of the century the press house was converted to a cordite mixing house. The mixing house was badly damaged in an explosion in 1940 and may have gone out of use at this time. The site of the wheel house to the south west of the traverse was lost in 1940 when a new canal arm was pushed though RCHM 107.

The remains consist of the brick traverse, to the southwest a short length of a brick foundation in the canal bank marks one wall of the wheel house, the remainder has been lost to the canal. To the north east of the traverse the brick foundations of the press house, length 8.65m width 7.23m and part of a broken concrete floor. The western wall also forming a wharf edge to the canal basin. Along the front of the wharf is some metal piping that may either relate to the hydraulic gunpowder press or the cordite mixing house. To the southwest of the traverse the foundations of the nothestern wall of the pump house survive in the canal bank as a single row of bricks.

Historic artefacts - Metal pipes along the front of the press house.

#### THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY

NUMBER OLD SERIES RCHME NUMBER N.G.R.
88a TL 37594 01900

1940?

NAME/FUNCTION START DATE END DATE
No.6 Mixing House 1914-20?





#### CARTOGRAPHIC DEPICTION

C.E. Magazine

1923 WASC 900/84; 88a Plans; >1940 WASC 900/91A; 88a 88a B01 - B04; Plans and Elevations 1954 A - B.34; 88a

c1960 WASC 900/94; 88a c1925 RGPF Ledger WASC 1680; CE Magazine c1963 WASC 900/97

 1972
 WASC 900/102
 1991
 Mott McDonald survey

 1972
 WASC 900/104
 1992
 RARDE List; Derelict Tetryl Magazine and Mixing House

 1976
 WASC 900/113
 Mixing House

PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 204/0/25

DOCUMENTARY REFERENCES

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: 88b

CONDITION Fair



#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick in English Bond
- 2) ROOF MATERIALS AND STRUCTURE
- 3) POWER SOURCE Electric lighting
- 4) DIMENSIONS i) L 10.67m ii) W 6m iii) HT gable 5m
- The magazine is a single storey gabled building in brick. The western wall consists of three blind panels the centre panel has the double doors. This entrance was originally protected by a covered porch in order that material could be loaded and unloaded under cover from the adjacent canal. The north and south gabled ends consist of two blind panels with a window in each panel. The eastern wall has three blind panels with a window in the centre panel opposite to the door. In the concrete floor of the building are a number of holes marking the positions of the mixing tables. The building is roofless.

All five windows in the building retain part of the danger building lighting system. This consisted of a timber blocking to the window with asingle small pane of glass at the top, two in the larger eastern window. External to each window is a Maxlume danger building light casing set with a wooden case. thw iring for the lights was enclosed within narrow bore metal piping.

Historic artefacts - Danger building lights including at least one window frame.

# NUMBER 88b OLD SERIES RCHME NUMBER N.G.R. NAME/FUNCTION START DATE 1940 END DATE





CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME 1) 206/I/21 From south 206/T/12 From south	

#### RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: 88a

#### CONDITION Good

#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab
- 3) POWER SOURCE

Electricity

- 4) DIMENSIONS i) L 3.25m ii) W 3.25m iii) HT 3.26m
- 5) The building is a small brick shed with a single door on the west side and a small window on the northern side. The door furniture is brass. A small circular hole on the south side presumably housed a pipe leading to 88a. With the building is an electric ?pump, for pushing warm air into 88a?. A small plate on the machine records the date of manufacture as 16 12 40.

Historic artefacts - pump and makers plate (it is the only surviving ?warm air pump/fan on site), brass door furniture.

#### THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY

NUMBER ARS2

**OLD SERIES** 

RCHME NUMBER

TL 37474 01890

NAME/FUNCTION Air Raid Shelter 2 START DATE 1940

END DATE 1945







#### CARTOGRAPHIC DEPICTION

> 1940

WASC 900/91A

1954

A - B.34

c1960 c1963 WASC 900/94 WASC 900/97

1972

WASC 900/102

1972 1976 WASC 900/104

WASC 900/113

DOCUMENTARY REFERENCES

#### PHOTOGRAPHY HISTORIC

**PHOTOGRAPHY RCHME** 

- 1) 206/B/4 Interior Elsan Bucket 206/B/5 Interior seating 206/C/22 From southwest
- 2) BB92/26141 From northwest

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: Acid Factory

CONDITION

Good

#### DESCRIPTION

1) CONSTRUCTIONAL MATERIAL

Concrete

2) ROOF MATERIALS AND STRUCTURE

Concrete

- 3) POWER SOURCE Electricity and steam heating
- 4) DIMENSIONS i) L 9.21m ii) W 5.16m iii) HT 2.55m
- The shelter was entered from the west through doors at either end of the building, each marked with a painted letter A. At the rear of the each entrance lobby is a small cubicle both of which retain a metal elsan bucket. The cubicle was formerly partitioned by a piece of material hanging from the ceiling. In the main central room the original wooden benches survive along the eastern and western walls with a double, i.e. back to back bench down the centre of the room. The shelter was lit by electric lights and heated by steam pipes that entered from the north east corner.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER U3	OLD SERIES	RCHME NUMBER	N.G.R. TL 37520 02088	
NAME/FUNCTION	11.	START DATE	END DATE	

1940?

1954?



CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES

PHOTOGRAPHY
HISTORIC

PHOTOGRAPHY
RCHME
1)206/L/22 From North East

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: 62

#### CONDITION: Good

#### DESCRIPTION

Shelter

- 1) CONSTRUCTIONAL MATERIAL Brick in English Bond
- 2) ROOF MATERIALS AND STRUCTURE Flat Concrete slab
- 4) DIMENSIONS i) L 3.1 ii) W 2.05 iii) HT 2.2
- 5) The building has a single door to the East and a single window to the West with a concrete lintel and removable concrete blocks. The North and South elevations are blank. Traces of wavy camouflage paint are discernible on the exteriors.

NUMBER	OLD SERIES	RCHME NUMBER 108	N.G.R. TL37520 01815	
NAME/FUNCTION Watch house		START DATE 1806-27	END DATE 1899?	
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES				
1827 MPH 271; 146 Watch house		1841 WO55/2856; 14	1841 WO55/2856; 146 Watch house	
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH:				
CONDITION I	Demolished			
DESCRIPTION  1) CONSTRUCTIONAL MATERIAL Brick				
4) DIMENSIONS i) L 9m ii) W 6m				
The watch house was demolished between 1897 and 1900. Odd sections of brick foundations and a sandstone door slab mark its site.				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 109	N.G.R. TL37476 01854 TL37455 02045	
NAME/FUNCTION Pipeline	START DATE 1940?	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFEREN	NCES	
PHOTOGRAPHY HISTORIC			
RELATIONSHIPS WITH OTHER MONUMENTS  ASSOCIATED WITH: ARS2, RCHME 111			
CONDITION Poor			
DESCRIPTION  5) Row of concrete stanchions that formerly supported a steam pipeline. The posts are cast concrete with iron hoops at the top, 1.9m in height.  Steam main along South side of North to South track			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 111	N.G.R. TL 37462 01916 37502 01939	
NAME/FUNCTION Pipeline	START DATE 1940?	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS  ASSOCIATED WITH: RCHME 109, E14			
CONDITION: Poor			
DESCRIPTION  5) Row of concrete stanchions, 45m in length, that formerly supported a steam pipeline. The posts are cast concrete with iron hoops at the top, 1.5m in height. Joins main feeder pipeline RCHME 109 to E14.			

THE ROYAL G	THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER	OLD SERIES	rchme number 185	N.G.R. TL37498 02035		
NAME/FUNCTION Blast wall		START DATE 1940?	END DATE		
NO PHOTOGRAPHY AVAILABLE					
CARTOGRAPHIC DEPICTION		DOCUMENTARY REFI	DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME			
	RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 62, E13				
CONDITION Good					
DESCRIPTION  1) CONSTRUCTIONAL MATERIAL Breeze block					
<ul> <li>DIMENSIONS i) L 19.15m ii) W 1.2m iii) HT 3.5m</li> <li>Breeze block blast wall east of E13.</li> </ul>					

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	RCHME NUMBER 186	N.G.R. TL37497 02075		
NAME/FUNCTION Blast wall	START DATE 1940?	END DATE		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES				
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 62				
CONDITION Good				
DESCRIPTION  1) CONSTRUCTIONAL MATERIAL Breeze block  4) DIMENSIONS i) L 8m ii) W 1.15m iii) HT 3.4m  5) Breeze block blast wall.				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER	OLD SERIES	RCHME NUMBER 189	N.G.R. TL37530 02055 TL37545 02085	
NAME/FUNCTION Steam pipe		START DATE 1940?	END DATE	
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPI	CARTOGRAPHIC DEPICTION DOCUMENTARY REFERENCES			
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: 62				
CONDITION Poor				
DESCRIPTION  5) Line of concrete stanchions with iron hoops. Formerly carried a steam pipe, bore 27mm, lagged by asbestos covered by bitumen sheeting.				

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THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY				
NUMBER OLD SERIES	rchme number 195	N.G.R. TL 37488 01967 TL 37460 01966		
NAME/FUNCTION Pipeline	START DATE 1940	END DATE		
NO PHOTOGRAPHY AVAILABLE				
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES			
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME			
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: E14?				
CONDITION Poor				
DESCRIPTION  1) CONSTRUCTIONAL MATERIAL Earthenware pipe  5) Earthen ware pipes external diameter set in concrete on an earth bank 0.6m in height.				

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 196	N.G.R. TL 37475 01880 37475 02047	
NAME/FUNCTION Telegraph/Electric line	START DATE 1940s	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS Associated with E12, ARS2			
CONDITION Poor			
DESCRIPTION  5) Row of telegraph poles, one post branded inscription 'GPO 24L 47', insulators dated 1940 and 1941.			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 198	N.G.R. TL37531 01932 TL37629 01920	
NAME/FUNCTION Overhead line	START DATE L19th/20th, 1940s	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERE	NCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: E14, RCHME 115			
CONDITION Poor			
DESCRIPTION  5) Row of poles supporting overhead lines, some late nineteenth/early twentieth century insulators and later 1940s types. The run may have been used to carry either/or electricity lines and telephone lines.			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 200	N.G.R. TL37630 01935	
NAME/FUNCTION Steam pipe	START DATE 1940?	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERE	NCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS  ASSOCIATED WITH: RCHM 103, RCHM 115, S90			
CONDITION Poor			
DESCRIPTION  3) POWER SOURCE Steam  5) Row of concrete stanchions with iron hoops to carry a steam pipe, the pipe was carried over bridge RCHM 103 and along traverse RCHM 115 before crossing the canal to S90.			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER	OLD SERIES	RCHME NUMBER 203	N.G.R. TL 37615 02085
NAME/FUNCTION Telegraph/Electri	c Line	START DATE 1940?	END DATE
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC D	EPICTION	DOCUMENTARY REFI	ERENCES
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
RELATIONSHIPS W	ITH OTHER MONUMENTS : S27?		
CONDITION: Poor			
DESCRIPTION 1) CONSTRU	CTIONAL MATERIAL		
2) ROOF MATERIALS AND STRUCTURE			
3) POWER SC	DURCE		
4) DIMENSIO 5)	NS i) L ii) W iii) H	Г	

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SER	IES	RCHME NUMBER 213	N.G.R. TL 37590 02114
NAME/FUNCTION Blast wall		START DATE 1940?	END DATE
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION		DOCUMENTARY REFERENCES	
PHOTOGRAPHY HISTORIC		PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS  ASSOCIATED WITH: 52, E4, E16			
CONDITION Good			
DESCRIPTION  1) CONSTRUCTIONAL MATERIAL Breeze blockINE  4) DIMENSIONS i) L 9.3m ii) W 1.4m iii) HT 3.2m  5) Breeze block blast wall to te east of wash water settling house E4.			

## THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY

NUMBER OLD SERIES RCHME NUMBER N.G.R.
215 TL 37616 02112

NAME/FUNCTION START DATE END DATE
Shelter 1940?



CARTOGRAPHIC DEPICTION

DOCUMENTARY REFERENCES

PHOTOGRAPHY HISTORIC PHOTOGRAPHY RCHME 1)206/M/27 From South

RELATIONSHIPS WITH OTHER MONUMENTS

ASSOCIATED WITH: 46A

CONDITION

Fair

#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Brick in English bond
- 2) ROOF MATERIALS AND STRUCTURE Flat concrete slab
- 3) POWER SOURCE None
- 4) DIMENSIONS i) L 3.1m ii) W 2.05m iii) HT 2.05m
- 5) The shelter is a small single storey building. It has an entrance on the south side, and a window filled by segmental breeze blocks. Traces of wavy camouflage paint remain on the exterior of the building. The building has partly subsided into a filled canal formerly leading to aqueduct RCHME 214.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER	OLD SERIES	RCHME NUMBER 216	N.G.R. TL 37633 02120
NAME/FUNCTION Blast Wall	140	START DATE 1940?	END DATE



CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME  1)206/M/28 From West 206/M/29 From West

RELATIONSHIPS WITH OTHER MONUMENTS

PART OF: 46A

CONDITION Good

#### DESCRIPTION

- 1) CONSTRUCTIONAL MATERIAL Breeze block and earthwork
- 4) DIMENSIONS i) L 11.58m ii) W 3.8m iii) HT 3.9m
- 5) Breeze block blast wall screening entrance to mixing house 46A.

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 251	N.G.R. TL37597 02126 TL37606 01245	
NAME/FUNCTION Pipeline	START DATE 1941?	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERE	NCES	
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	-	
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: E3, E4, RCHME 253			
CONDITION Poor			
DESCRIPTION  Pipeline carried on reinforced concrete posts the pipe supported by an iron hoop suspended from a bracket. The pipe is straight and is joined by screw and flanged joints, the bore is 4cm.  The pipe appears to have carried waste water from the nitroglycerine wash house E3 over the Old River Lee across bridge RCHME 253 to the wash water house E4.			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY		
NUMBER OLD SERIES	RCHME NUMBER 252	N.G.R. TL37606 02150 TL37625 02137
NAME/FUNCTION Pipeline	START DATE 1941?	END DATE
NO PHOTOGRAPHY AVAILABLE		
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERE	NCES
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME	
RELATIONSHIPS WITH OTHER MONUMENTS		
ASSOCIATED WITH: E2, RCHME 253, 46a		
CONDITION Poor		
DESCRIPTION  Pipeline carried on reinforced concrete posts, the pipe is supported by an iron hoop suspended from a bracket. The pipe is straight and is joined by screw and flanged joints, the bore is 24mm.  The pipe appears to have come from E3 across RCHME 253 it then mounts the traverse of 46a and continued around the eastern side of the structure. It is unclear whether the pipe carried liquids or whether it was used to enclose cabling.		

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 253	N.G.R. TL37600 02150	
NAME/FUNCTION Bridge	START DATE 1940?	END DATE	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: E3, RCHME 252, RCHME 253			
CONDITION Poor			
DESCRIPTION  Two brick piers remain on either side of the Old River Lee, capped by concrete slabs with vertical mounting bolts. Within the reiver are the sawn off remains of bridge supports.  The bridge served to carry a nitroglycerine gutter and other services from the Wash house E3 to the mixing house 46a. Additionally it carried pipeline RCHME 251 towards E4.			

THE ROYAL GUNPOWDER FACTORY - WALTHAM ABBEY			
NUMBER OLD SERIES	RCHME NUMBER 273	N.G.R. TL 37435 02149 37517 02170	
NAME/FUNCTION Pipeline	START DATE 1962?	END DATE 1981?	
NO PHOTOGRAPHY AVAILABLE			
CARTOGRAPHIC DEPICTION	DOCUMENTARY REFERENCES		
PHOTOGRAPHY HISTORIC	PHOTOGRAPHY RCHME		
RELATIONSHIPS WITH OTHER MONUMENTS ASSOCIATED WITH: E2, E6			
CONDITION Poor			
DESCRIPTION  Line of concrete base that formerly carried a steam pipe?. The pipeline was also used to carry control cabling in a metal gutter from E6 to the Nitrator E2.			

