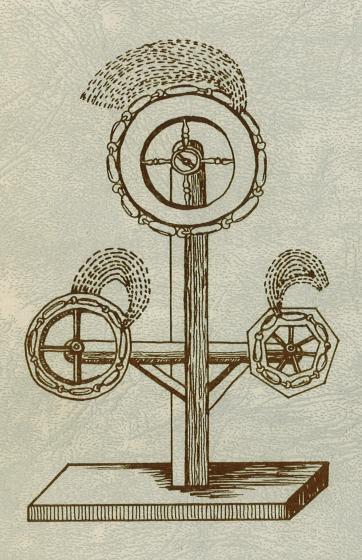
The Second Booke John Bate

1635 (1966 Fassimile Reproduction)

11073 SATE, J The second booke teaching most plainty, and without most exactly, the composing for tryumph and recreation. Ralph Mab, 1635 [Seattle [Wash]: Shoren Sook Store, (966]. 146p Facsim. of the 1635 printing by Thomas Hasper, London.

THE 10-3 SECOND BOOKE



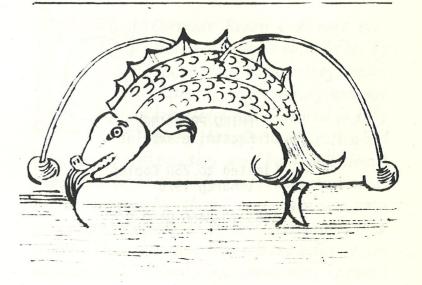
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JOHN BATE

SECOND BOOKE

Teaching most plainly, and withall most exactly, the composing of all manner of Fire-works for Tryumph and Recreation.

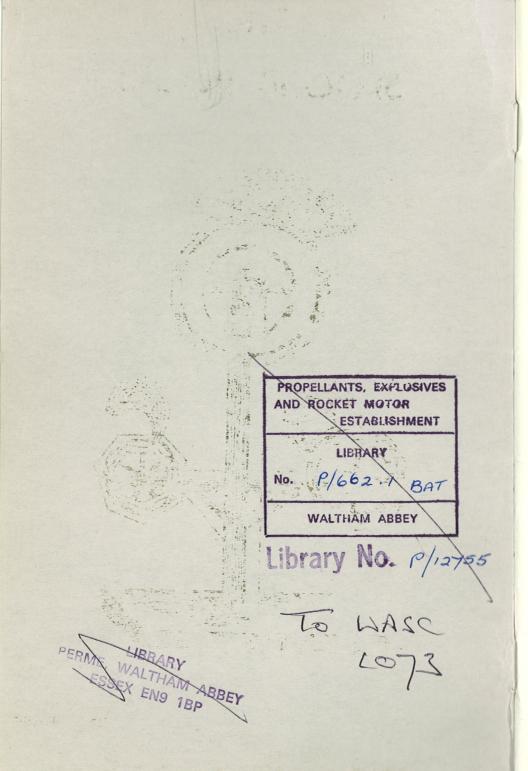
By IOHNBATE.



LONDON,
Printed by Thomas Harper for Ralph Mab.
1635.

Facsimile Reproduction 1966

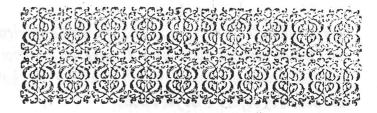
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THIRD PRINTING
Of Facsimile Reprint

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To the Reader.

Ourteous Reader, I once destable field since I began this Worke, by reason of the occurrents of certain Authors, that contrary unto my knowledge had laboured so fully berein; but after consideration had

(that for the most part they were but translations) I thought it might be no lesse lawfull and commendable for mee than for others, to communicate unto such as are yet desirous of further information, that wherein I have bestowed both cost and paines. Notwithstanding, I have so used the matter, as that I might not derogate from the estimation had of others to increase mine owne. Reade it throughly, judge indifferently, and if thou likestit, practise considerately. If thou art ignorant berein, I am

fure it will instruct thee, and though well experienced (which perhaps thou art) I make no questions but that thou maist sinde somewhat which thou hast not beard of before; So farewell,

Your Well-willer



Of Fire-workes.



Have ever found (in conference with divers defirous of instruction in any Art'or Science whatfoeyer) that those things whose causes have been obvious unto apprehension, have more affected the learner. Wherfore I thought good, before I came to

the matter it selfe, to set downe some few Præcognita or Principles (as I may fo call them) whereby such as are ingenuous, upon occasion, may informe themselves, if they stand in doubt of the cause of any thing that is here. after taught.

Certaine Pracognita or Principles, wherein are contayned the causes and reasons of that which is taught in this Book.

r He foure Elements, Fire, Ayre, Erth, and Water, are the prima principia (I meane the materialls) whereof every sublunary body is composed, and into the which it is at last dissolved.

2 Every thing finding a diffolution of those nature catena, that is, meanes whereby their principla are conne-Red and joyned together, their lighter parts ascend up-

ward, and these that are more grosse and heavy, doe the contrary.

3 It is impossible for one and the selfe same body to possesse at one time two places; It followeth therefore, that a dense body rarified, and made thin, eyther by a &uall or potentiall fire, requireth a greater quantity of room. to be conteyned in, than it did before. Hence it is, that if you lay your hand upon a glasse, having a straight mouth reverst into a dish of water, it rarifieth the ayre contayned therein, and makes it breake out thorow the water in bubbles. Also, that gun-powder inclosed in the barrell of a gun, being rarified by fire, applyed unto the rouchhole, it seeketh a greater quantity of roome, and therfore forceth the bullet out of the barrell. This is called violent motion.

4 According unto the thrength and quantity of a dense body rarified, and according unto the forme and length of its inclosure, it forceth its compresser further or nearer at hand:

Thus much shall suffice to have spoken concerning the Pracognita: Now I will passe ad majora, & ad magis neceffaria: to wit, those necessary Instruments, and several! forts of Ingredients, that ought to be had in readinche

As for theinstruments they are these; Moriers and Pestles, Serces, also severall sorts of Formers, Paper, Parchment, Canvas, Whipcord, ftrong binding thread, Glew, Rosin, Pitch, with divers vessels meet to commine and mingle your compositions in. The ingredients likewise are chiefly these, Saltpeter, Rochpeter, Sulpher, Charcoale, good Gunpowder, Filings of steele, oyle of Peter, and spirit of Wine.

Intructions

Instructions for chusing your ingredients.

Altpeter is very good, if that being layd upon a board, and fire put to, it rise with a flamed ventosous exhalation rayling no fcum, nor leaving no pearle, but onely a blacke specke burnt into the boord.

The best brimstone, is quick brimstone, or live sulphur. and that fort is best that breaketh whitest; if this cannot be gotten, take of the whitest yellow brimstone.

The best Coales for use are the sallow, willow, hazell and beech; onely see they be well burnt. Every of these ingredients must be powdred finely and searsed.

All kindes of gunpowder are made of these ingredients impasted, or incorporated with vineger, or aquavitæ, and afterward grayned by art. The Saltpeter is the Soule, the Sulphur the Life, and the Coales the Body of it. The best fort of powder may be distinguished from others, by these fignes :

I If it be bright and incline to a blewish colour.

2 If in the handling it prove not moyft but avoydeth quickly.

3 If being fired, it flash quickly, and leave no dregs nor setlings behinde it.

Aderice to try the frength of divers forts of Gunpowder.

IF so be you have at any time divers forts of Gunpow. der, and it is your defire to know which of them is the firongest, then you must prepare a Box, as A, B, being foure inches high, and about two inches wide, having & lid joynted unto it. The box ought to be made of yron, brasse, or copper, and to bee fastned unto a good thick plank, and to have a touch hole at the bottom, as O, and at that end of the box where the hinge of the lid is, there must stand up from the box a peece of yron or brasse, in length answerable unto the lid of the box: this peece of

yron must have a hole quite thorow it, towards the rop, and a spring, as A, G, must bee screwed or riveted, so that the one end may cover the sayd hole. On the top of all this is ron, or brasse that standeth up from the box, there must bee joynted a peece of iron (made as you see in the sigure) the hinder part of which is bent down-

ward, and entreth the hole that the spring covereth; the other part resteth upon the lid of the box. Open this box lid, and put in a quantity of powder, and then thut the lid down, and pur fire to the touch hole at the bottom, and the powder in the box beeing fired, will blow the box lid up the norches more or leffe, according as the strength of the powder is: lo by fyring the same quantity of divers kindes of powders at severall times, you may know which is the shongest. Now perhaps it will bee expected that I should speak of the making of Saltpeter, Gunpowder, Coales, with the refining of Sulphur: but because they are so commonly to bee had, and to bee bought at better rates than I know they can bee made by any that intendit for their private use, I have forborne it: There are divers I am sure that would willingly bee in action:

action: I have thought fitting therefore to fet downe the collection of naturall Saltpeter, which is a kinde of white excrescence growing upon stone walles, and (as I have seene great store) in the arches of stone bridges. First therefore gather this white excrescence, and adde unto it Quick lime, and Ashes, mingle them, and put them into a halfe tub that hath a hole to draw the liquor out at; then put into this halfe tub warm water, and let it fand untill all the peter be dissolved; let it then draine out at the hole by little and little, and if the liquor be not cleere, double a brown paper, and put it within a tunnell, and straine the liquor through it. Then boyle it and scum it untill it be ready to congeale, neither too hard, nor yet too tender: then take it from the fire, and put it into shallow vessels, either of earth or brasse; set them in a cold place two or three dayes, and it will sboot into ysicles, and this is called Rochpeter. Thus much for the ingredients. Now I am come unto the Formers, the number whereof I cannot certainly determine, because it dependeth upon the variety of each particular persons invention. Now that I may formally proceed, I will first make some dishinction of each kinde in generall; and then I will speake of every particular contained in each generall. Fire-works are of three forts.

1 - Such as operate in the ayre, as Rockets, Serpents, Raining fire, Stars, Petards, Dragons, Fire drakes, Fiends, Gyronels, Firewheeles, or Balloons.

2 Such as operate upon the earth, as Grackers, Trunks, Lanterns, Lights, Tumbling bals, Saucissons, Towers, Castles, Pyramids, Clubs, Lances, Targets.

3 Such as burn in or on the water, as Rockets, Dolphins, Ships, Tumbling bals, Mermaides.

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Part of either of the three kindes are simple, and part are compounded; part also are fixed, and part moueable. First, I will treat of the divers compositions, and then of the Formers, Cossins, and manner of composing every of them.

Of the divers compositions of Fire-works.

First, of the compositions of fire-workes, for the ayre ; and therein first I will speake of the compositions for rockets, because that all moueable fireworkes have their motion from the force of them accordingly applyed.

Compositions for Rockets of all sizes, according unto the prescription of the noted Professors, as Mr. Malthus, Mr. Norton, and the French Authour, Des Recreationes Mathematiques

Ake this from me, who so ever thou art that desires to be instructed. Never relie absolutely upon a composition, nor make many Rockets, or other sorts of sire workes of a composition, untill such time as thou hast made triall once or twice of the same, lest that thou misse of thy aime, but after triall you may proceed and performe your intentions with credit. By the compositions you may make a guesse, and as they prove you may allay or quicken them accordingly.

A Composition for Rockets of one Ounce.

Ake of gun powder, faltpeter and charcoale, of each one ounce and a halfe, mingle them together, and it is done. Note here, as I told you before, that all your ingredients ought to be first powdred by themselves, and afterwards mixed very well together.

A Composition for Rockets of two and three ounces.

Ake of gunpowder foure ounces and a halfe, saltpeter one ounce, mixe them together.

A Composition for Rockets of foure ounces.

Ake of gunpowder source pounds, sattpeter one pound, charcoale foure ounces, mingle them together.

A Composition for Rockets of four eounces.

Ake of gunpowder toure pounds, saltpeter one pound charcoale foure ounces, brimstone halfe an ounce, mingle them together.

A Composition for all middle fixed Rockets.

Ake of gunpowder one pound, two ounces of charcoales, mingle them.

of Fire-workes.

Another receipt for Starres, whereof you may make fiends and divers apparitions according unto your fancie.

Take gum dragant, put it into an yron pan, & rost it in the Embers; then powder it, and dissolve it asterwards in aqua vita, and it will become a jellie, then straine it dissolve also camphire in other aqua vita. Mixe both these dissolutions together, and sprinkle therein this sollowing powder.

Take saltecter one pound, brimstone halfe a pound, gunpowder three pound, charcoale halfe a pound; when you have mingled and stirred them well together, mixe them well with the aforesaid jelly, and then make it into little balles, or into what sashion else you please, then cool them in gunpowder dust, and keep them for use.

Compositions for receipts of fire workes, that operate upon the earth.

F Or Rockets there needeth onely gunpowder Enely beaten and feareed.

Likewise for all the other sorts, searced gunpowder will serue, which may be abated, or alayed with charcoal dust at your pleasure.

Compositions for fire-workes that burne upon or in the Wa-

A Receipt for Rockets that burne upon the mater.

This composition will make the Rockers appeare with a great fiery taile. If you desire to have it burne cleare, then take of saltepeter one pound, three ounces of gunpowder, brimstone halfe a pound.

A Receipt of a composition that will burne, and feed upon the water.

Ake masticke halfe a pound, white Frankincense, gum, sandrake, quickelime, brimstone, bitumen, camphire, and gunpowder, of each one pound and a halfe, rosin one pound, saltpeter source pounds and a halfe, mixe them all together.

A Receipt of a Composition that will burne under water.

Take brimstone one pound, gunpowder nine ounces, refined saltpeter one pound and a hase, camphite beaten with sulphur and Quicksilver; mixe them well together with oyle of peter, or linseed oyle boyled, untill it will scald a feather. Fill a canvas ball with this composition, arme it, and ballast it with lead at the bostome, make the vent at the top, fire it well and cast it into the water, and it will sume and boyle up slowly.

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A Receipt of a Composition that will kindle with

Take of oyle of Tile one pound, Linseed oyle three pounds, oyle of yelks of egges one pound, new quicke lime eight pounds, brimstone two pounds, camphire sources, bitumen two ounces; mingle all together.

Another.

Take of Rochpeter one pound, flower of brimftone ide ounces, coales of rotten wood fixe ounces, camphire one ounce and a halfe, oyle of Egges, and oyle of Tile enough to make the mixture into a passe.

Or take callamita one pound, salt niter and asphaltum, of each source ounces, quicke brimstone three onnees, li-



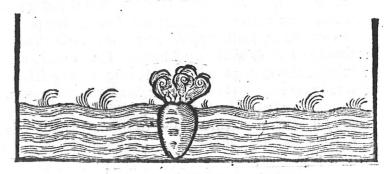
quid varnish sixe ounces; make them all into a passe. Put eyther of these compositions into a por wherein is quicke sime, so that the sime come round about the pass; then sute it saft; binde it close with wires, and set it in a simekil a whole baking

time, and it will become a stone that any moisture will kindle.

If you make a hole in the top of an Egge, and let call the meat and fill the shell with the following powder, and stop the hole with wax, and cast it into a running water, it will break out into a fire.

Take

Take of falt-niter, brimstone, and quick lyme, of each a like quantity, mixe them.



How to make stouple, or prepare cotten-week to prime your fire-workes with.

Ake cotten-week, such as the Chandlers use for candles, double it six or seven times double, and wet it throughly in saltpeter water, or aqua vita, wherein some camphire hath beene dissolved, or, for want of either in saire water; cut it into divers preces, row e it in mealed gunpowder, or powder and sulphur; then dry them in the Sun, and reserve them in a box where they may lye straight, to prime Starres, Rockets, or any other fire-works.

Hosp to know the true time, that any quantity of fired Gun-match (ball doe an exploye at a time defired

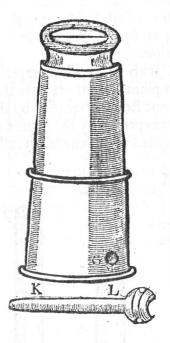
ke common gun-match, rub, or beat the same a litagainst a post to sosten it; then either dip the same P in saltpeter water, and dry it againe in the Sunne, or else rub it in a little powder and brimstone beaten very small, and made liquid with a little aqua vita, and dryed afterwards; trie sirst how long one yard of match thus prepared will burne, which suppose to be a quarter of an houre, then source yards will be a just houre. Take therefore as much of this match as will burne so long as you will have it to be ere your worke should fire, binde the one end unto your worke, lay loose powder under, and about it lay the rest of the match in hollow, or turning so that one part of it touch not another, and then fire it.

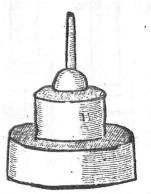
A Water called Aqua Ardens.

Ake oid red wine, purit into a glassed vessell, and put into it of orpment one pound, quicke sulphur hasse a pound, quicke lime a quarter of a pound; mingle them very well, and afterwards distill them in a rose water stills a cloth being wer in this water will burne like a condicate.

and will not be quenched with water.

The Formers are instruments wherewith the Cossine for the fire-works are made and formed, whereos in oreder; and first for Rockets that operate in the ayre. The Formers for Rockets consist of two parts, represented by the two next figures following, the uppermost whereos representes the body of the Former, which must be made of Maple, Wallnut tree, or of other close and well seasoned wood, or else of brasse, feven inches, wanting halfe a quarter in length, turned equally, and exactly hollow quite through the Diameter of whose hollownesse, represented by the line at the top marked as each end with a, e, must be one inch and a quarter; the breech of the former



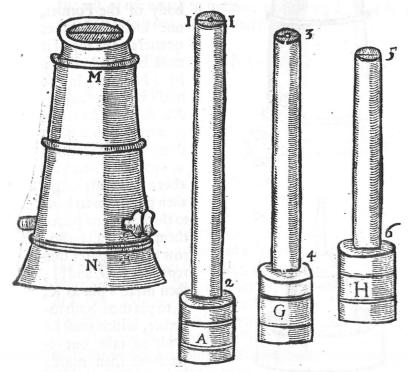


is represented by the lowest figure, the upper part whereof, must be made to enter the body of the Former; the height of the whole breech, beside the broach is 3. inches and a halfe; it entreth the body of the Former, one inch and three quarters; the top of it must bee made like a halfe Nutmeg, in the midst whereof (as Mr. Malthus and des reckeationes Mathematiques) there must bee fastned an yron broach two in. ches and a halfelong: then put the breech into the body, and pierce them both quite thorow as the Figures dos represent at G, and H: then make a pin as K, L, to pin them both together, which must be made to take out as pleasure: then marke both the body and breech neare the fayd hole with this * or any P 2 othe

other mark, that you may thereby know how to fit them afterwards. But Mr. Norton willeth to bore the Rockets with a Bodkin after they are made. But the former

in my opinion, I hold the better.

The next figure marked with M, N, doth expresse both the parts of the former pinned together; unto this Former there must be made one Rowler expressed by the figure A; also two Rammers expressed by the figures G H; they must all of them be turned very even and smooth;



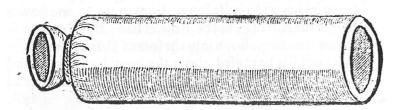
let the diameter of the thicknesse of the Rowler expressed by the line on the top marked II, be three quarters of an inch.

inch, let it be eight inches long from I, to 2, and have a holeboredin the very midst of the end, so wide and so deepe, that all the broach of the former may enter the same: this is to rowle the cossin of paper upon. The first Rammer noted with the figure G, must bee feven inches and a halfe long, from 3. to 4. and have a hole at the end of ir, as the Rowier had; this Rammer is to ram the composition into the former (having the coffin in it) untill it be rayled above the broach. The second Rammer noted with the figure H, must be five inches and three quarters long from 5.to 6. and it must have no hole at the top as the other had; it serveth to ram the compofition into the coffin, when it is once rayled above the broach. The diameter of the thicknesse of these two Rammers must be a thought lesse than the diameter of the Rowler, to the end they may not hurt the coffin, being driuen in. Now to make the coffins you must take paper, parchment, or ftrong canvasse, rowle it hard upon the Rowler, so often untill it will go stiffe into the body of the Former: then thrust it Rowler and all thorow the fayd hollow body of the Former; put then the broach of the Formers breechinto the hole of the Rowler, and with a peece of strong packthred choake the coffin within halfe an inch of the Rowlers end (which you may do best, and with most ease, if you first dip the end of the coffin into faire water, so that it may be wet quite thorow) after you have choked the coffin, you must thrust the breech of the Former, the coffin also with the Rowler init, up into the body of the Former: then pin the breech fast to the body of the former with the pin, and on the Rowler give one stroake or two with a mallet lightly, then unpin the breech, and with the Rowler thrust the cossin out of P 3

TIT

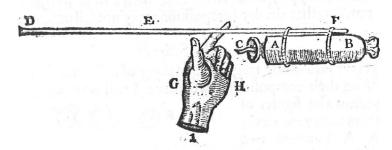
the bottom of the former, lay it by untill the end be thorow dry.

Thus you may at leisure times make divers coffing ready to use upon any occasion. The following figure expresses an empty coffin.



Take one of these coffins, put it into the Former, and take the composition for middle sized Rockets (mentioned before) and put thereof spoonfull after spoonfull, un. till you have filled the coffin unto the top of the Former. after the putting of every fecond spoonfull into the coffin; with a mallet give two or three blowes upon the head of the rammer, that the composition may bee well rammed into the coffin : every third or fourth driving M. Norton wisheth (if the rockets are to be fired in three or foure dayes) to dip the rammer in gum dragant, and camphir dissolved in spirit of wine, or good aqua vita: but if it will be a moneth beforethey will bee fired, then dip the rammer in oyle of peter. If you would have the rock at togive a report or blow, then within one diameter of the top, drive a bottom of leather, or fixe or eight double of paper, pierce and prime eyther of them thorow in three or foure places, and fill the rest of the cossin with whole gunpowder; after wards drive another bottom of leather, and

and then with strong packthred choak the coffin close unto it: then take the rocket out of the Former, and prime it at the brouch hole with a peece of prepared flouple, and binde unto it a straight rod 6.or 7.times the length of the rocket, and so heavie, that being put on your finger, it may ballast the rocket within two or three diameters of the same: marke the following figure, which represents a Rocket ready made and finished; A B, the rocket, Cthe stouple that primethit, DEF, the rod bound unto the Rocket with two frings, G, H, I, the hand that poy-- feth it.



How to make Serpents.

He coffins for ferpents are made of paper rowled nine or ten times upon a Rowler not much thicker than a goo'e quill, and about foure inches long: The coffins must bee choaked a most in the midst, but so that there may been little hole, through which one may fee . the longest part of the coffins for Serpents must be filled with the composition specified before: if you would have it wamble in the ayre, then choak it not after the composition, but if you would have it wamble, then halfe choak it, as is demonstrated by the following figure, the shorThe second Books

ter end of the collin must bee filled with whole gampove der, and choaked quite up, as appeareth as B, in the fie gure M, N, O, which is the figure of a Scrpent ready made.



How to make raining fire.

Ake divers goofe quils, and cut off the hollow ends of them, and fill them with the composition before mentioned, stopping them afterwards with a little wetgun, powder, that the dry compositions may not fall out.

How to make Starres.

Have sufficiently taught the making of these in describing their compositions, wherefore I will now onely present the figures of IN IN A A them unto your view;

A, A, signifieth two that are bound up in paper or cloth, and pierced, and primed with Rouple: the other two, E.E., fignifie those that are madeup without paper, and need no priming more than the powder of fulphur dust that they are roused in.

How to make Petards.

YOu must make the cossins for them cyther of white yron, or else of paper, or parchiment rowled upon a Former for the purpose, and afterwards fitted with a cover, which must be glowed on these cossins must be filled with of Fire-workes.

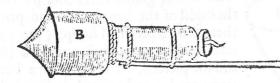
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the Figure. E.

with whole gunpowder, and pierced in the midst of the broad end, and primed thereat with prepared stouple; the paper ones must be covered all over with glew, and the pierced. The figure of a Petard ready made, and primed, is signified by

How to make compounded Roc-

L'Irst you must make the Rocket I taught you before; you must not choake the end of it, but eyther double downe halfe the coffin, and with the rammer and a maller, give it one or two good blowes; then with a bodkin pierce the paper unto the composition, or else drive a borrome of leather fitted unto the bore of the Rocket, and pierce it thorow in two or three places; then pare or cut off the coffin equal thereunto; to this end of the Rocket; you must binde a coffin wider a great deale than the rocket is; strew into it a little gunpowder dust, that it may cover the bottome of this coffin, and put therein with their mouthes downeward eyther golden rayne, or Serpents, or both: also starres or petards: you must put some gunpowder dust among these; when you have filled the coffin with these or such like, cover the top of it with a pecce of paper, and paste upon that a picked crowned paper, balast it with a rod, and it is finished; the Figure followeth.

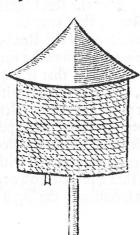


How to make Fiends, or fearefull apparitions.

Helemust be made of the compositions for States wrought upon cotten weeke dipped in agas wite, wherein camphire hath beene dissolved, and after whose fashions your fancy doth most affect.

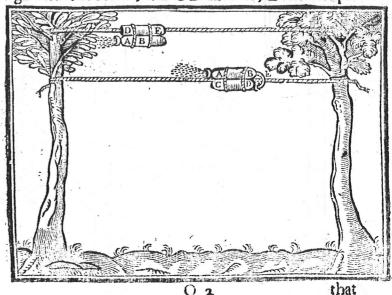
How to make fire Boxes.

Dour must make the coffins for fire Boxes of passes board, rowled upon a Former, of what bignesse you list, then binde them about with packthread and give o-



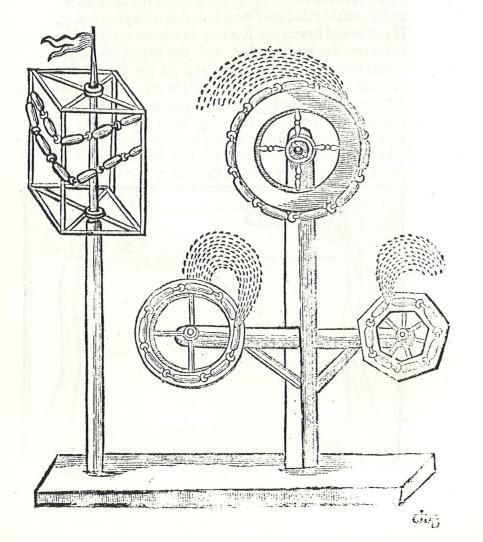
ver the cords; also glew bottoms unto them, which must be pierced with a bodkin to prime them at. In these boxes you may put golden raine, stars, surpems, petrars, siends, divels. The tops of these sire boxes must be covered with paper as the compound Rockets. Note that you must strew gunpowder dust a presty thicknesseon the bottom of the sire boxes, and prime the hole at the bottom with prepared stoupies.

Sof a rod (to ballast them) a little cane bound fast unto them, where thorow the rope passeth. Note that you must be carefull to have your linestrong, even and smooth and it must be rub'd over with sope that it may not burne. If you would have your Rockets to returne againe, then binde two Rockets together, with the breech of one towards the mouth of the other, and let the stouple that prime the one, enter the breech of the other; both kinds are expressed by the Figures, the uppermost whereof representeth the single one; A B signifieth the Rocket; D E, the cane bound unto it, through which a rope passeth. The lowermost representeth the double Rocket; A B, signifieth one rocket, and CD another, E the stouple



that primeth the one, and entreth the breech of the order; the cane that the rope palieth thorow is supposed to bea behindethe two rockers.

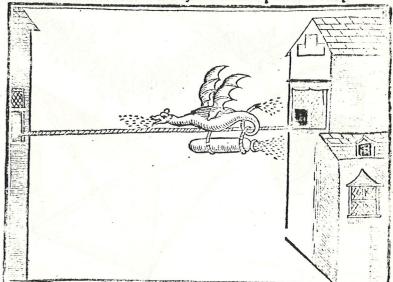
Hoso to make Gironels, or fire Wheeles. The making of fire wheeles confisceth onely in the pla-



cing of Rockets, with the mouth of one towards the taylof another, round about certaine moveable wheels; where fore I thinke it sufficient only to describe the diversity of their fallions.

How to make flying Dragons.

The flying Dragon is somewhat troublesome to compose; it must be made eyther of dry and light wood, or Crooked lane places, or of thin whalebones covered with Mulcovie glaffe, and painted over. In the body thereof, there must bee a voyde cane to passe the rops

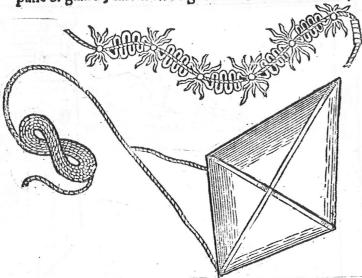


through; unto the bottome of this cane must be bound one of two large rockets, according as the bignesse and weight of the Dragon shall require; the body must bee filled with divers petrars, that may confirme it, and a fparkling.

sparkling receipt must be so disposed upon it, that beeing fired, it may burne both at the mouth and at the tayle thereof; then hang the wings on in such wise, that they may shake as the Dragon runnes along the line; you may dispose divers small serpents in the wings; marke the Figure.

How to make fire Drakes.

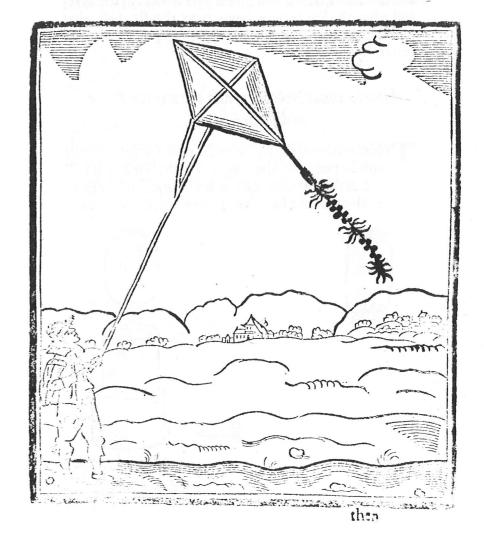
You must take a peece of linnen cloth of a yard or more in length; it must bee cut after the forme of a pane of glasse; fasten two light stickes crosse the same, to



make it stand at breadth; then smeare it over which linsteed oyle, and liquid varnish tempered together, or else wet it with oyle of peter, and unto the longest corner fasten a match prepared with saltpeter water (as I have taught before) upon which you may fasten divers crackers, or Saucis-

Saucissons; betwixt every of which, binde a knot of paper shavings, which will make it slye the better; within a quarter of a yard of the cloth, let there bee bound a peece of prepated stoupell, the one end whereof, let touch the cloth, and the other enter into the end of a Saucisson:

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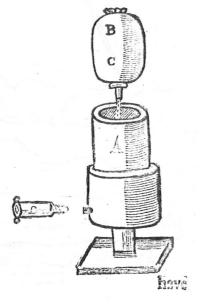


then tie a small rope of length sufficient to rayle it unto what heighth you shall desire and to guide it withall: then fire the match, and rayle it against the winde in an open field; and as the match burneth, it will fire the crackers, and saucissons, which will give divers blowes in the ayre; and when the fire is once come unto the stoupell, that will fire the cloth, which will shew very strangely and searefully.

How to make Balloones, also the morter Peece to discharge them.

He diameter of the hollownesse of the morter Peece must be one foot, the longer it is the surther it will carry. Let the diameter of the hollownesse of the sacke be the third part of a foot, and halfe a foot deepe: it must





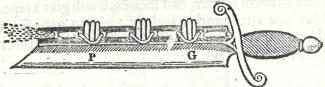
have a square soot, and a portsire to street in the bottome of the facke on the fide of it; this portfire is to bee made like a cane about three inches long, and have a botcome sodered unto the inside of the skrew, which borrona must be pierced with a small touch hole. This morrer pecce may be made of iron, red copper, or for a need with pastbord, armed with cord, and glewed over, but the lacke, and foot of it must bee made of wood, and the pastbord morter must be nayled fast upon it. A Balloone must be made of canvasse rowled eight or nine times upon a Former, it must be made so, that it will easily go into the morter peece; into this Balloone you may put Rockets, Serpents, Starres, Fiends, Petards, and one or two Saucissons to breake the Balloone; then chook it up with cord, and prime it with a little cane rammed full of a flow composition; fill the flock of the morter peece full of whole gunpowder, then skrew on the portfire O, then but the Balloone down to the bottom of the morter with the cane that primeth it, downward into the flock; then with tallow or greafe flop the chinks betweene the Balloone and the morter, and it is ready to bee discharged, which you may doe by putting fire to the portfire, and while that burneth, retreat out of harmes way.

A, the figure of the mortespeece with its portfire. O, B, C, a Balloone ready made. D, an empty coffin for a

Balleone.

How to make a fire Sword.

TOu must make a Sword of wood, having a deep channel in the backe of it, wherein place first a Rocket for the ground; then two or three Serpents upright; (with their mouthes inward) let the stouple that primeth the Rocker, come under the mouth of the Serpents, fo that being kindled, it may fer them on fire, and enter the breech of the next rocket, so fill the channell quite full



with rockets and ferpents, binde the rockets fast into the channell, but the serpents must be placed so, that being once fired, they may five out of the channell, and it is made: marke the Figure G, P.

The description and making of three sorts of Fire-lances.

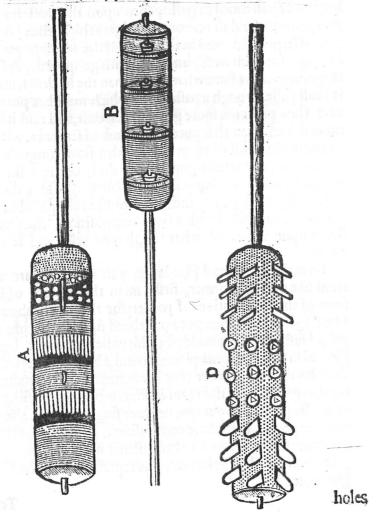
To make the first Fire-lance, whose Figure is noted A, you must make a hollow trunk of what length or bignesse you please, eyther of wood, paper, or passebord rowled on a rowler; and armed with some cord and glew first put into the bottom of whole gunpowder about one or two fingers thick, then ram upon it a pastebord pierded with a little hole in the middle, having a quill fastned in it, which quill must be filled with a flow composition, or else with gunpowder dust: this quill must stand up in the Lancetwo or three inches; then fill the coffin up to the top of the faid quill with flarres, and flrew among the starres some gunpowder dust, then put pastebord over them, having a hole for the quill fastned in the former bottom of pastebord to passe; then upon this pastebord ram gunpowder dust one or two fingers thick, then put a row of scrpents in, and in the midst of the serpents put a cane open at both ends, and filled with gunpowder dust; this cane must be somewhat longer than the serpents, and it must passe through a pastebord, which must bee put over: then put some more gunpowder dust, and ram it in upon it, and upon that put another row of serpents, with a cane in the midst of them filled with a flow composition, and upon them put gunpowder dust, or else a slow composition; ramming it in till the lance bee full; then put a pastebord upon it, and in the midst of the pastebord put a little cane filled with a flow composition, then fasten it upon a staffe of what length you will, and it is made.

To make the fecond Fire-lance, you must prepare a trunklike unto the former, first ram in the bottom of it some of the composition of rockets for the earth about two fingers thick, then put a pastebord upon it, having a petard fastened in the middest; this paste pord must bee pierced in three or foure places, round about the petard, that thereby the powder that is rammed over the paste. bord may take fire; then ram in some more composition upon the petard, about two or three fingers thick, then another petard, then more composition, so doing untill you have filled the trunk: then fasten it upon a staffe, and primeit as you did the former, it is represented by the Fi-

gure noted B.

The second Booke

To make the third Fire lance you must have a trunke alfo, which must be rammed full of a flow composition, of two parts charcoale dust, and one part gunpowder dust well mixed, prime it as the former, then bore divers

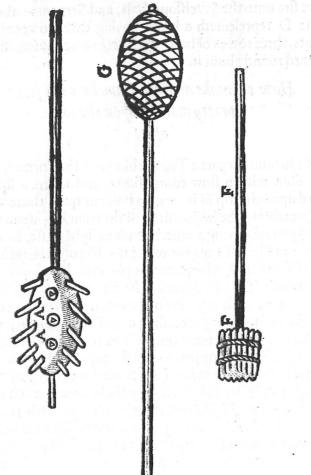


holes roundabons is, from the top to the bottom, into cvery of which holes glow a faucisson, or a serpent, or a little ball filled with gunpowder duft, and having a petard in the middle: eyther of these must bee well primed, and their primed ends must be towards the inside of the lance, so that as the lance burneth downward, it may order ly give fire unto the Saucissons, bals, and Serpents: the Figure D representeth a lance having three rowes of ferpents, three rowes of bals, and three rowes of faucisions, fastned round about it.

How to make another Truncke with soms pretty motion upon the top of it.

YOu must prepare a Trunke like unto the former, and fill it with a flow composition, and fasten a square bord upon the top of it, with a hole cut quite thorow it, answerable to the hollownesse of the truncke; upon this bord you may hanga wheele made of light stuffe, having divers catches of wood or white tin, like unto the wheele of a Water-mill, which catches place reaching halfe over the mouth of the fayd trunke, so the trunke being fired either by a match or traine of powder, the very force of the fire and smoake proceeding out of the truncke, will cause the wheele to turne round. You may make also another wheele with poppets round the top, and so place is that it may receive motion from the former mentioned wheele; or insteed of placing a wheele or wheeles upon the top you may fasten divers poppets made with joynts after fuch a device that they may seeme to fight and combate one with another, by the force of the fired truncke. The The second Booke
The Description and making of two sorts of
Fire-clubs.

Tomake the first, you must make an ovall ball of pastebord, canvasse, or parchment glewed together, which



you must first fill with a slow composition, ram it in, and then bore divers holes round about it, and put therein serpents, fire bals, or what you will: fasten it upon a staffe, and prime it in the top with a cane filled with a slow composition: this is represented by the Figure A A.

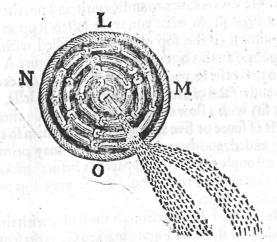
To make the second you must fill divers canes open at both ends (and of a foot long, or more, or lesse, as you think sit) with a slow composition, and binde them upon a stasse of source or sive foot long; prime them so that one being ended, another may begin: you may prime them with a stouple or match (prepared as before) make an Osier basket about it with a hole in the very top to sire it by, and it is done.

The Figure FF, representeth the staffe, with the canes bound upon it. The Figure marked G, representeth the

staffe having a basket wrought overit.

How to make a Fire Target.

Ake a Target of Osier twigs or else of light wood, and binde upon it divers cases filled with a very slow composition: the cases must be open at both ends, and primed with stouple, that one may give fire unto another: in the midst of all you may set up a large Case also, if you please, which you may fill with the same composition as you did the others: Marke the Figure L, M, N,O.



Of Fire-workes for the Water.

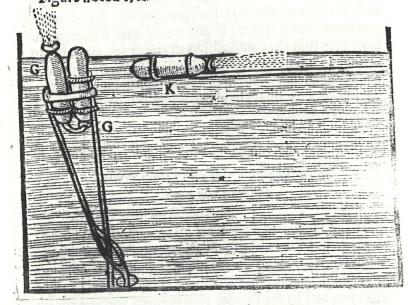
How to make Rockets for the Water.

that swim on the water, must be one inch, and eight inches long: let the breech enter into the body of the Rocket one inch, and it must have no broach at all in it. Let the diameter of the thicknesse of the Rowler be three quarters of an inch, the rammer must be a thought lesser; then ram it full of the composition of Rockets for the water; joyne to the upper end of it a Saucisson: then cover it all over with melted pitch, rosin, war, or tallow, to the end that the water may not spoyle the cossins; and to make it float along the water, binde a rod about two foot long, as you did unto the rockets for the ayre now if you would have the rocket to change his assions, (that is, to

Iwim one while above the water, and one while under the water) then put into it in the filling, one spoonfull of composition, and ram that in; then one spoonefull of whole powder & ram that in; and then another of composition, and after that another of whole gunpowder, so doe untill you have filled it quite. If you would have it change colour, then shift the composition divers times, (that is, put in one spoonfull of the composition of Rockets for the water, then another spoonfull of the composition of Rockets for the ayre, or rochpeter and gunpowder mixed) untill you have filled it.

How to make a Rocket that shall burne a good while in the water, and then mount up into the ayre.

List you shall make a Rocket for the water, and binde unto the lower end a sticke about two foot and a halfe long, having a large hole in the end thereof: then tye unto it (but loofly, so that it may easily slip out) a rocket for the ayre, and let the stouple that primeth for the rocket for the ayre, enter into the breech of the water rocker, then let the end of the rod of the rocket for the ayre enter into the hole of the rod of the rocket for the water; besmeare then both the rockets with tallow, greafe, or wax, or any oyle colour, that the water may not spoyle the coffins of the Rockets; then hang a flone at the bottome of the flick that hath the hole in it to make it fink down into the water; then fire the water Rocker and cast them into the water; the fired rocket will burne in the water, and being confumed, will give fire unto the other rocker, S 3 which which being loofly tyed, will flip the bond, and mount up into the ayre. This is represented by the Figure G, G. The floating rocket mentioned before, is expressed by the Figure noted I, K.



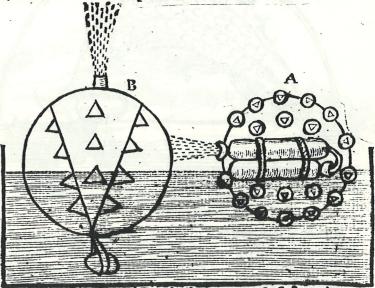
The description and making of two sorts of Fire-bals for the water.

Por to make the first, you must make a ball of Canvas, about the bignesse of a Foot ball, or bigger if you please, and sasten in it a double Rocker for the water: if you will, also you may stuffe the rest of the Ball with the composition that will burne under the water, and cut holes in the sides, and therein sasten other bals, and petrards in them: then cover the ball over with Tallow, Pitch, or painting, except the place where the Rocker is primed,

of Fire-workes,

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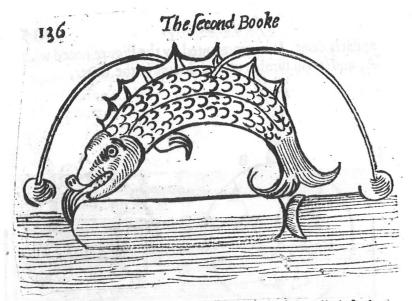
A, and it will tumble up and downe in the water.



To make the second Fire-ball, you must first make a ball of Canvas, Pastebord, or such like, and cut a wide hole in the top of it; and place it in a channel of Tinne pierced in divers places; fill the channell with the compositions of Rockets for the water; against every hole there of, place a perrard: cover it with a cover, pitch it over, and prime it, then ballast it with leade, or a stone, that the vene may burne upwards, and it is done. It is represented by the Figure B.

How to make a Dolphin.

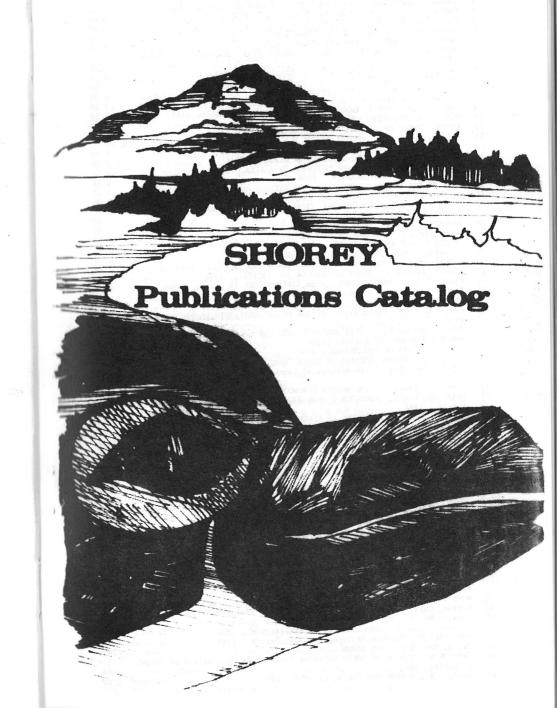
Y Ou must make the body of it of Pastebord glued together, fill the body with the composition of Rockers for



for the water, pierce it in the back with divers little holes, wherein put Serpents, befineare the body all over with the following pap. Take gunpowder dust, source ounces, camphire, and sulphur, or brimstone in powder, of each one ounce, make them into a fost pap with oyle of tiles, then binde unto it a large Rocker for the Water, which Rocket must be armed (as afore) that the water may not hurt it, then fasten it unto a pecce of wood or cork cut like a sharp boat, or ballast it with a wyre, having at each end a piece of lead of weight sufficient, and it is done. Mark the Figure. After the same manner you may make Mermaides and other delightfull representations.

I might have beene infinite in the describing of such like with Ships, Towres, Castles, Pyramides. But considering that it would but increase the price of the booke, and not better your understanding: since all consist of the former workes, which are so plainly described, as that the most ignorant may easily conceive thereof, & (if any whit lingenuous) thence contrive others, of what salhion they list.

FINIS.



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