

# On Her Majesty's Service

WASC 551



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**The “Establishment” in 1789  
as laid down by  
the Duke of Richmond  
Master General of Ordnance**

(No. 26.)

Whitehall 16. Feb. 1789.

Gentlemen, I received your Letter of 12. instant. & desire  
that the different Persons employed in the Powder Manufact<sup>ry</sup>.  
at Waltham Abbey, who do not receive their Salary at  
the Tower, may be paid agreeable to the Inclosed  
Establishment, & that Apprentices be allowed as  
mentioned therein.

I am,

Gentlemen,

Your most Obed<sup>t</sup>.

humble Servant,

Richmond, &c.

Respective Officers,

Waltham Abbey

The Apprentices to Commence from this Date 17<sup>th</sup> Feb. 1789

W. Congreve Compt<sup>r</sup>.

# Establishment.

of Officers, Artificers, & Labourers, &c. necessary for carrying  
on His Majesty's Service at the Royal Powder Mills, Waltham  
Abbey

Respective Officers	}	Storekeeper	One at	150 $\text{\textit{L}}$ Annuum.
		Clerk of the Works	One at	90 $\text{\textit{L}}$ Annuum.
Clerks	}		One at	70 $\text{\textit{L}}$ Annuum.
			One at	60 $\text{\textit{L}}$ Annuum.
		Master Worker	One at	90 $\text{\textit{L}}$ Annuum.
		Surgeon	One at	54.15 $\text{\textit{L}}$ Annuum.
		Mixing House Man	One at	2 $\text{\textit{L}}$ week.
		Labourers for the Mixing House	Three at	10/6 $\text{\textit{L}}$ week each.
		Millwright	One at	20 $\text{\textit{L}}$ week.
		Carpenter	One at	17/6 $\text{\textit{L}}$ week.
		Cooper	One at	17/6 $\text{\textit{L}}$ week.
		Storehouse Man	One at	14 $\text{\textit{L}}$ week.
		Store Man	Two at	10/6 $\text{\textit{L}}$ week each.
		Mill Men	Twelve at	12 $\text{\textit{L}}$ week each.
		Labourers for Cornish House & Glazing Engine	Eleven at	10/6 $\text{\textit{L}}$ week each.
		Salt Peter Mill Men	Two at	10/6 $\text{\textit{L}}$ week.
		Charcoal & Sulphur Mill Men	Two at	10/6 $\text{\textit{L}}$ week each.
		Dusting House Men	Two at	10/6 $\text{\textit{L}}$ week each.
		Officer	One at	12 $\text{\textit{L}}$ week.
		Barjemen	One at	10/6 $\text{\textit{L}}$ week.
			One at	9 $\text{\textit{L}}$ week.
		to make Powder Barrels	One at	10/6 $\text{\textit{L}}$ week.
Labourers	}	To set & draw Stones, weigh Powder &c.	Three at	10/6 $\text{\textit{L}}$ week each.
		To assist the Barjemen, to cut wood &c.	Three at	10/6 $\text{\textit{L}}$ week each.
		Charcoal Burners	Two at	10/6 $\text{\textit{L}}$ week each.

Wardens.

Warders	Three at	10/6 of Week each.
Watchmen	Six at	1/6 of Night each.
Horse Keeper (to be paid by the Contractor)	One at	8/ of Week.
Houses for Charcoal, Sulphur & Salt Peter Mills, & Looming Engine	Four at	
Refiner of Salt Peter	One at	8/6 of Week.
Labourers to refine Salt Peter	Six at	10/6 of Week each.

### Apprentices.

To the Master worker	One at	2/ of Week
Refiner of Salt Peter	One at	1/ of Week
Mixing House Man	One at	7/ of Week.
Millwright	One at	7/ of Week.
Carpenter	One at	7/ of Week.

### Extra Allowances to Officers, &c.

Storekeeper	For House Rent, Coals & Handles	25/ of Annuum.
Clerk of Cheque	For Df.	20/ of Annuum.
Clerks	For Df.	15/ of Annuum.
Master worker	In lieu of Coals & Handles	5. 5/ of Annuum.
Refiner of Salt Peter	In lieu of Coals & Handles	10/ of Annuum.
Extra Pay to the Shoemen for Night work	Two at	6/ of Night each.
Extra Pay to the Mill Men for Night work	Twelve at	3/ of Night each.
Extra Pay to the Boyemen, when employed in the Barge, & absent from the Mills	Two	at 1/6 of Day each.
Extra Pay to the Charcoal Burners when in the Country Charring Wood	Foreman	at 1/6 of Day
	Assistant	at 1/6 of Day

Cooper Richmond & Co.



Employments	No <sup>o</sup> necessary	James
Dusting House Men	2	Benj <sup>m</sup> Archer
Office Keeper	1	Henry Camps
Master Bargeman	1	Jos <sup>o</sup> Mitchell
Assistant Do	1	James Newton
Warders	3	James Turnham
Watchmen; all the Labourers which are not Millmen will take this duty alternately	Six each Nights	
Horses for Charcoal Sulphur and Salt Peter Mills	Two	
Stable Keeper	One	

Jas. Wright      Jno. Clowdesty      Wm. Newton

His Grace the Duke of Richmond