

79.

# On Her Majesty's Service

WASC 479



WASC 479.

RBC Tom Tom



SHOT LIST

LOCATION

MS	Waltham Abbey passers-by	Waltham Abbey
LS	W/A Clock Tower, pan down	
CU	to Powder Mill Lane sign	Outside ERDE
LS	Cattle outside ERDE in field. Car approaches gate. Police check pass	ERDE gate area in distance
IS	Powerboat on canal	
<hr/>		
LS	Remote control railway engine pulling canister Trees & building in b/g	
CU	Interior, face of operator	
CU	Interior, turntable sign	
CU	Interior, ditto switching	
MS	Train on to roundabout	
LS	Subjective shot from train	
MS	Train off roundabout	
CU	Model of building	
MS	Control panel	
CU	Train along curve	Remote Control Area
CU	Reflection shot of control panel	
CU	Button pressed	
MS	Train	
CU	Subjective shot through door from train and on to first roundabout indoors	
MS	Interior, train on roundabout turning	
MS	Operator at slave manipulators	
CU	Canister being raised	
CU	Canister rising through cabinet floor, lifted by slave manipulators	
CS/ MCS	Various shots of operator and inside of cabinet	

SHOT LIST

LOCATION

CU Notice: Explosives area  
"Keep Clear". Pan to  
bunker

CS Cylinder. Two men go  
into bunker

MS/ They appear on other  
IS side (inside bunker)  
Emplacing cylinder

CS Wrapping of wires

LS Cylinder hanging in place  
Men make off

LS High shot bunker

CU Cylinder

CU Steel container from side

MS Technician at detonator

HS Bunker

CU Detonator

CU Explosion from side

CU Debris

Explosive sensitive  
area bunker

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CU Water in pool. Tilt up to  
show ropes suspending charge.  
Personnel arranging experiment

MCS Interior, assistant doing  
countdown

MCS Whip-pans between spectators  
waiting for explosion

CS Detonation switch

MS Various shots of water spout  
explosion & subsidence -  
waves, etc.

Underwater test  
Pool

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Notes on a visit to ERDE by Mr. Harry Cowdie,  
Researcher for the BBC Television programme  
"Tom Tom", 23rd September, 1968.

Present

Mr. J.V. Griffiths, E.S.O.  
Mr. M. McLaren, I.S.  
Dr. J. Powling, P.1  
Mr. E.G. Whitbread, S.E.

Mr. H. Cowdie, BBC Bristol  
Miss S. Kyle, Mitech PSI5b

The visit was arranged by Mr. McLaren at the request of Miss Kyle.

After the discussion of an outline of Mr. Cowdie's requirements a tour, including films and experiments, was arranged:

E Branch

- Sensitiveness
- Detonation (Newton's Pool)
- Advanced Explosives Research

P1 Branch

- Combustion.

Later, on 25th. September, Miss Kyle telephoned to ask if ERDE would be prepared for the filming to take place on Wednesday, 2nd. October, 11am - 5.30pm and Thursday, 3rd. October, 10am - 5.30pm.

With the agreement of Mr. Whitbread and Dr. Powling, Miss Kyle was told that these dates and times were convenient to ERDE.

Mr. Cowdie telephoned on 25th. September to state his detailed requirements:

1. E. Branch - Sensitiveness
  - a) Experiment showing ignition in armoured cupboard
  - b) Experiment showing electrical initiation
  - c) Experiment showing initiation by friction
  - d) One or two sequences of the display of fragments of large sealed vessels.
  - e) One firing of a large sealed vessel in Firing Point No. 1.
2. I.S.
  - View of old Powder Boat in its usual position opposite Library entrance.
3. E Branch - Detonation
  - a) Two underwater firings in Newton's Pool
  - b) A similar sequence for the "count-down" to that in the film "Underwater Explosives Assessment".
  - c) A similar sequence for the control panel procedure for firing to that in the film.
4. E Branch - Advanced Explosives Research
  - a) Preparation
  - b) Narrow gauge railway
  - c) Control Panel
5. P.1 Branch - Combustion
  - Strand burning experiment with "spectacular" composition.



With the agreement of Mr. Whitbread and Dr. Powling, Mr. Cowdie was told (Bristol 32211 Ext. 375) that ERDE would meet these requirements. Mr. Whitbread's agreement was subject to the condition that all the Sensitiveness Section filming could be completed on Wednesday, 2nd October.

Mr. Cowdie undertook to make the "rough cut" film available through PSI5b for Technical Security to see.

Mr. Cowdie stated that there would be a 4 man camera team and himself at ERDE on 2nd. and 3rd. October and asked if arrangements could be made for lunch.

Miss Kyle, when asked, said that she thought that no one from PSI5b would be at ERDE during the filming.

#### Actions

##### ERDE

SE To arrange the setting up of experiments involving E Branch.

Dr. Powling:

To arrange the setting up of the combustion experiments.

Mr. McLaren:

i) To arrange for the Powder Boat to be moved to a position opposite the Library.

ii) To arrange for lunches on 2 - 3 October for 5 visitors.

##### PSI5b

Miss Kyle:

To arrange for rough cut film to be made available to T.S.

26th. September, 1968

M. McLaren

Information Service

#### Distribution

##### Internal

PS/D

Mr. G.K. Adams

S.E.

Dr. J. Powling

Mr. J.V. Griffiths

Security Officer

Mr. M. McLaren

File

##### External

PSI5b - Miss S. Kyle

TS - Mr. T.B.F. Ashwell



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E64A

TCM TCM - DUBBING SCRIPT

EXPLOSIVES RESEARCH

(67/18/2480)

13

In Waltham Abbey no one gives a second thought to these far-off noises. Right at the edge of the town lies this secret expanse of laboratories, and no-one can get past the gates without a pass.

38

The old powder-mill disappeared long ago, but not the canal. In a powder-boat like this, Guy Fawkes probably slipped his barrels of gunpowder down to London.

54

Today, a remote-controlled railway is used by scientists as a safer form of transport. Controlled from a switchboard panel, the railway carries a canister of dangerous explosive on its way into a specially constructed building.

80

The walls will resist an explosion, but there's nothing special about the roof. So if anything did go wrong all the force of the explosion would go upwards.

102

But on the other side of these strong walls people can work at the controls quite safely. That's the theory; it's never been tested in practice. (PAUSE)



The main work here is to develop all the explosives needed by the Army, Navy and Air Force. This includes solid-fuel propellants - rather like solid-fuel for model aeroplanes.

139

When new explosives are being processed you can never be a hundred-per-cent certain what will happen, so from the railway the canister has to be raised into a cabinet where mechanical arms can grab the container, and get at the explosive inside it.

170

Apart from explosives, the scientists have developed the fuel for the British space research rocket Skylark, and the guided missiles Thunderbird and Bloodhound - they need a fuel that will produce a powerful thrust and burn steadily - without blowing up.

192

But their work here also leads to more peaceful products, such as ejector seats, explosive charges for starting high-compression engines, line-throwing rockets for climbers, yachtsmen and coastguards.



217

When a new explosive is produced, one thing people will want to know is how it's going to behave when stored in a confined area - what sort of things can accidentally make it explode and what exactly will happen when it does?

239

By blowing up a steel cylinder, packed with explosive, in an earth-built bunker, scientists can find out some of the answers.

252

When an electric current is passed through the cylinder the high explosives compressed inside will rip it apart with a force of 20,000 pounds per square inch. But the real question is: will it go off at once, or a few seconds, or even minutes, after the current is switched on? In other words, if something goes wrong when this material is stored, is there time to do anything about it?

308

The charge is set.

320

In his laboratory the scientist puts the wires to the detonator.....



326

With an explosion like that you don't bother to send a fire engine in.

339

Some explosives are so powerful that their force can only be measured when they're exploded under a million gallons of water.

349

Dangling at the end of that rope, several feet below the surface, there's an explosive which will blow a ton of this water 150 feet into the air.

363

Everything is ready.

397

For the scientists at Waltham Abbey, it's all in a day's work!



479/2

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30. 10. 68

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Mercury (local paper)

ERDE on

BBC Television

### Queries

- ① What was shown?
- ② Is it first time that explosives at ERDE have been featured?
- ③ How long was BBC here?

### Answers

- ① AER, Sensit, Newk Post
- ② Ye
- ③ 2 days.



Cowdy phoned 17.10.68 & told:

- ① Weight of explosive 479.14  
Few or several pounds  
according to slant RBE  
requirements
- ② Weight of water in air  
about 1 ton  
(assuming solid column)  
6" diam.
- ③ Height of plume 150 feet
- ④ Capacity of Newtons Pool  
1 million gallons
- ⑤ Depth of pool 15 - 20 feet
- ⑥ Charge fired  $\frac{1}{2}$  way down



① Remote control  
built to withstand  
15 lb. TNT.

② Space research  
ERDE responsible for R.D. initial  
manufacture of the propellant for the  
Skylark Upper Atmosphere  
& Research rocket

- the biggest solid propellant  
rocket developed by U.K.

- used for investigations of  
upper atmosphere and ionosphere

Academic studies,

100 have been fired

Height 200,000 feet

Some to 100 miles



③ Peaceful uses

Ejection seat

Fire extinguisher

Line throwing rocket

for amateur use

eg yachtsmen

Coastguard rocket

starter cartridges for aircraft engines

Line charge for

sonic beam simulators

use in RAE Farnborough

experiments were

developed by ERDE

Explosives used for to

provide a shock pressure

to modify crystal structure

- use as catalysts.



(4)

Sealed vessel

Thickness  $\frac{3}{8}$ "

Weight 30 lb

Weight of explosive

$2\frac{1}{2}$  lb - 7 lb

according to density

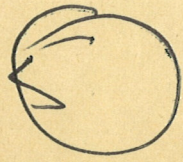
Bursting pressure of  
sealed vessel

20,000 psi

Pressure of explosive can  
just be sufficient  
when case will split

or be enormously  
overmatched when the  
vessel will break up ~~small~~  
small fragments ~~be~~





# Newton's Pool Experiment

Aim is to achieve better explosives

2 ways ~~of~~ in which to do this

(i) Arrange to obtain more energy per unit volume or per unit weight but there is a limit to this.

(ii) by studying the chemistry of explosives <sup>it can be seen that</sup> it is possible to change the rate at which the energy is released



(S<sup>11</sup>  
cont'd)

The idea being to match  
the rate of energy release  
to the application.

~~But~~ ~~with~~ even the slowest rate  
of release is extremely fast  
and rate cannot be measured  
by ordinary means.

But if the explosive is  
detonated underwater then the  
pressure-time signature of  
the shock wave provides a  
measure of the rate at which  
energy is released.

Factual data not releasable  
for obvious reasons with  
experiment aimed at improving explosive.